



# SIGNATURE



HOW TO: PERGOLA ASSEMBLY AND INSTALLATION



## IMPORTANT SAFETY INFORMATION

Find additional caution information below.

To install this pergola, technical knowledge is necessary. Do not mount this pergola yourself but contact a professional workman for help if:

- You are unsure if the pergola can be mounted on the place you chose for installation;
- You do not understand the instruction manual or parts of it or the terminology used;
- You do not have necessary tools available; or
- You do not have necessary technical knowledge.

A minimum of three healthy adults are required to move and install the pergola.

The product is big and heavy. Do not try to install the pergola alone. If the pergola falls, it could cause damage to property and serious injury to persons installing it and others in the area.

Contact a local contractor in your area with expertise in framing to assist or to be contracted to install the pergola if you feel you cannot safely complete building your pergola.

Do not install the pergola when you find damaged parts or parts are missing. Contact us at [info@theluxurypergola.com](mailto:info@theluxurypergola.com) if you are missing any parts.

Keep children and pets out of the working area during assembly and adjustments to prevent serious injury from pergola falling on them.

Wear eye protection to avoid being potentially blinded. Aluminum shavings can ricochet off of the unit during drilling and screwing.

Wear appropriate protective gear such as thick gloves, safety glasses, and a face mask. All extrusions have sharp edges and can cause severe lacerations to your hands, and/or face, eyes, and any other exposed surface.

Do NOT climb on the completed or unfinished pergola. The pergola is not built to support weight on roof or other parts. Climbing on pergola can cause it to collapse, potentially causing severe injury or death.

Do not attempt to assemble your pergola if you have to strain to move any part of it. Potential strains moving heavy parts can cause serious injury.

Install the unit exactly as described. Improper installation can result in the unit's collapse during use or installation, causing severe injury or death.

Use impact driver with caution and appropriate protective gear recommended by the manufacturer of the impact driver. The impact driver used can heat up and twist, causing twisted wrists or severe burns on hands or exposed skin.

Collect ALL parts and screws that fall on the ground. Failure to do so may result in tripping, falling, or puncturing your feet, hands, or body.

Post base anchors must be tightened completely. Post base anchors without base trim extrusions also can be a tripping hazard.

Always install the pergola according to your local building codes. All pergolas must meet local building code in your region. Please contact and consult with your local building code office to pull any necessary permits and ensure the unit meets all structural, drainage, electrical, and any other applicable codes before installing. Use these codes to ensure the unit has the correct base placement on the patio.

Exercise extreme care pulling low voltage motor line to avoid cutting or abrading it. Replace it if you scar or cut into any of the wires. Exposed wire could cause an electrical shock to any nearby, or an electrical fire.

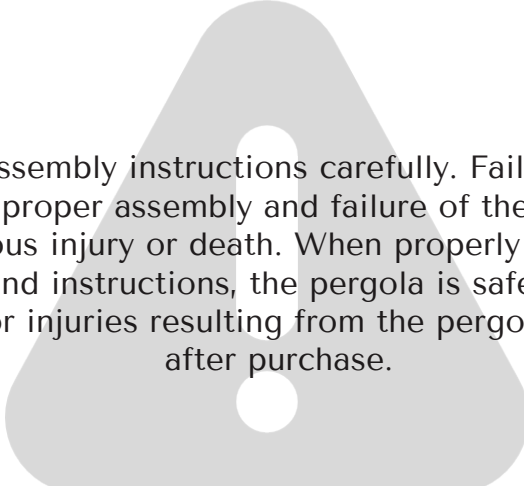
Wear a mask when using touch up paint and always do so outside. Failure to do so could result in light headedness, fainting, or death.

Avoid contact with eyes or mouth when applying Novaflex sealant. Read all Novaflex manufacturer instructions and cautions carefully. Follow manufacturer recommendations for hazardous chemicals if Novaflex comes in contact with eyes or mouth.

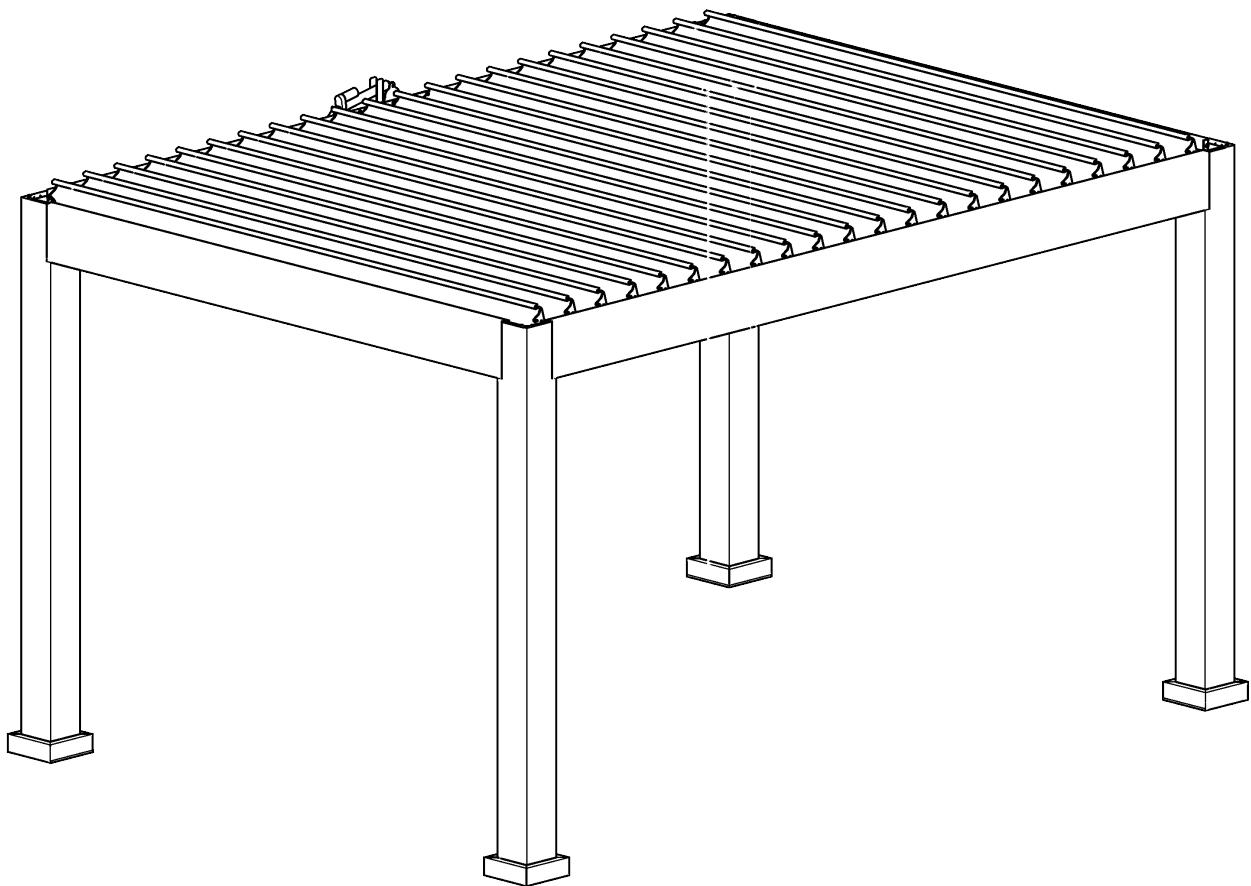
Do NOT operate the louvers when roof is covered in snow or ice or during freezing temperatures. Doing so may cause breakage and result in louver collapse, causing serious injury or death. This damage is not covered under warranty.

Do NOT put your hand between louvers. Doing so could pinch skin and bruise it and break fingers or hands.

Use only as directed. Unauthorized changes to the products' design and/or structure may result in serious injury or death.



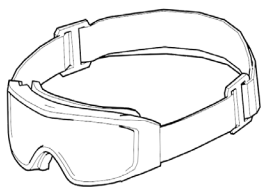
DISCLAIMER: Follow the assembly instructions carefully. Failure to follow each step of the instructions may lead to improper assembly and failure of the pergola to function properly or to collapse, causing serious injury or death. When properly assembled and used in accordance with these warnings and instructions, the pergola is safe for its intended use. Seller is not liable for any damages or injuries resulting from the pergola being improperly assembled after purchase.



HOW TO BUILD

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# YOU WILL NEED



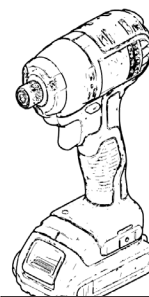
**SAFETY GOGGLES**



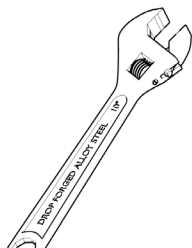
**HEARING PROTECTION**



**WORK GLOVES**



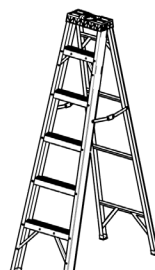
**CORDLESS IMPACT DRIVER**



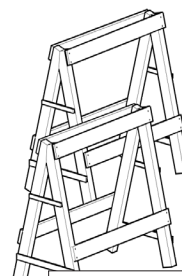
**CRESENT WRENCH AND/OR VICE GRIPS**



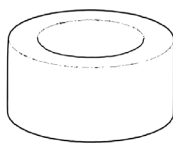
**PAPER TOWELS**



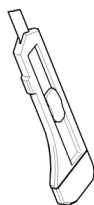
**LADDERS**



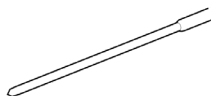
**SAWHORSES**



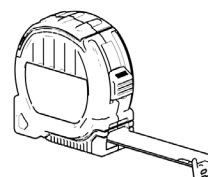
**PAINTERS TAPE**



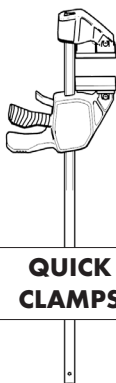
**UTILITY KNIFE**



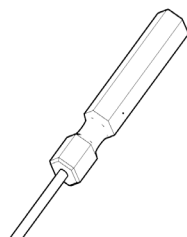
**10" MAGNETIC BIT HOLDER**



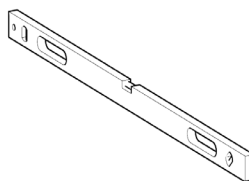
**25' TAPE MEASURE**



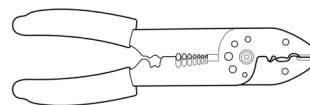
**QUICK CLAMPS**



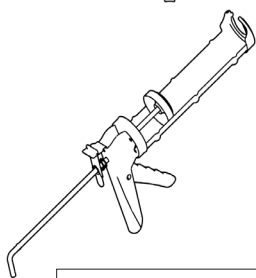
**SCREWDRIVER PHILLIPS**



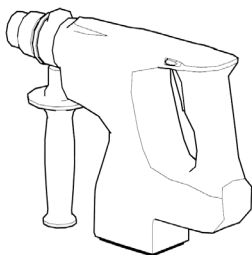
**72" LEVEL**



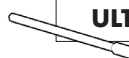
**WIRE STRIPPERS/ CRIMPERS**



**CAULK GUN**

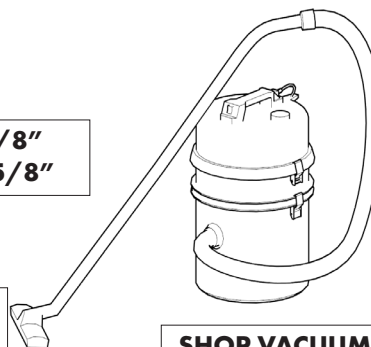


**ROTARY HAMMER**



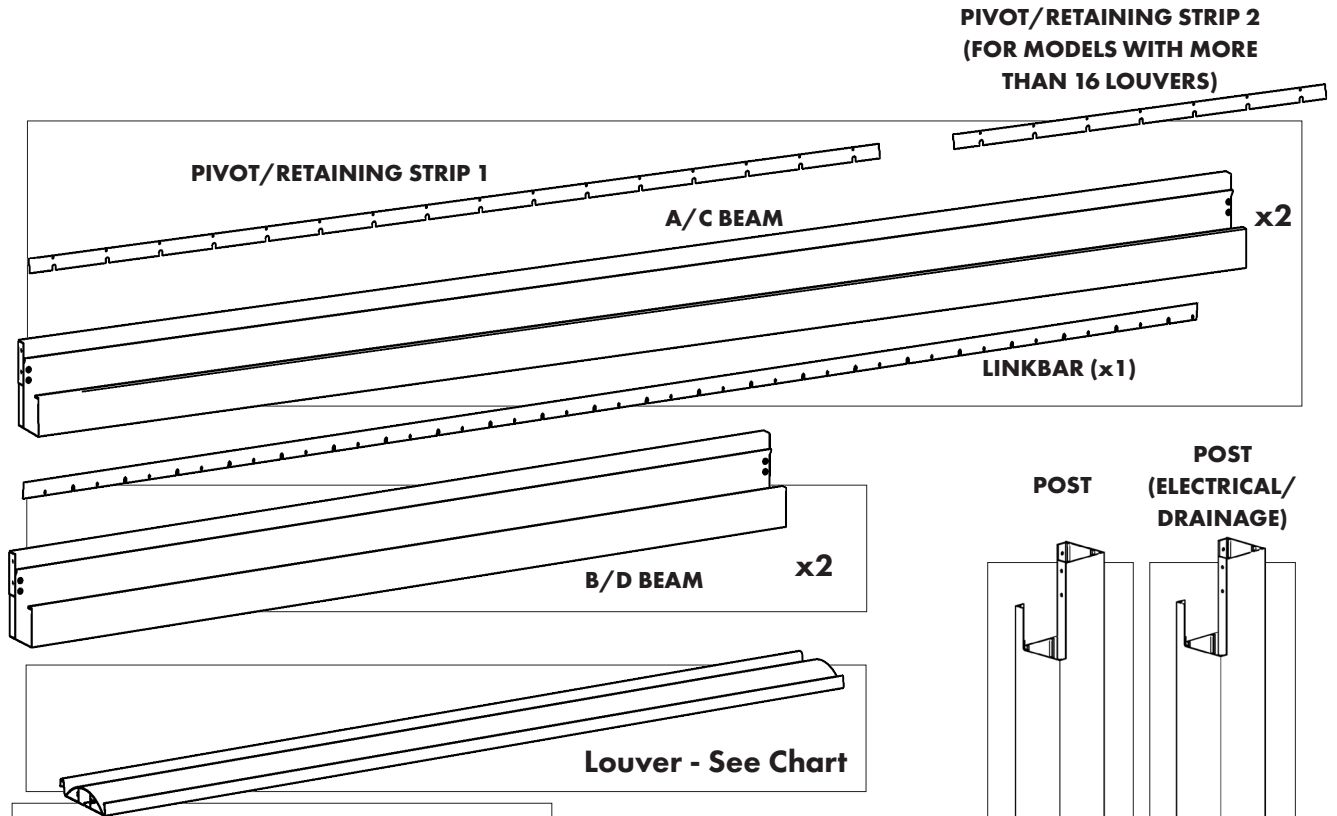
**ROTARY HAMMER BIT**

**PRO: 3/8"**  
**ULTRA: 5/8"**



**SHOP VACUUM**

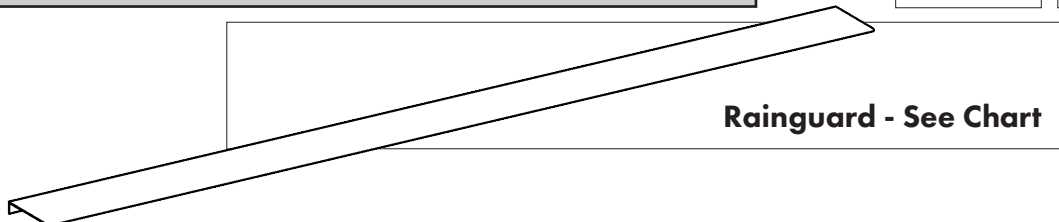
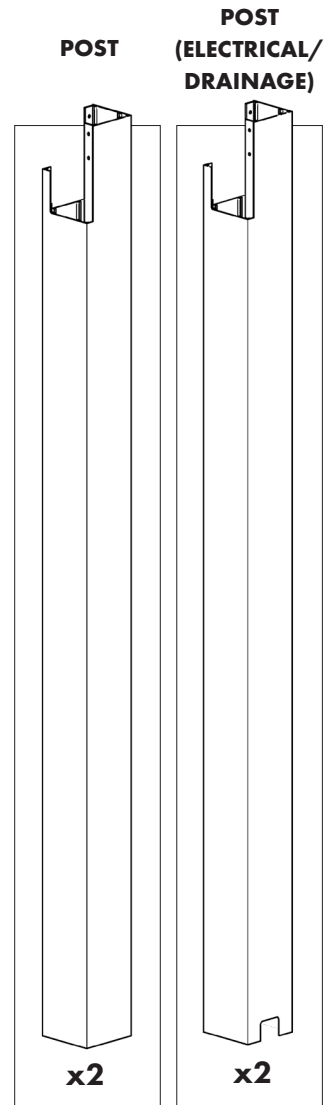
# INCLUDED PARTS



**Louver End Caps - See Chart**

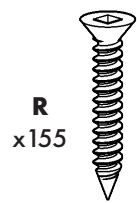
| PERGOLA LENGTH | # OF LOUVERS | # OF RAINGUARDS |
|----------------|--------------|-----------------|
| 8 feet         | 12           | 0               |
| 9 feet         | 13           | 1               |
| 10 feet        | 15           | 2               |
| 11 feet        | 17           | 0               |
| 12 feet        | 18           | 2               |
| 13 feet        | 20           | 1               |
| 14 feet        | 22           | 0               |
| 15 feet        | 23           | 2               |
| 16 feet        | 25           | 0               |
| 17 feet        | 26           | 2               |
| 18 feet        | 28           | 1               |
| 19 feet        | 30           | 0               |
| 20 feet        | 31           | 2               |
| 21 feet        | 33           | 1               |
| 22 feet        | 35           | 0               |
| 23 feet        | 36           | 2               |
| 24 feet        | 38           | 0               |
| Custom         | Variable     | Variable        |

**PIVOT/RETAINING STRIP 2  
(FOR MODELS WITH MORE  
THAN 16 LOUVERS)**

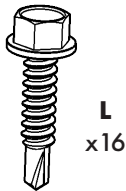


# HARDWARE AND TOOLS

## HARDWARE BOX (x1)



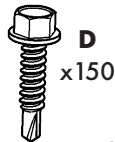
R  
x155



L  
x16



M  
x45



D  
x150

CORNER CAP  
(SLEEVE)  
x8



BUTTON-  
HEAD  
x50



WASHER  
x16

CORNER CAP  
(TOP)  
x4



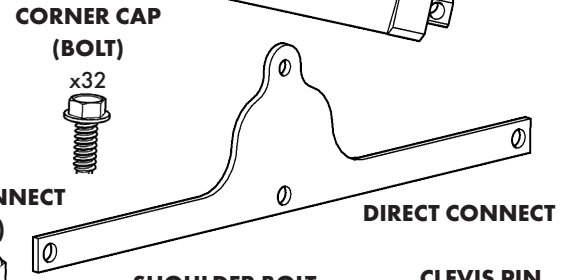
CORNER CAP  
(BOLT)  
x32



DIRECT CONNECT  
(BOLT)  
x3



DIRECT CONNECT  
(NUT)  
x3



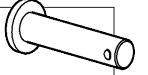
MOTOR

DIRECT CONNECT

SHOULDER BOLT



CLEVIS PIN



SLEEVE



BAG S



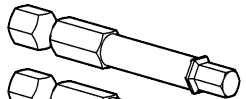
FLANGE  
NUT



COTTER PIN



3/16

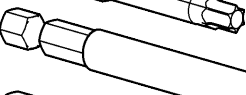


BAG A

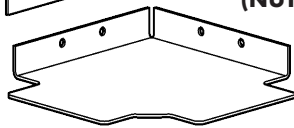
1-27



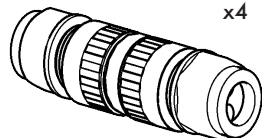
3/8



5/16

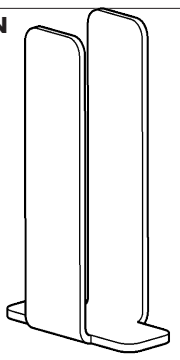
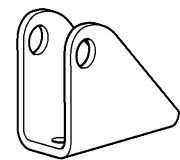


CORNER CAP  
(BOTTOM)  
x4



JUNCTION BULLET

MOTOR BRACKET



MOTOR CRADLE

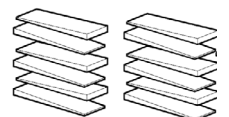
SEALANT



PAINT

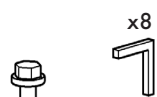


SHIMS  
x12

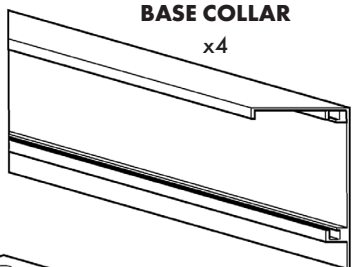


## POST HARDWARE BOX (x4)

CORNER  
CONNECTORS  
x8



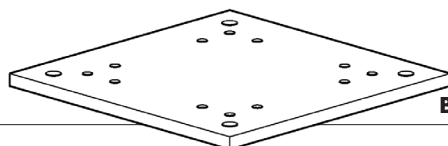
BASE COLLAR  
x4



ANCHORS  
x4

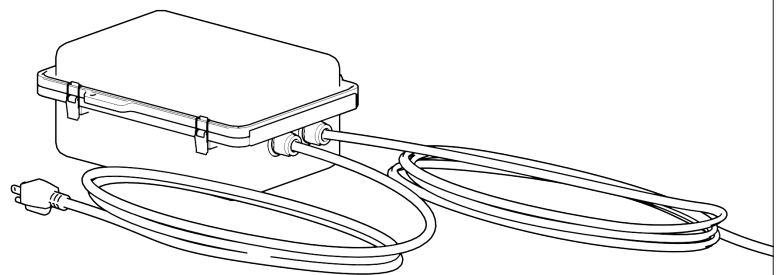


BOLTS  
x12

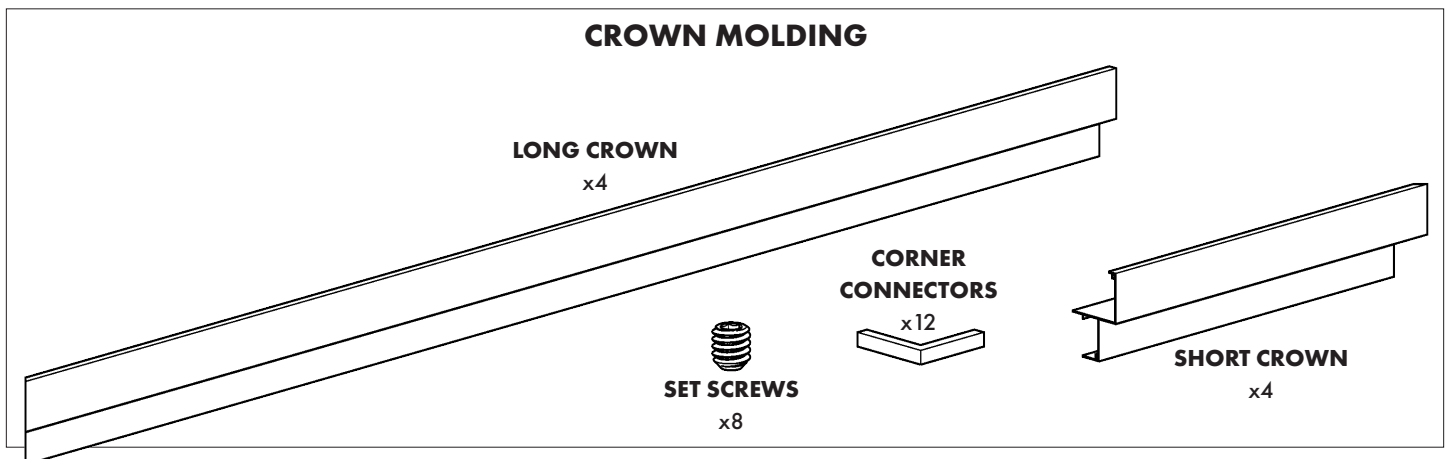
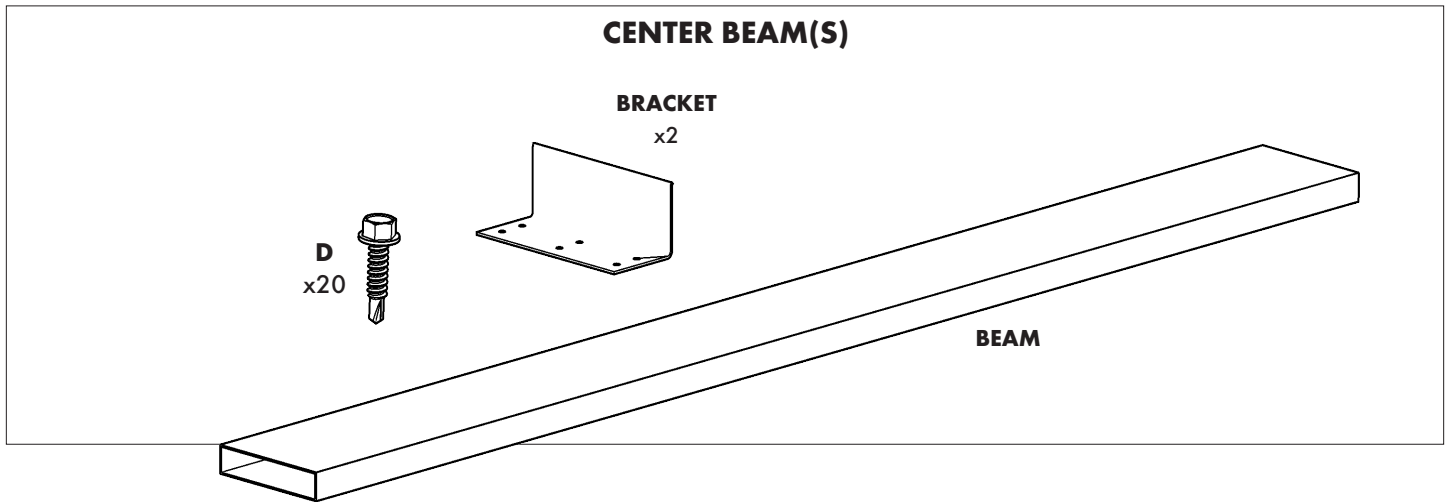


BASE PLATE

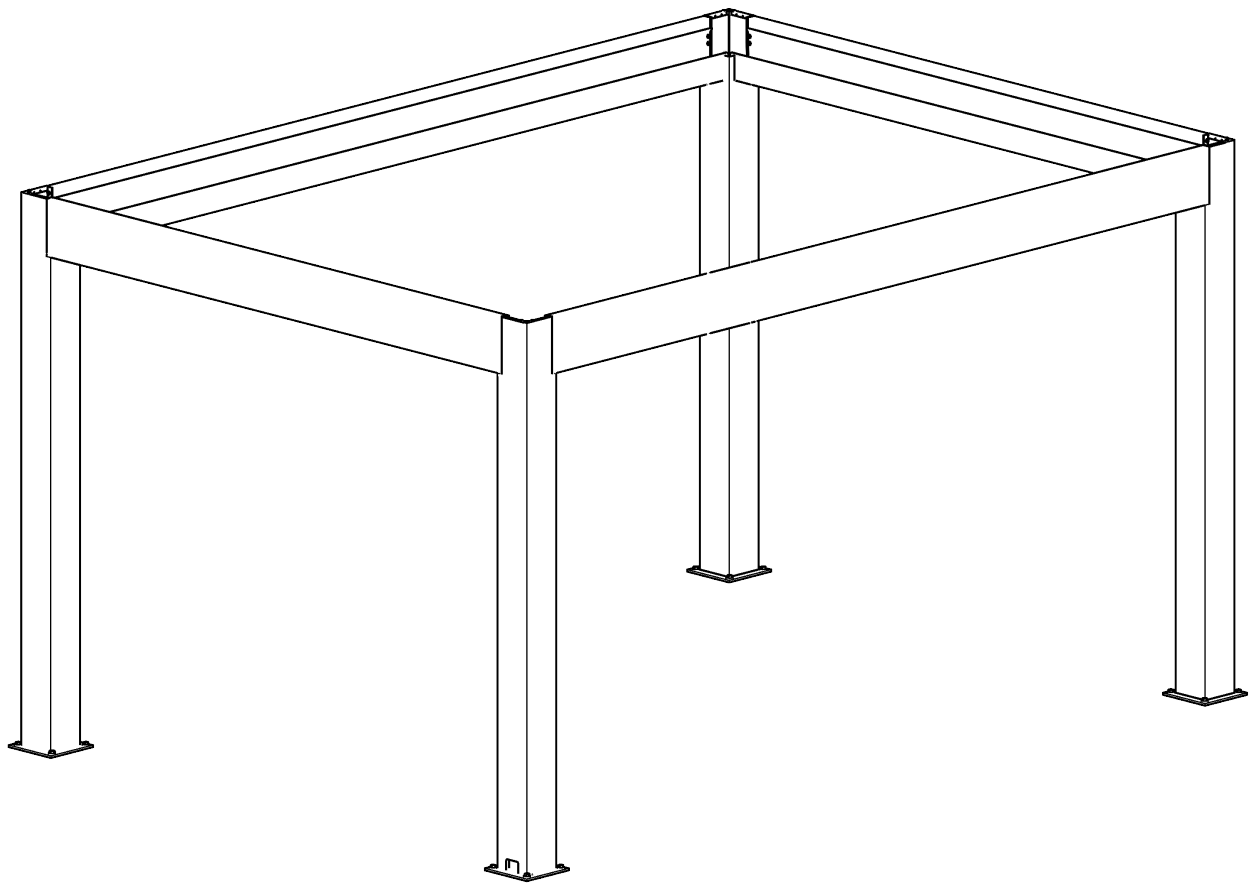
## ELECTRICAL BOX (x1)



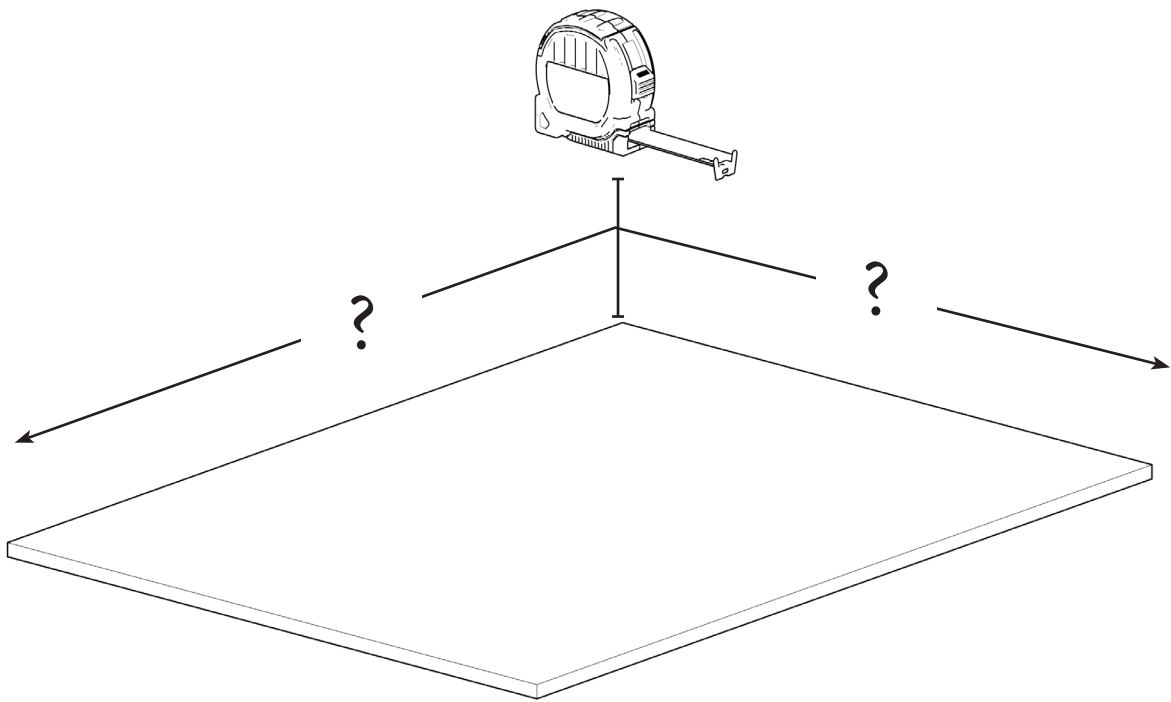
# OPTIONAL ACCESSORIES

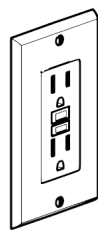
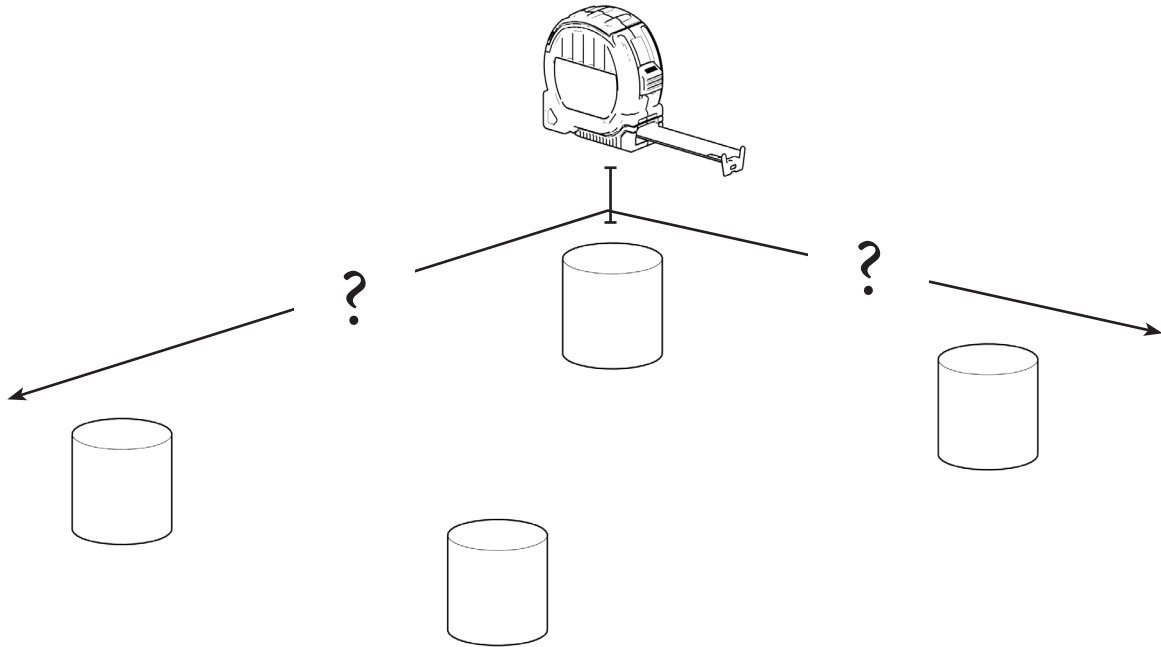


# PART I

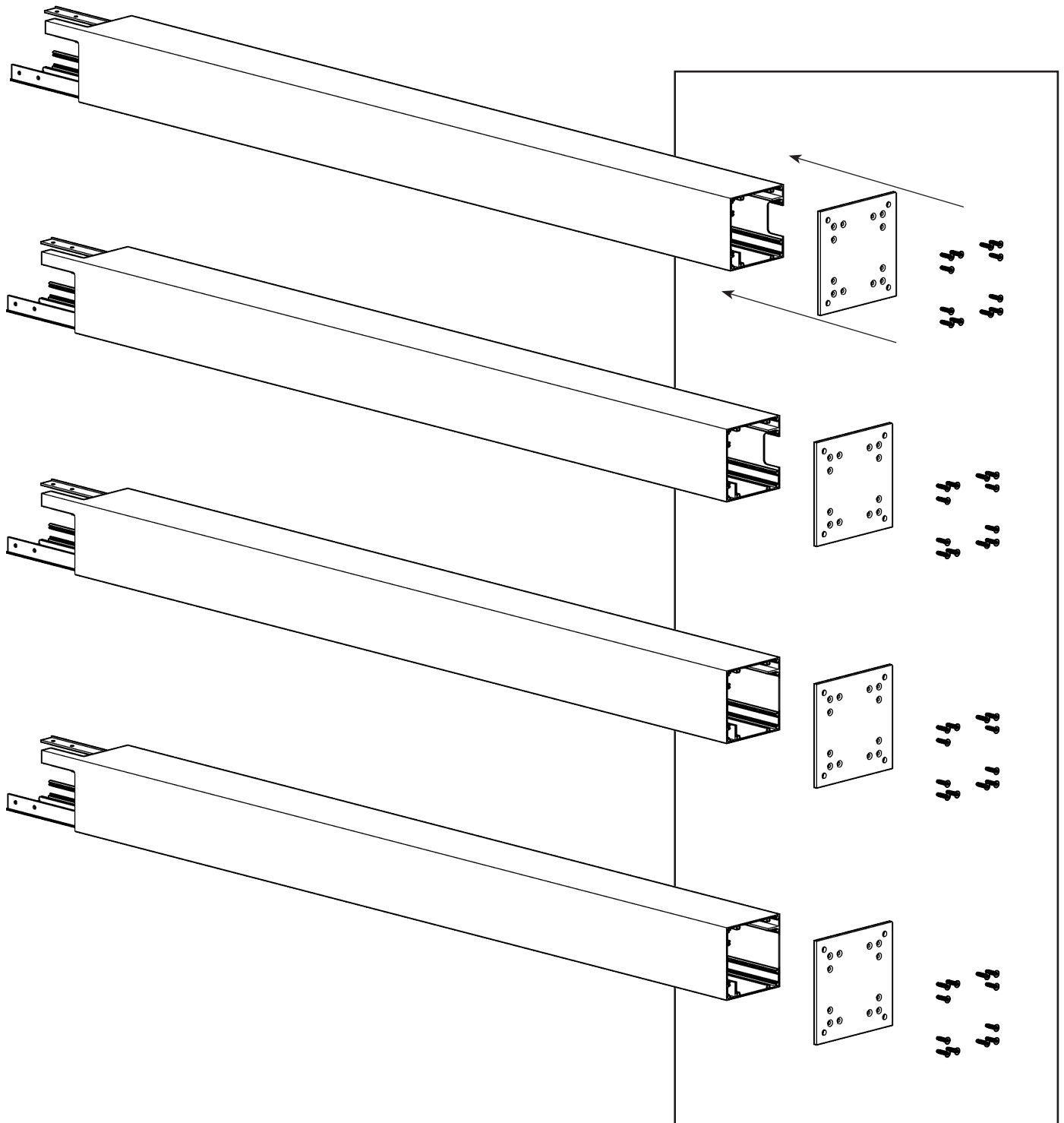


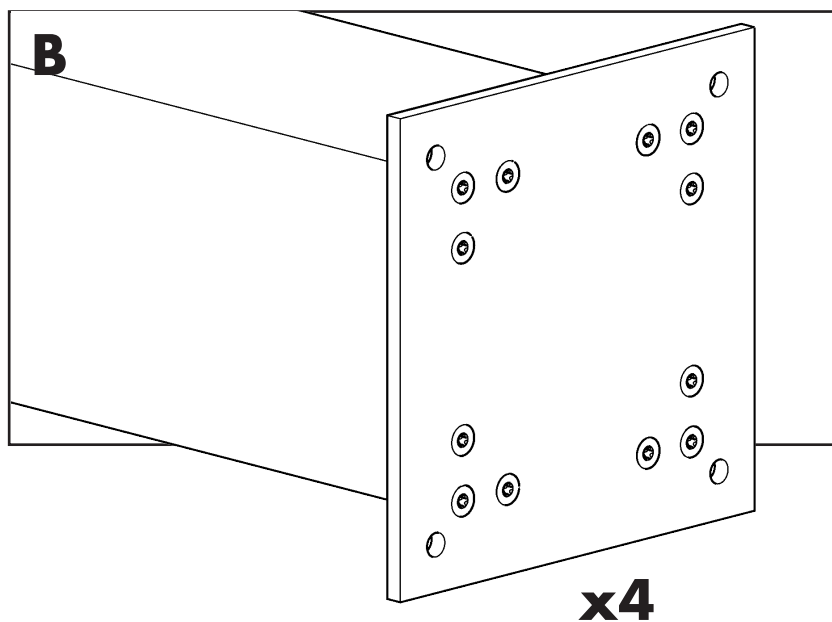
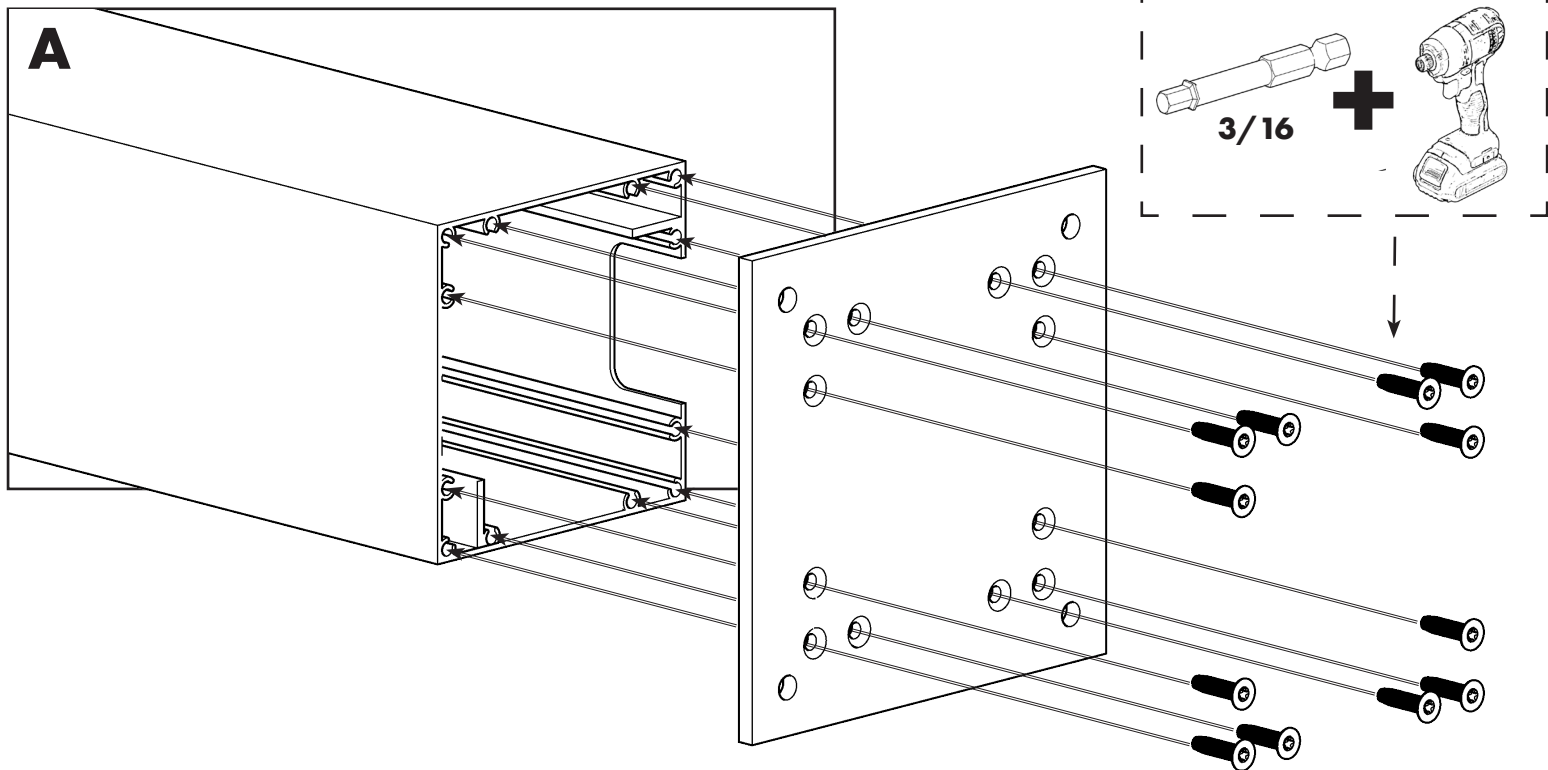
The Frame





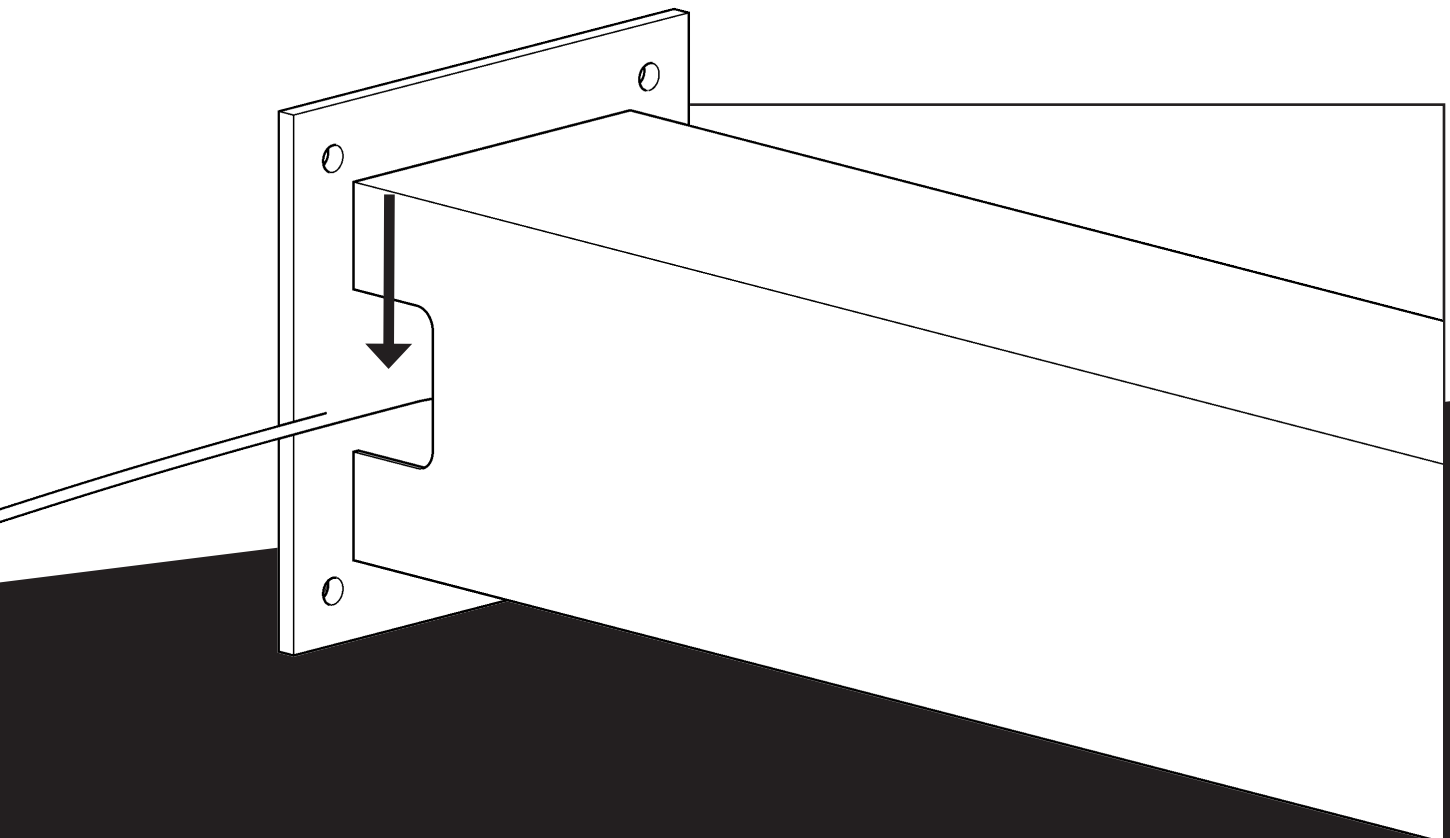
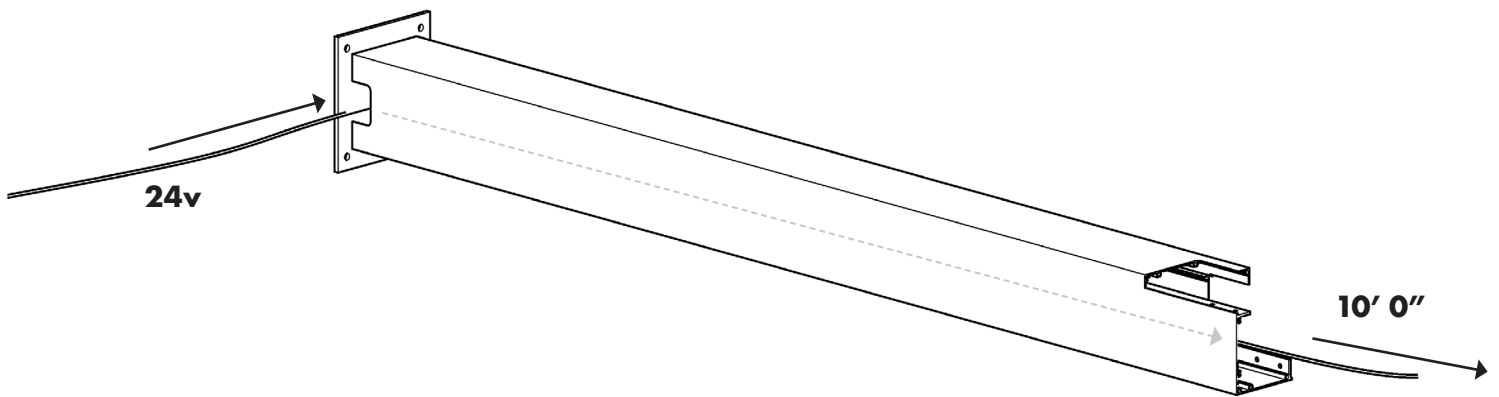
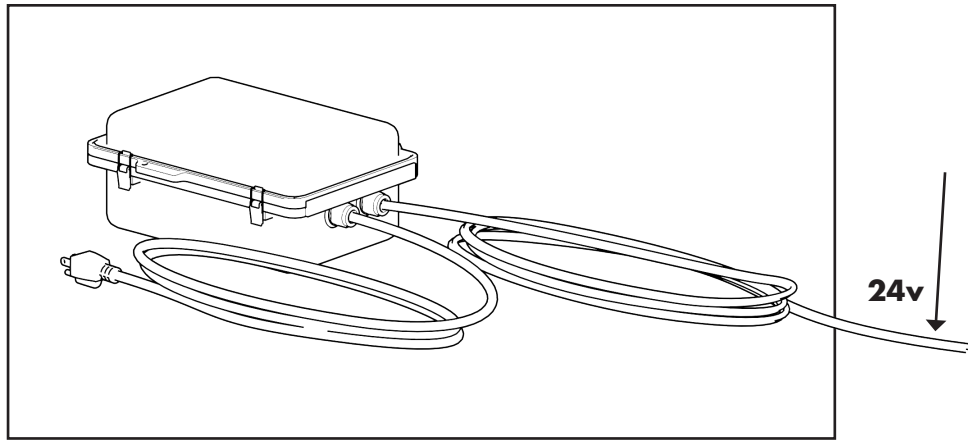
**8' 0"**  
**+/-**

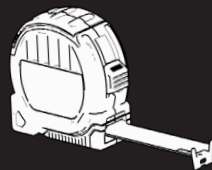
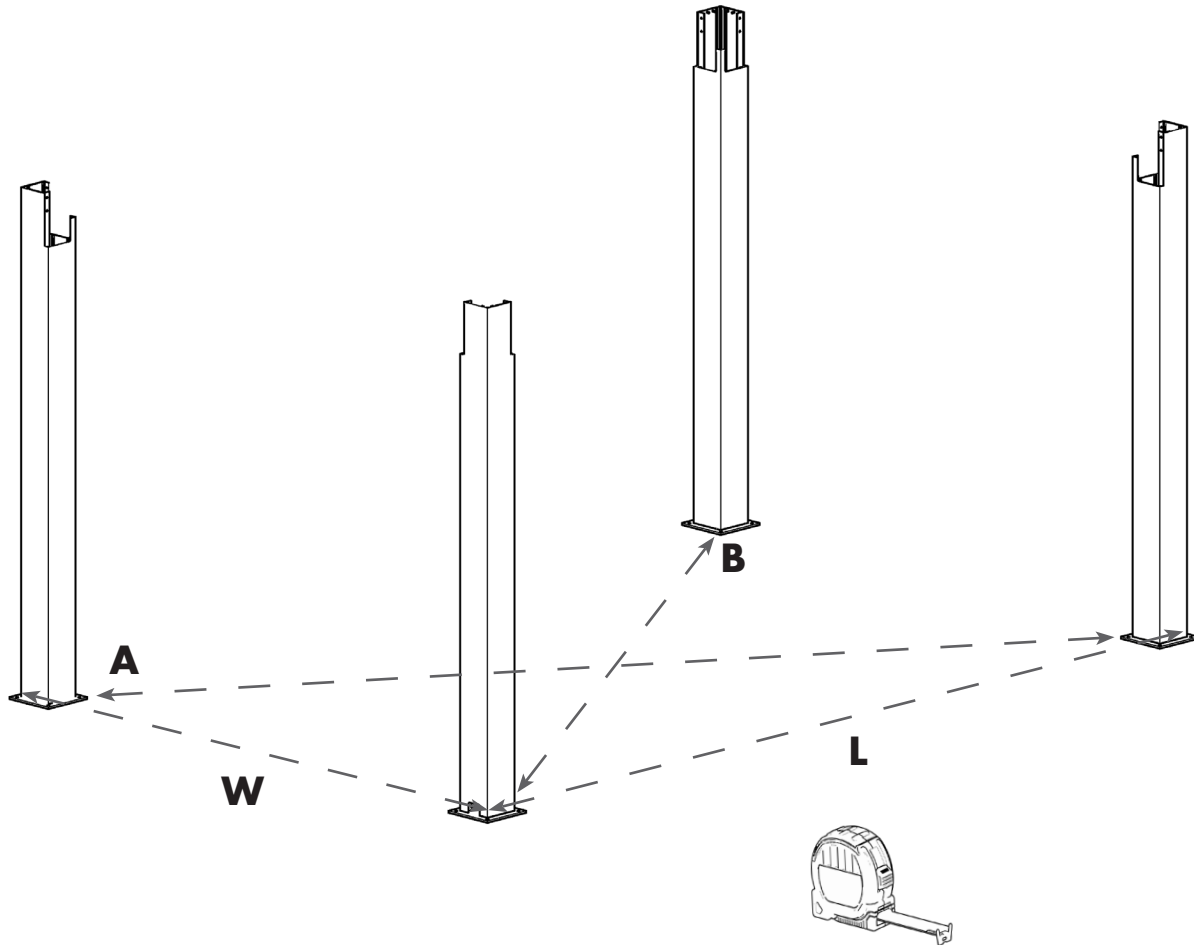




⚠ **WARNING** ⚠  
Do not overtighten screws

# 3

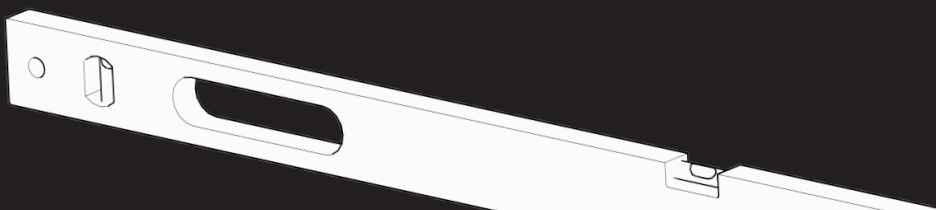




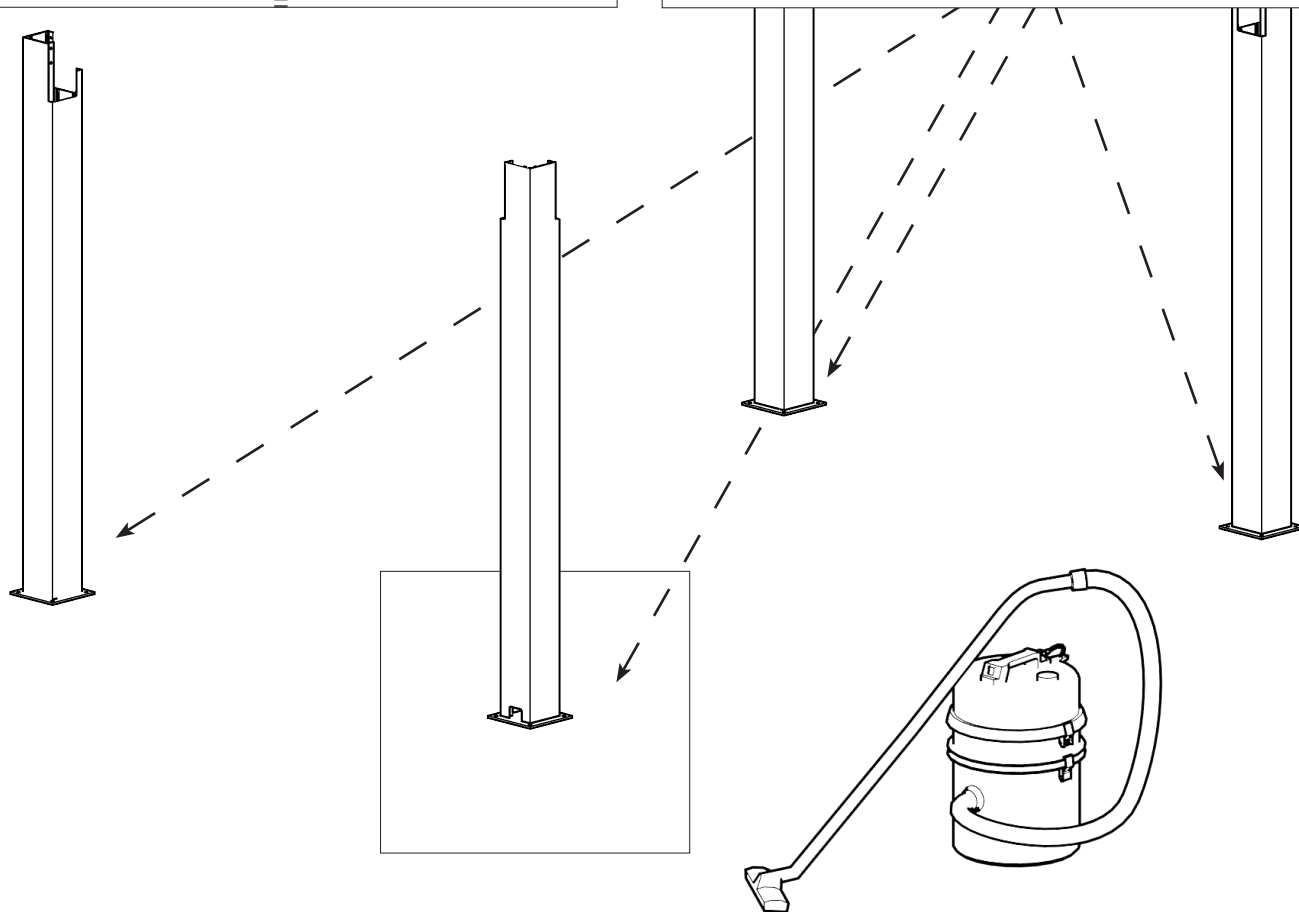
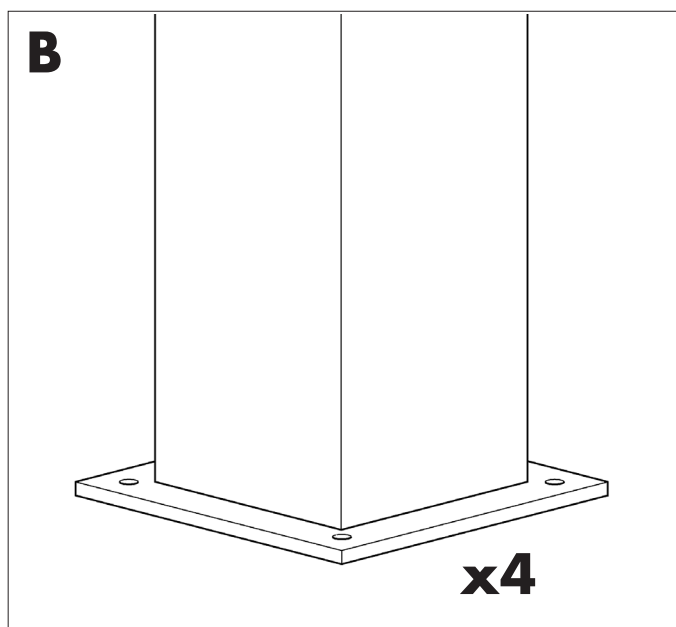
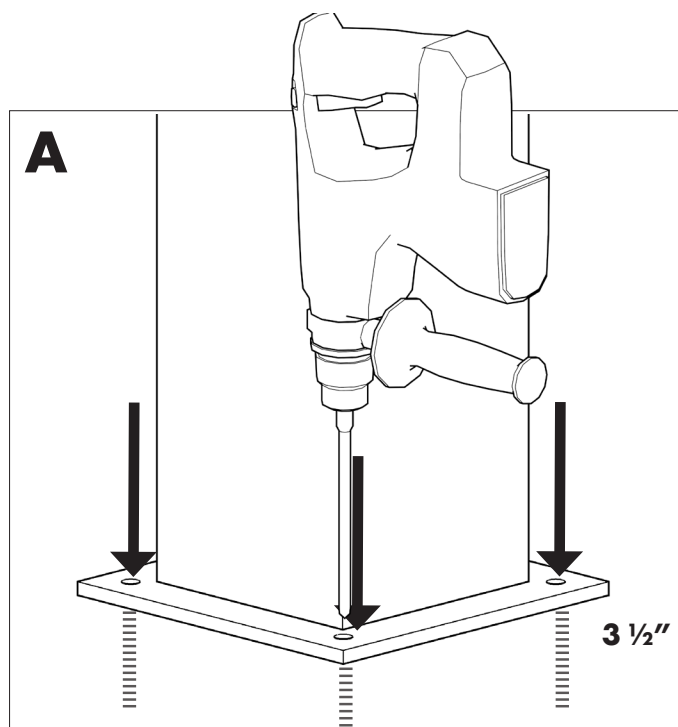
**A = B**

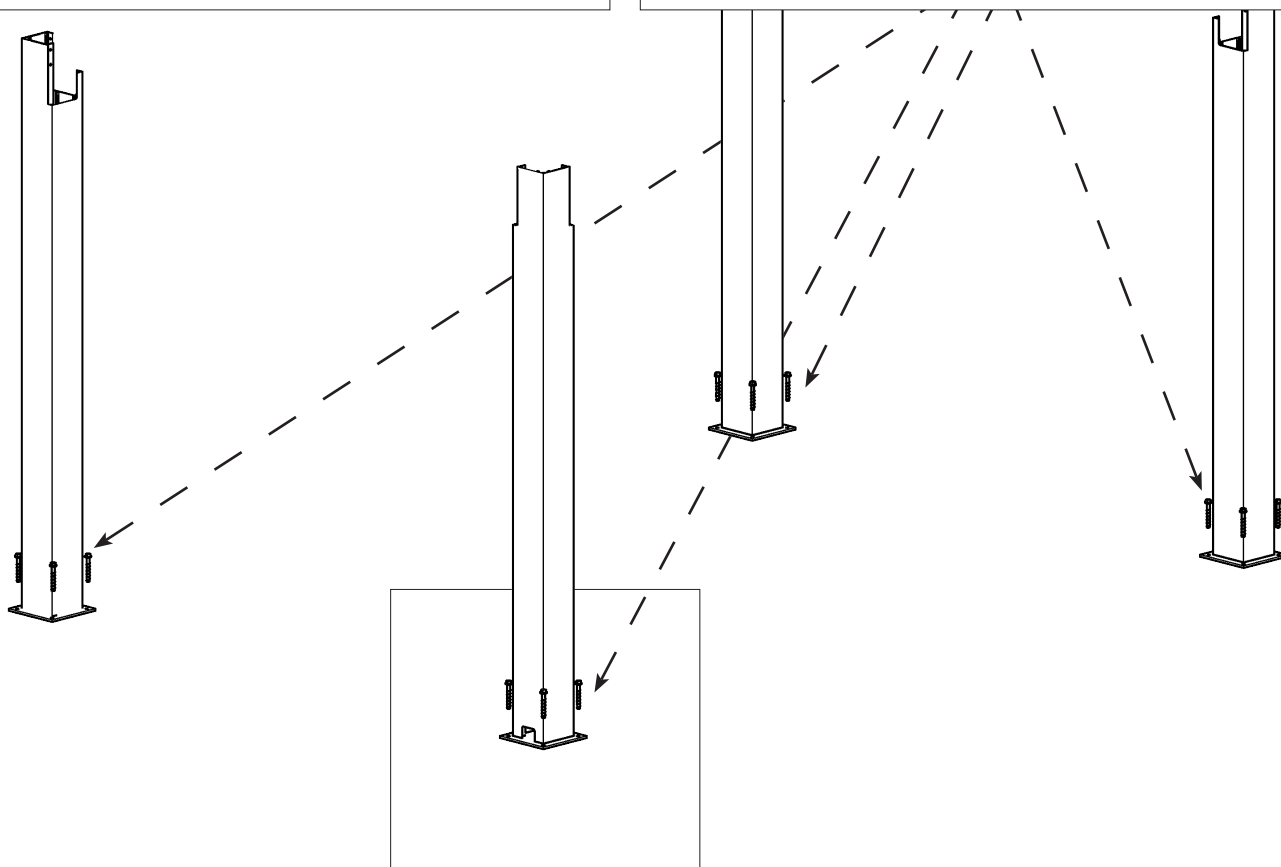
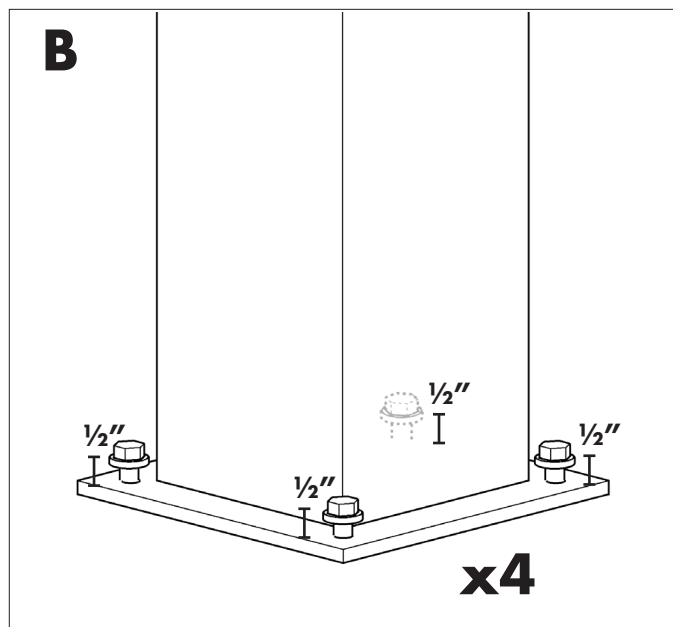
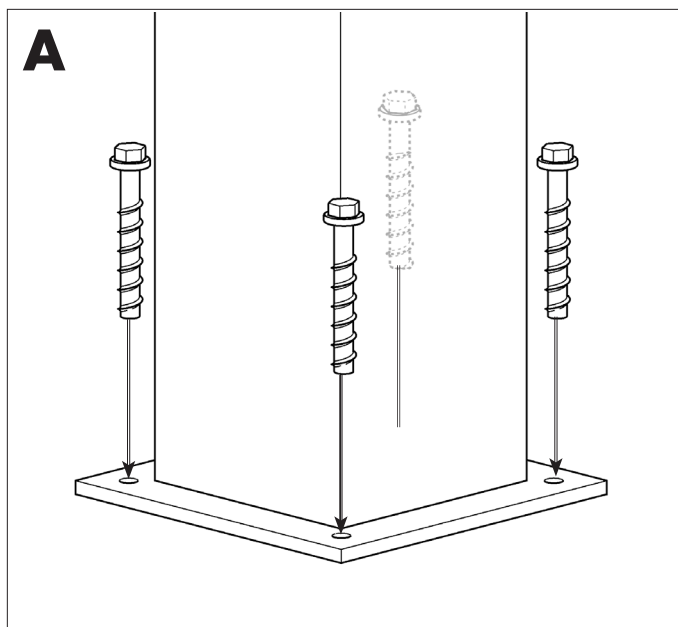
**W = Width**

**L = Length**

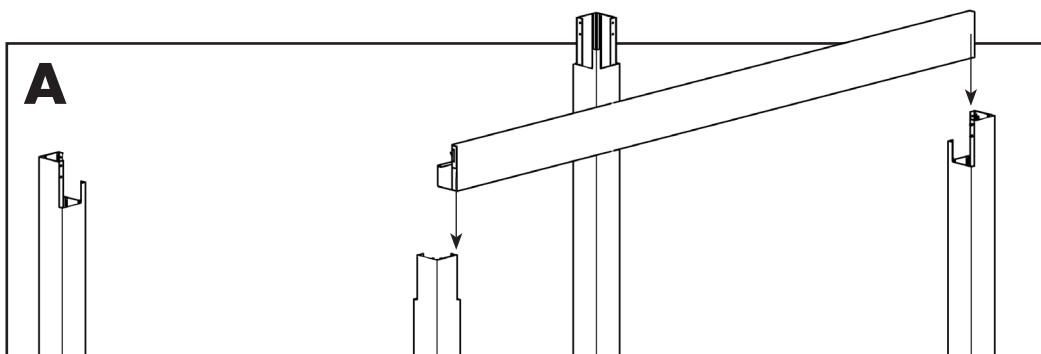


# 5

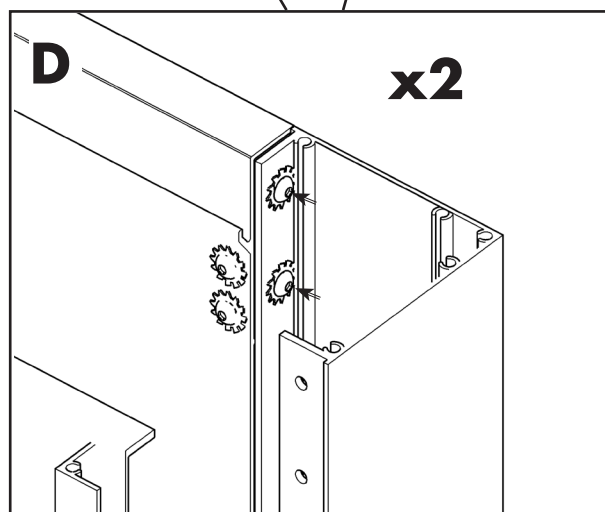
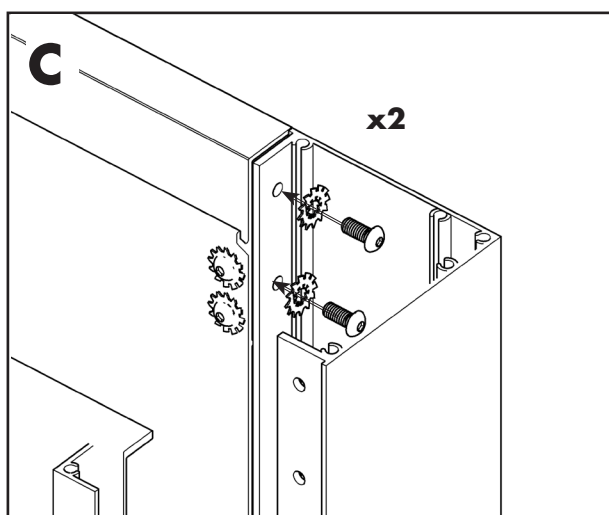
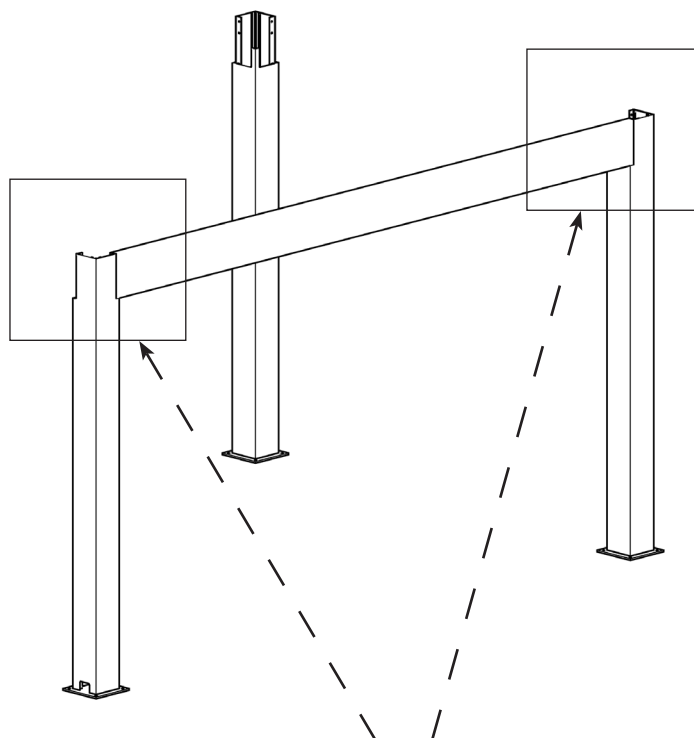


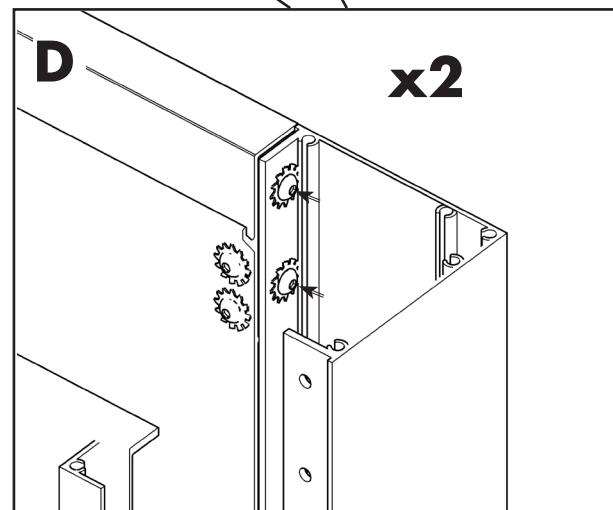
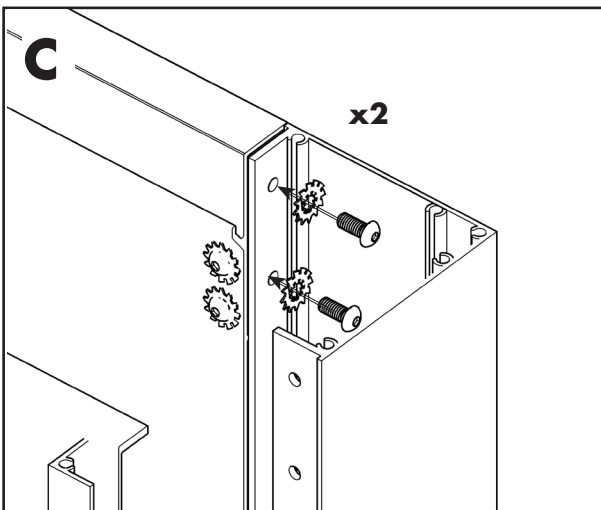
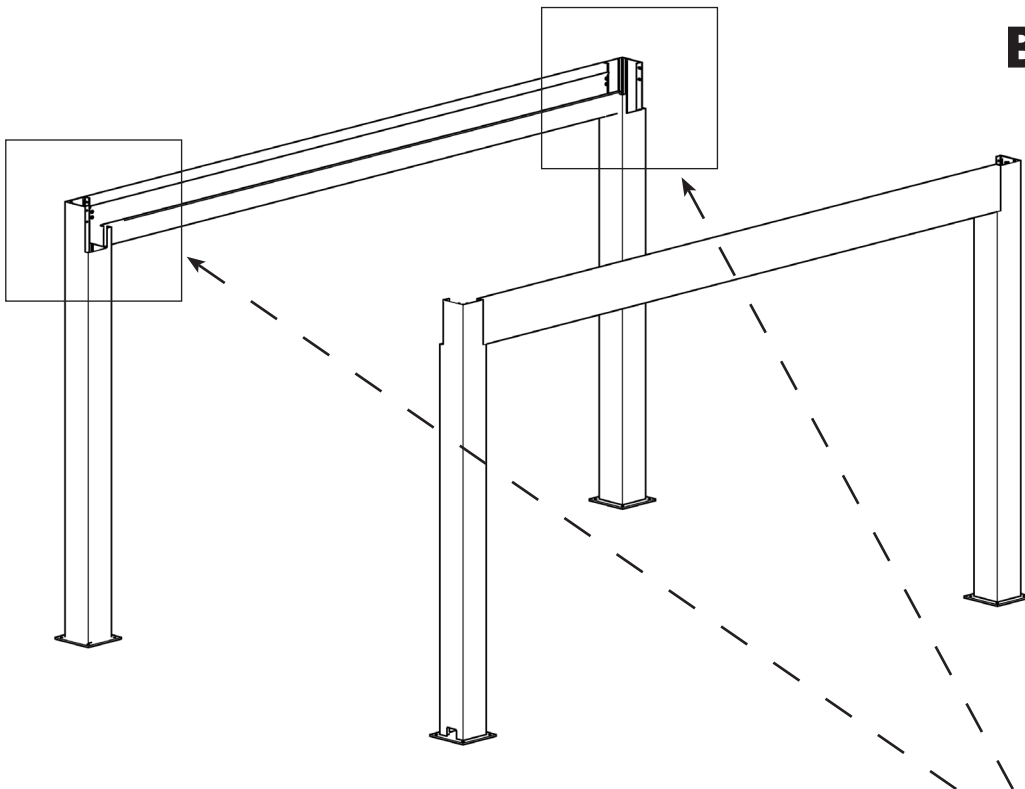
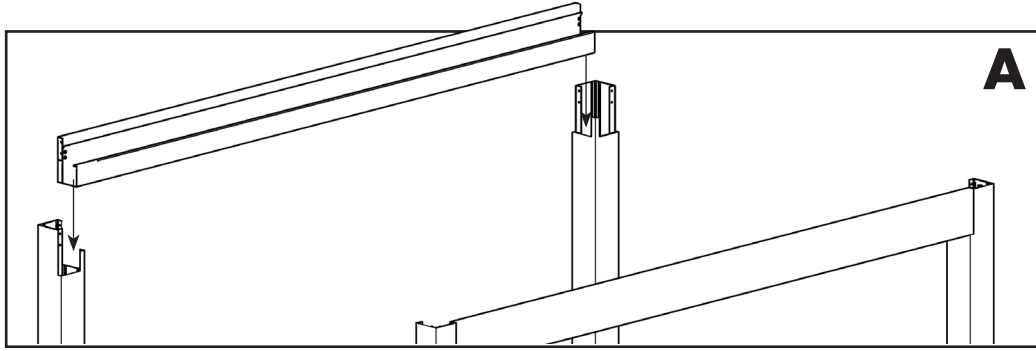


# 7



**B**



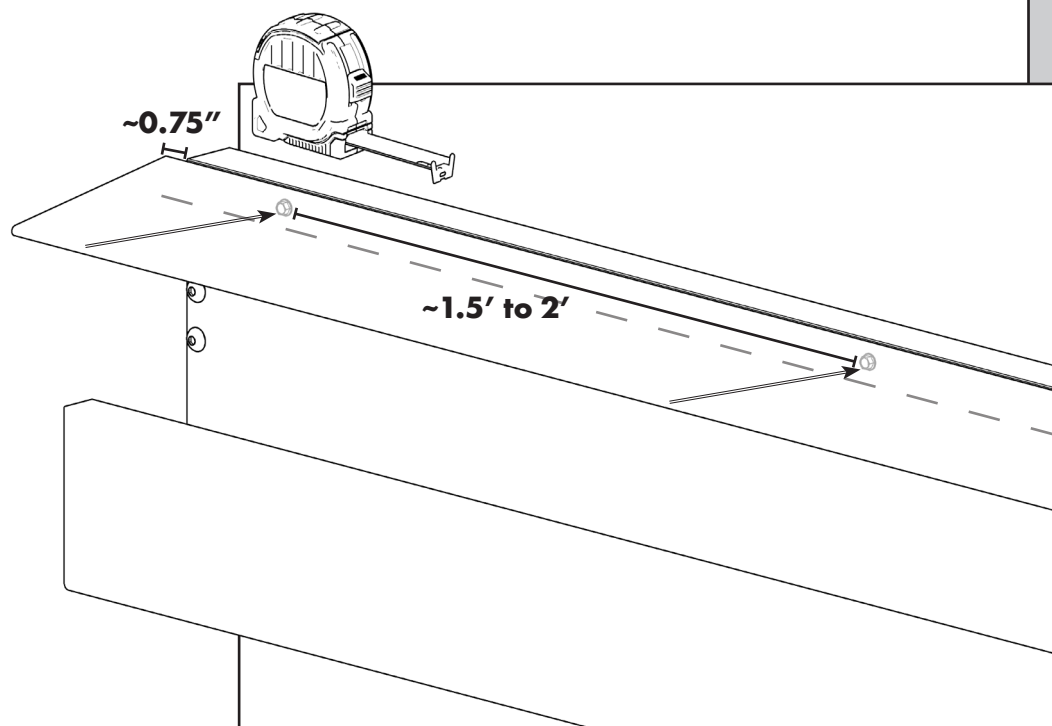
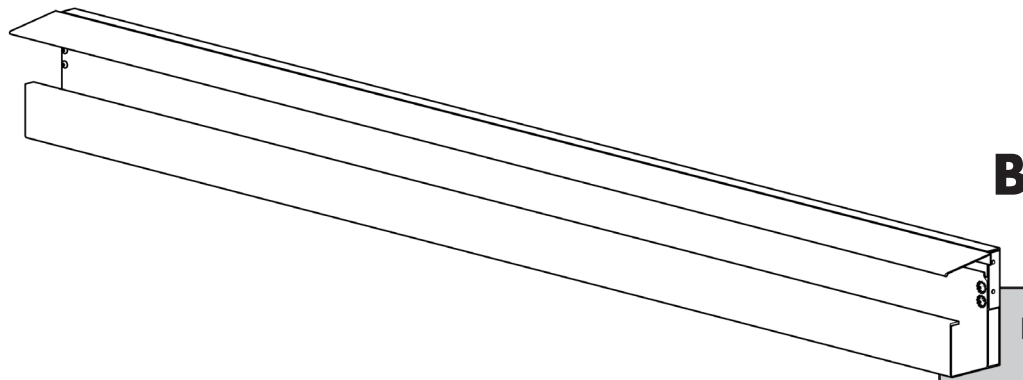
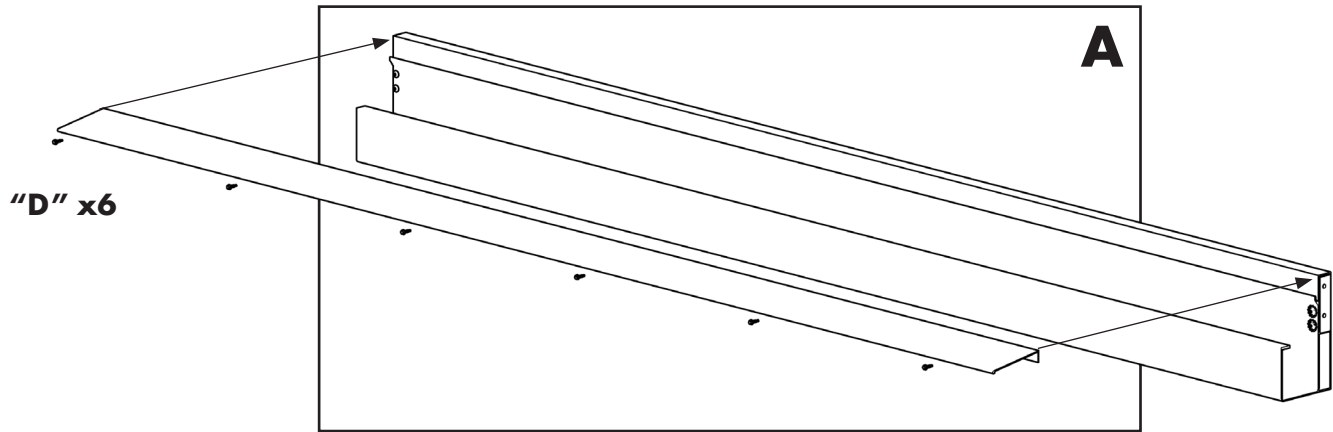


# 9

**Is your Pergola 8, 11, 14, 16, 19, 22, or 24 feet long?**

If so, skip steps 9 and 10, and move onto step 11.

## 1st RAINGUARD - LOUVER OPENING SIDE



### DO I HAVE A 1st RAINGUARD?

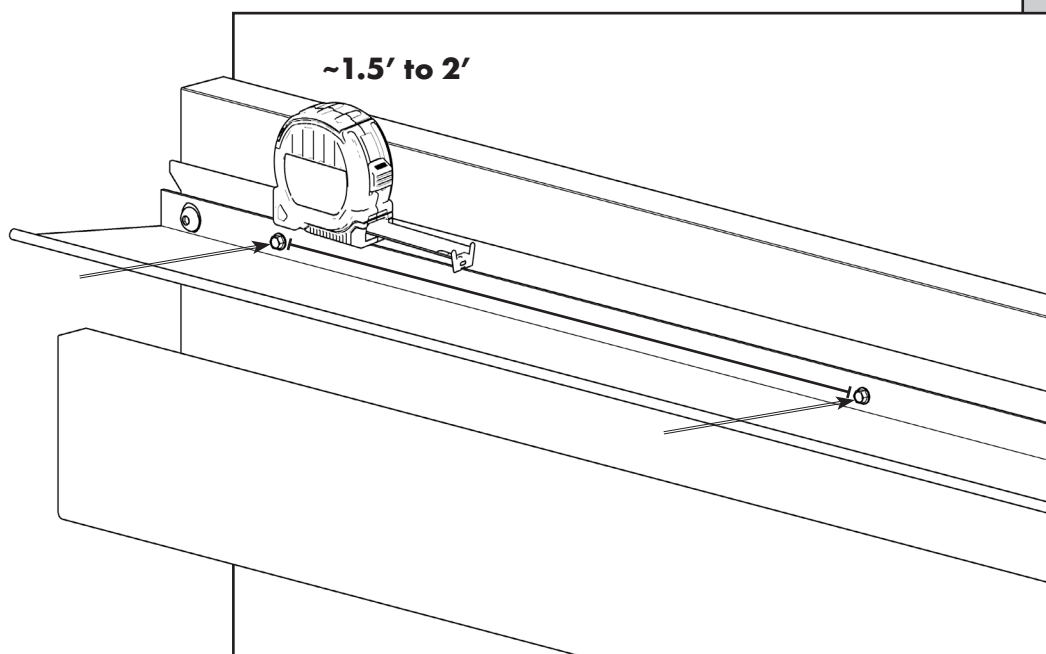
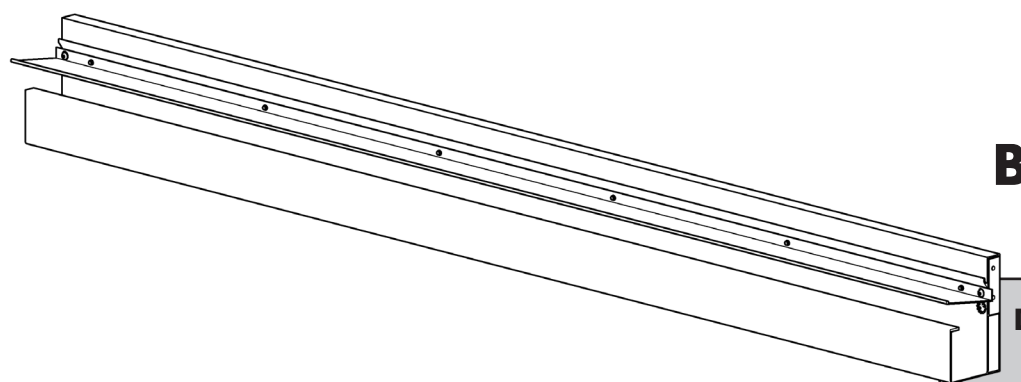
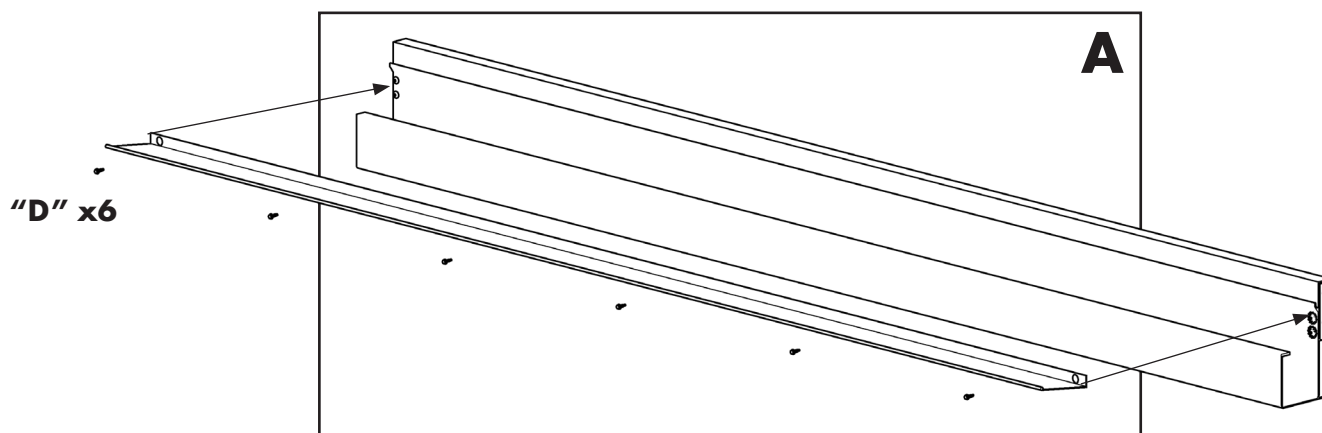
#### LENGTH

|         |          |
|---------|----------|
| 8 feet  | NO       |
| 9 feet  | YES      |
| 10 feet | YES      |
| 11 feet | NO       |
| 12 feet | YES      |
| 13 feet | YES      |
| 14 feet | NO       |
| 15 feet | YES      |
| 16 feet | NO       |
| 17 feet | YES      |
| 18 feet | YES      |
| 19 feet | NO       |
| 20 feet | YES      |
| 21 feet | YES      |
| 22 feet | NO       |
| 23 feet | YES      |
| 24 feet | NO       |
| Custom  | Variable |

Is your Pergola 8, 10, 11, 13, 14, 16, 18,  
19, 21, 22, or 24 feet long?  
If so, skip step 10, and move onto step 11.

# 10

## 2nd RAINGUARD - LOUVER CLOSING SIDE

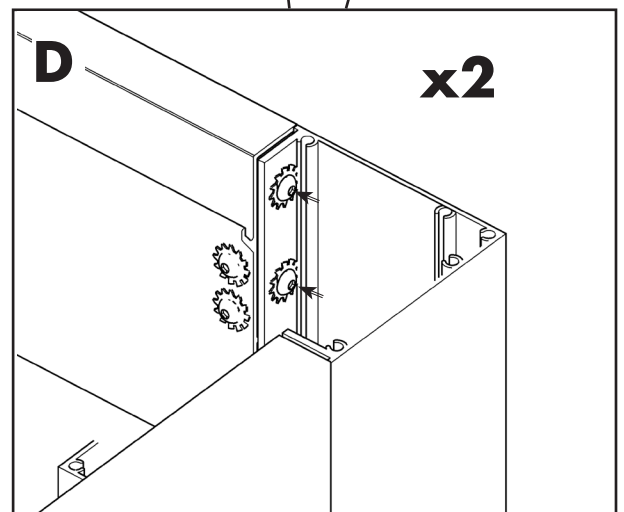
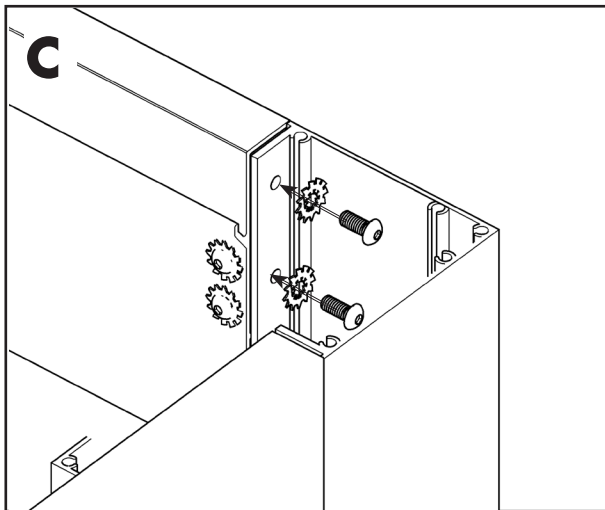
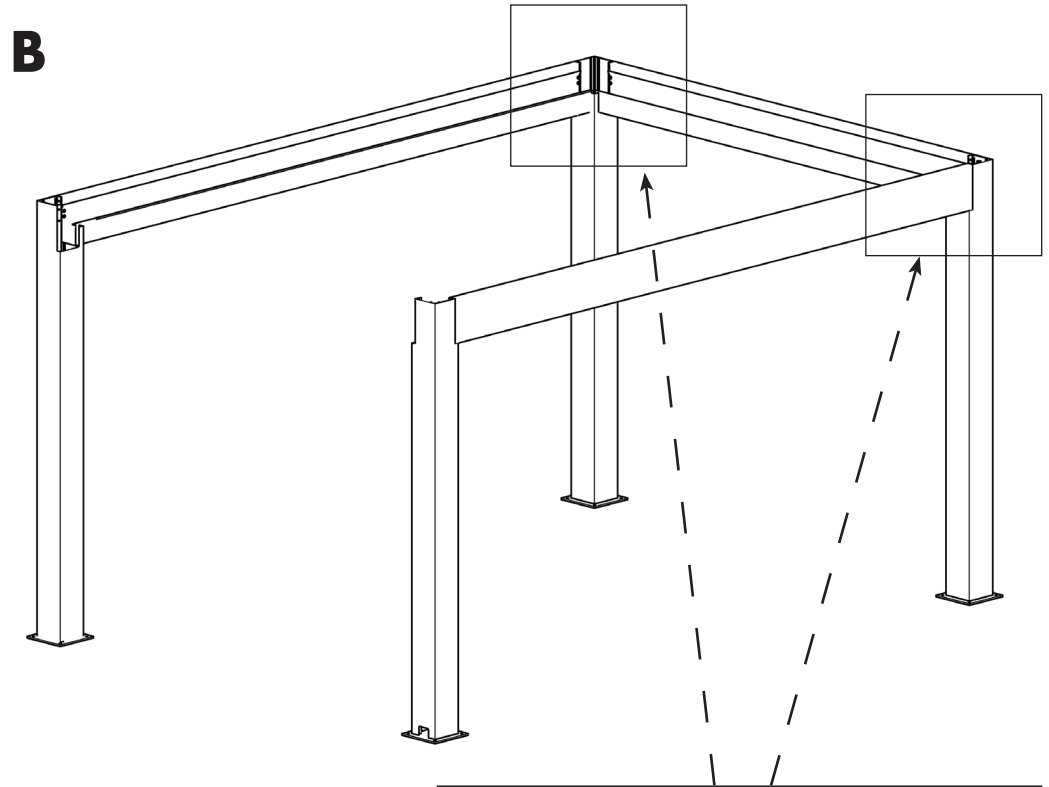
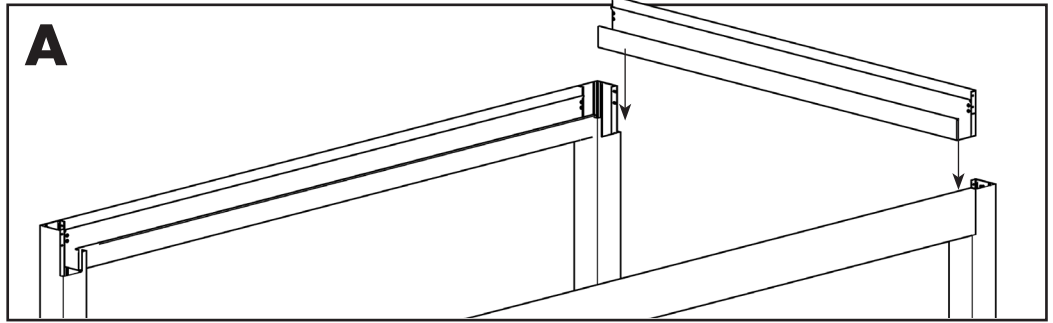


### DO I HAVE A 2nd RAINGUARD?

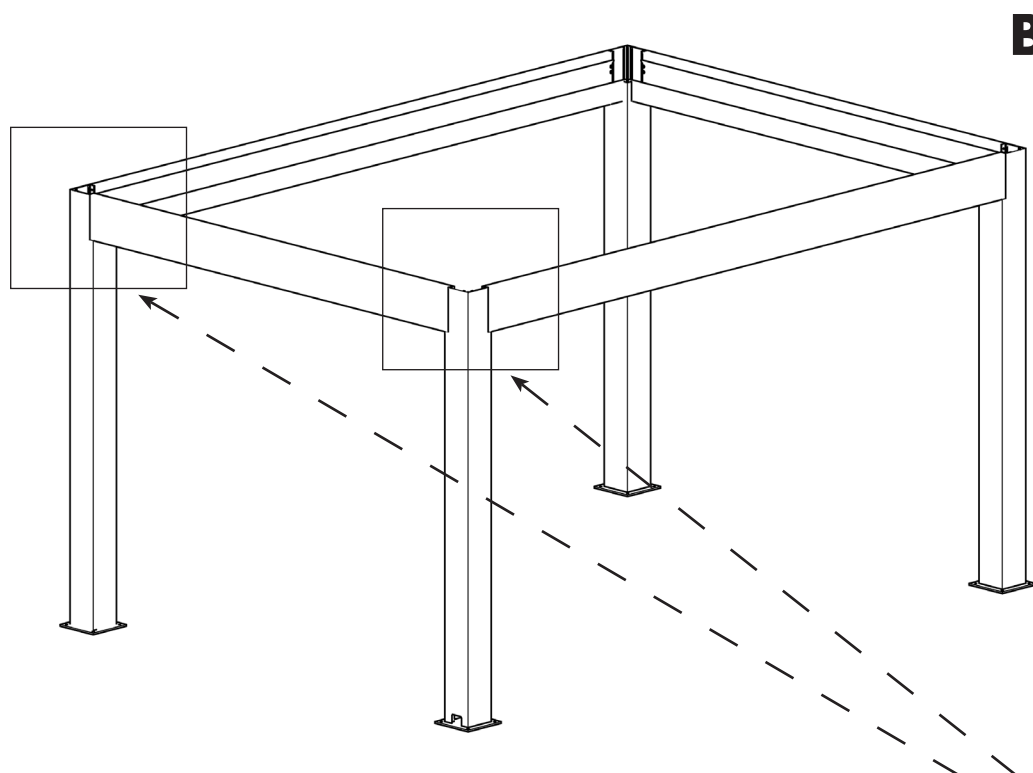
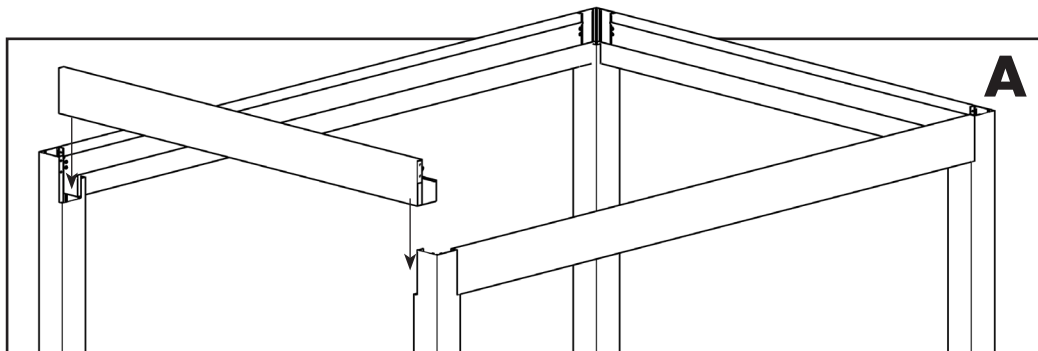
#### LENGTH

|         |          |
|---------|----------|
| 8 feet  | NO       |
| 9 feet  | YES      |
| 10 feet | NO       |
| 11 feet | NO       |
| 12 feet | YES      |
| 13 feet | NO       |
| 14 feet | NO       |
| 15 feet | YES      |
| 16 feet | NO       |
| 17 feet | YES      |
| 18 feet | NO       |
| 19 feet | NO       |
| 20 feet | YES      |
| 21 feet | NO       |
| 22 feet | NO       |
| 23 feet | YES      |
| 24 feet | NO       |
| Custom  | Variable |

# 11

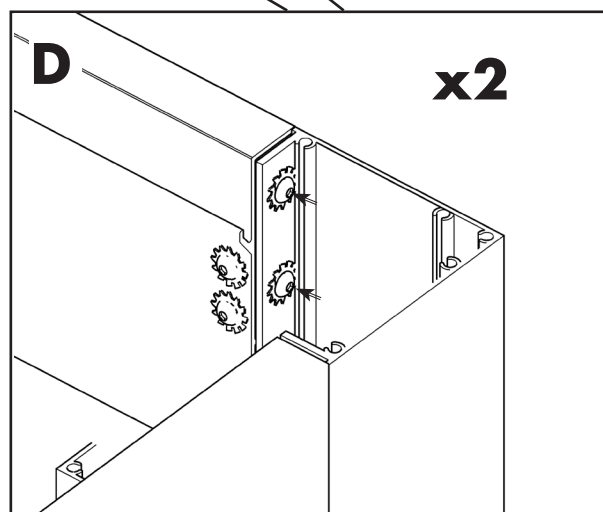
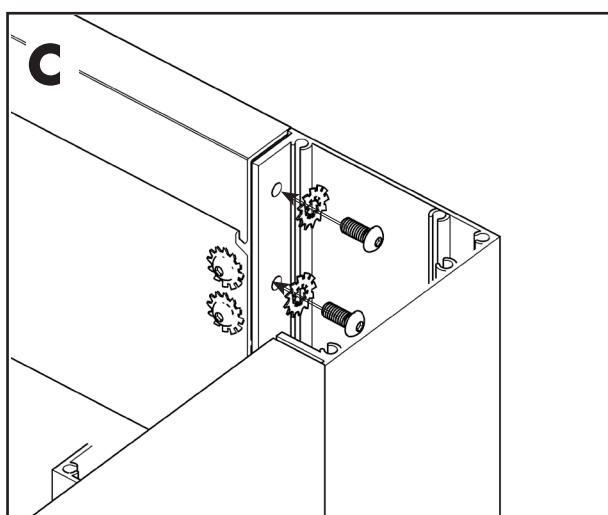


# 12

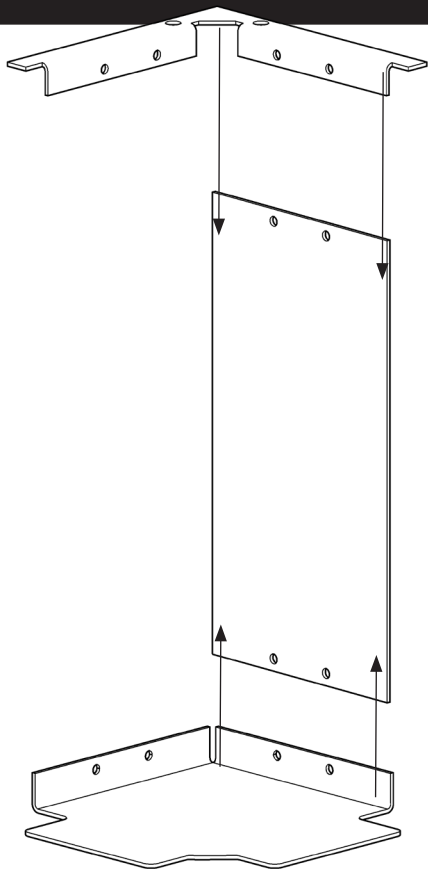


**X**

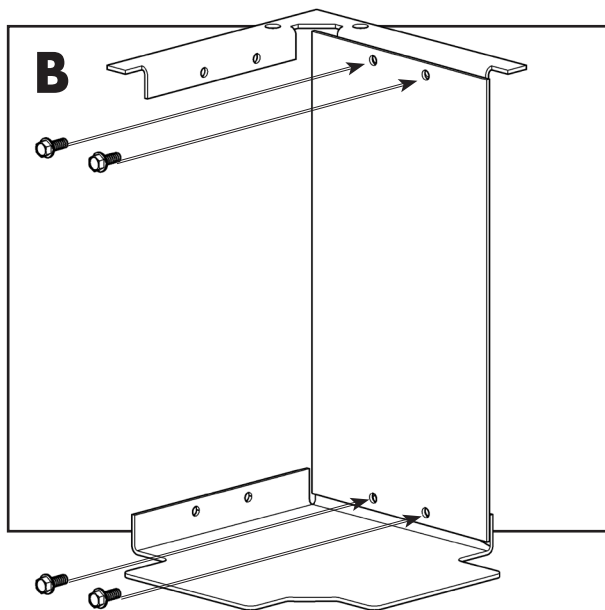
**✓**



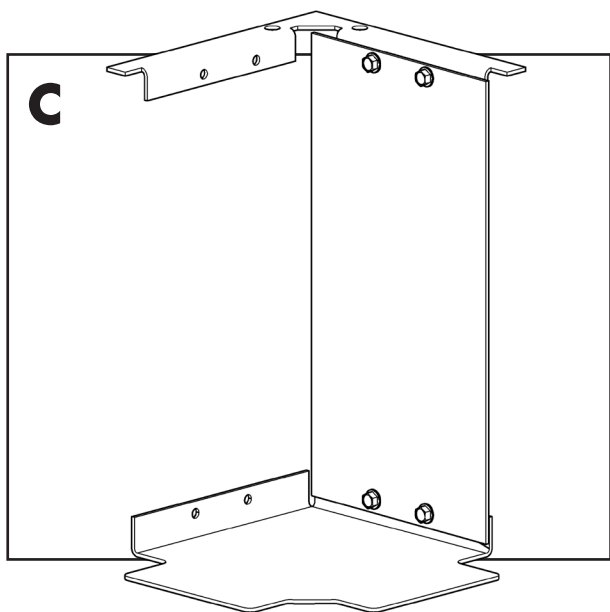
**A**



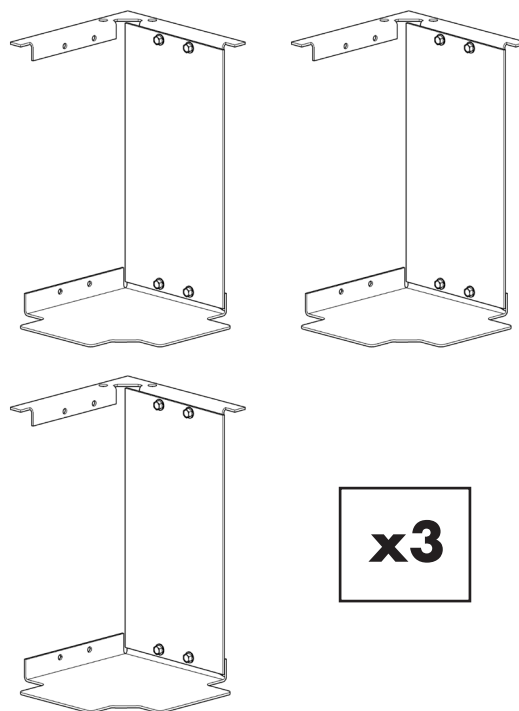
**B**



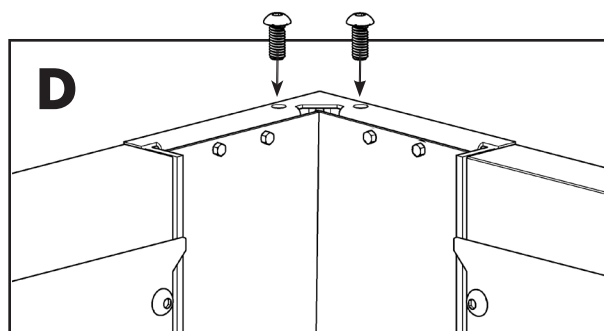
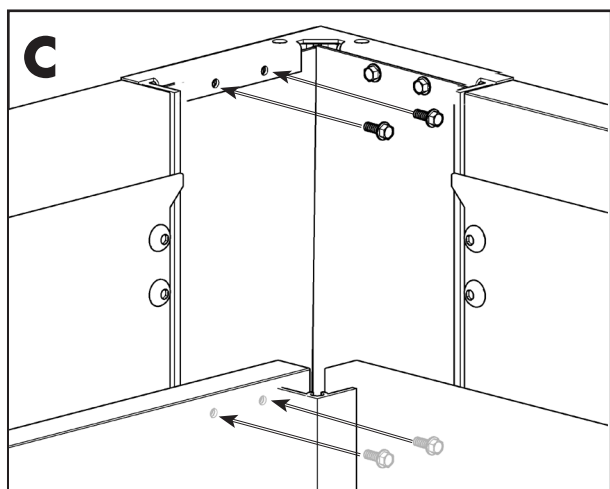
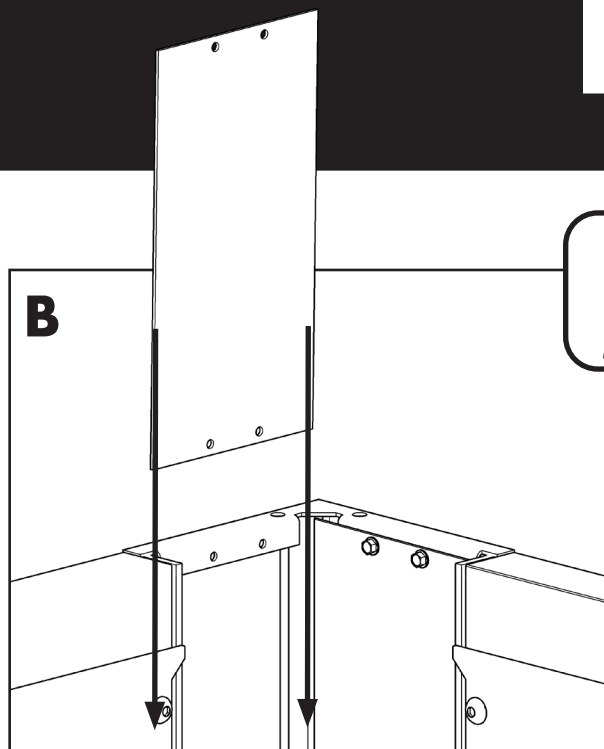
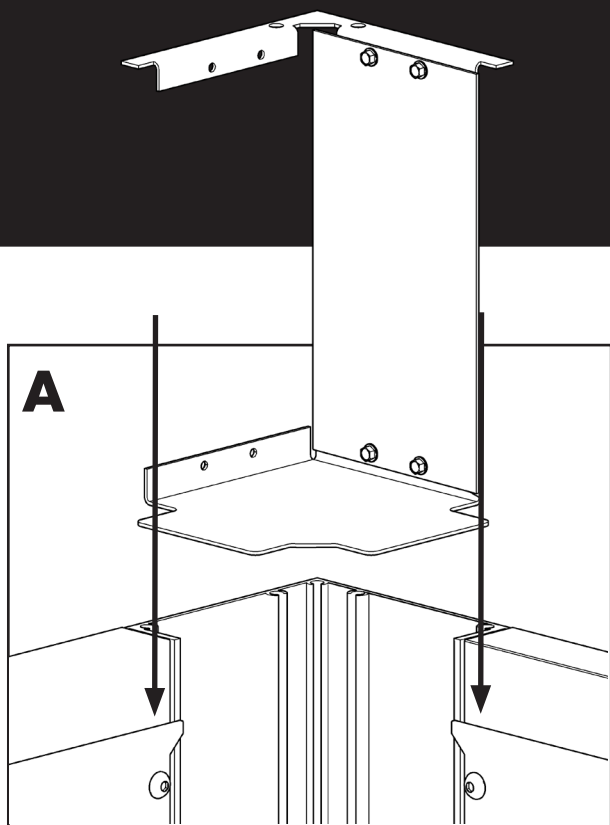
**C**



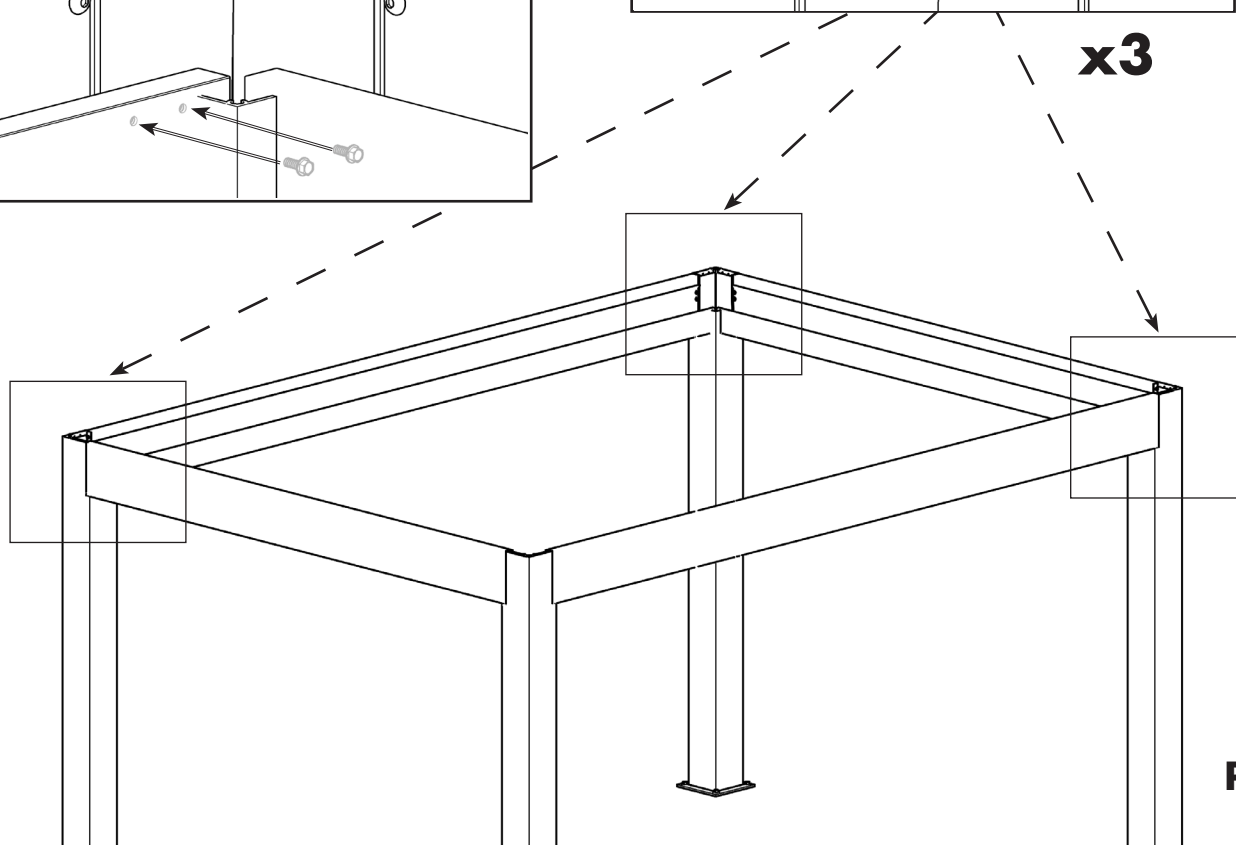
**D**



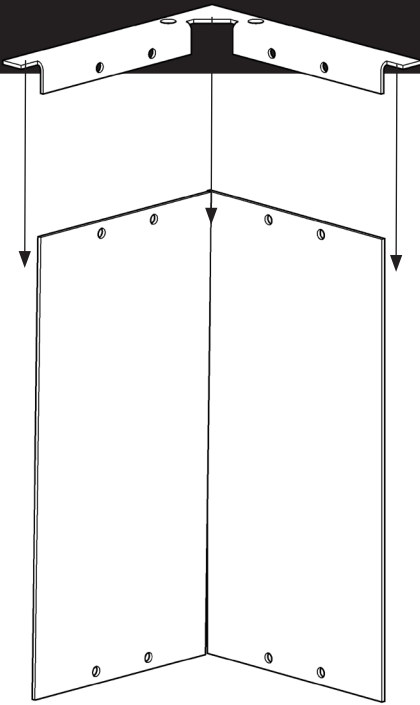
**x3**



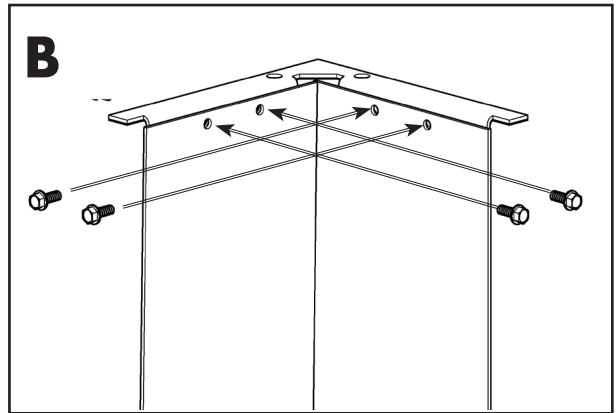
**x3**



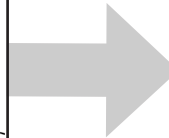
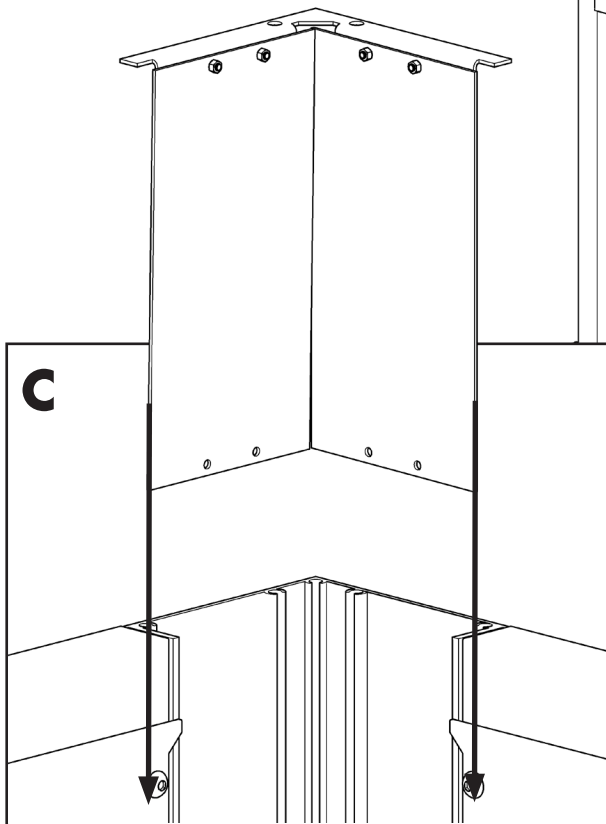
**A**



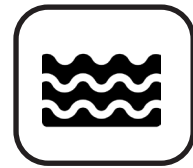
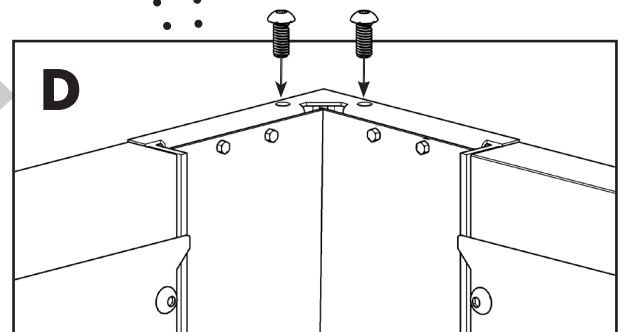
**B**



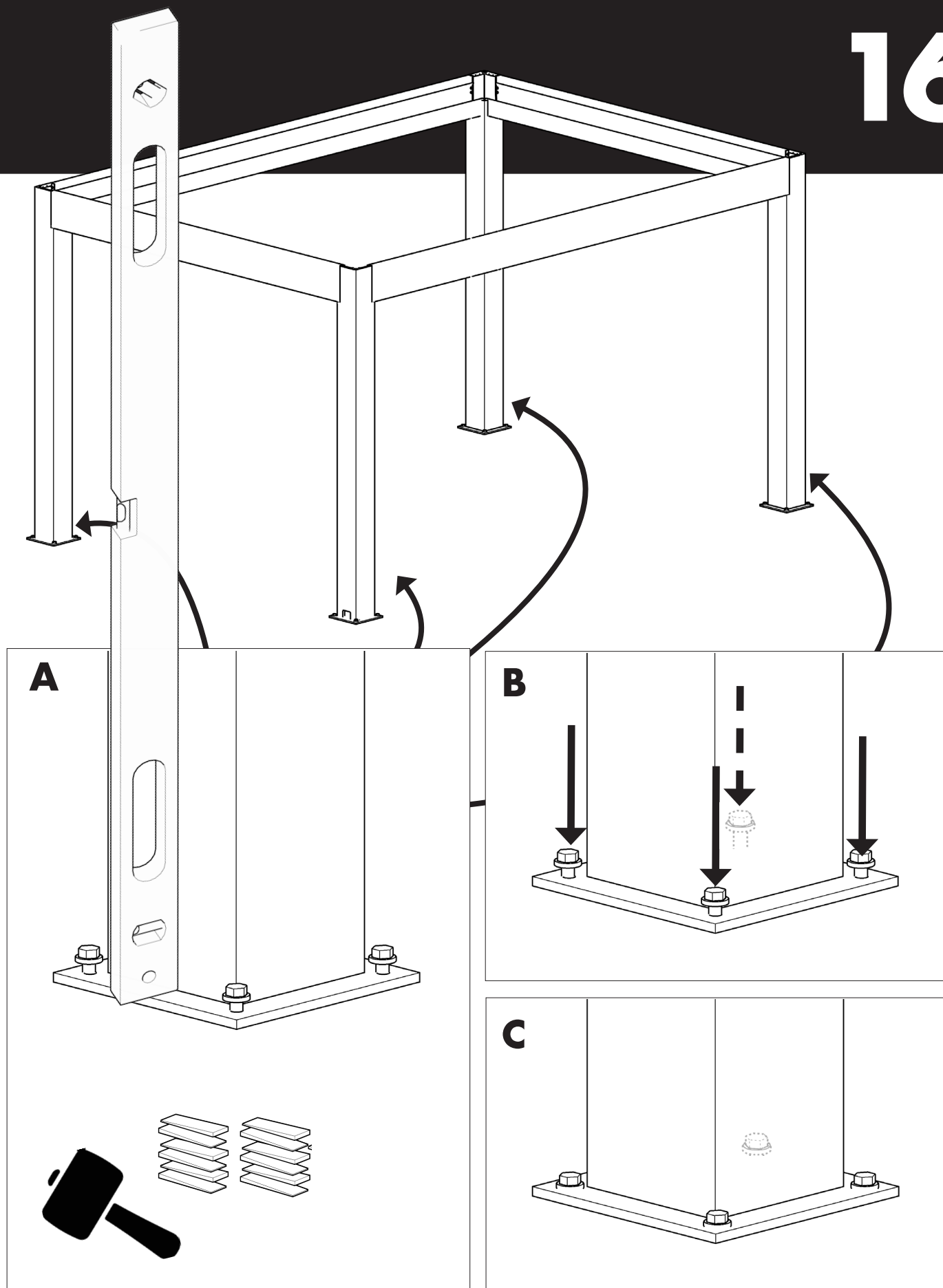
**C**



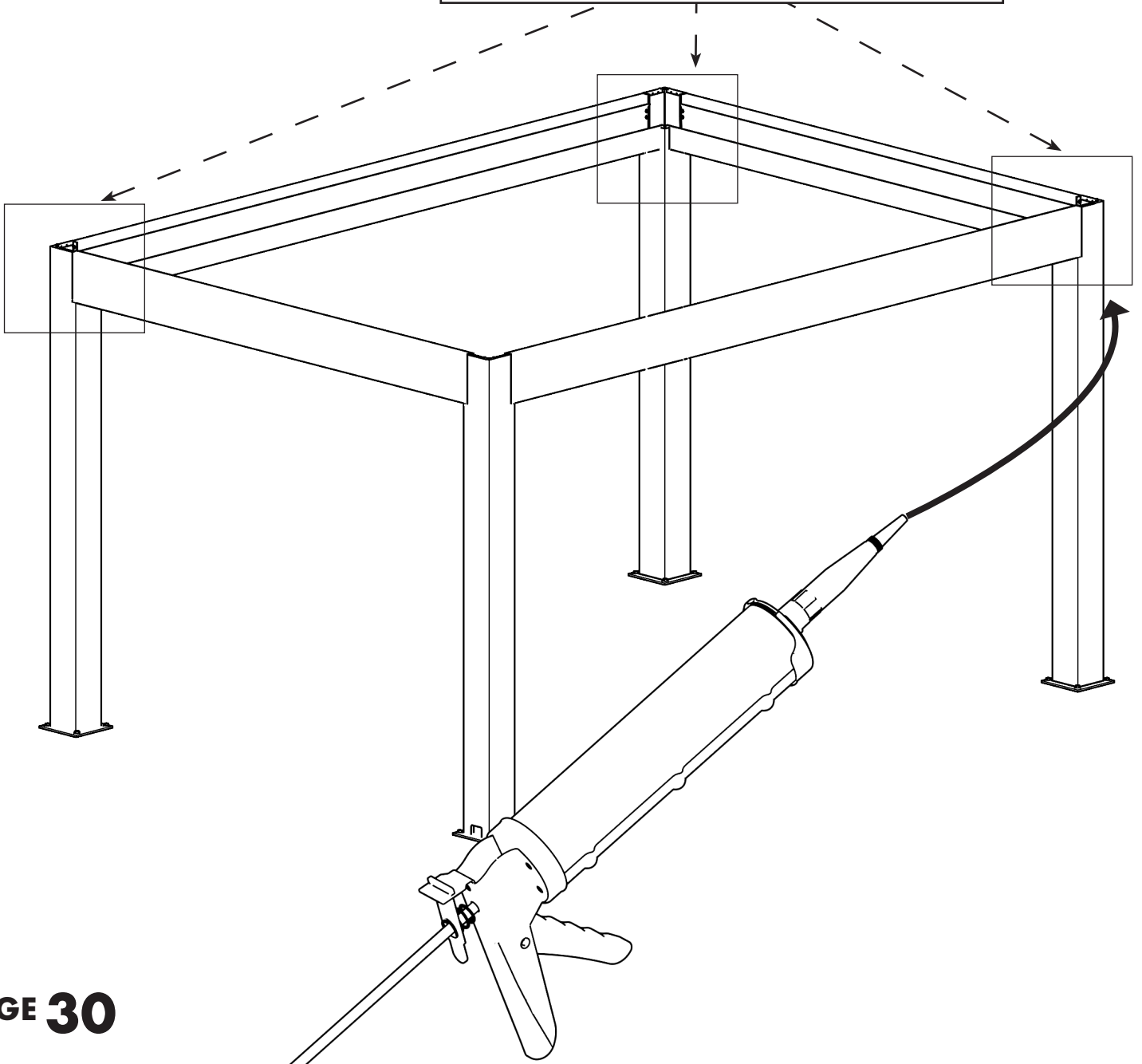
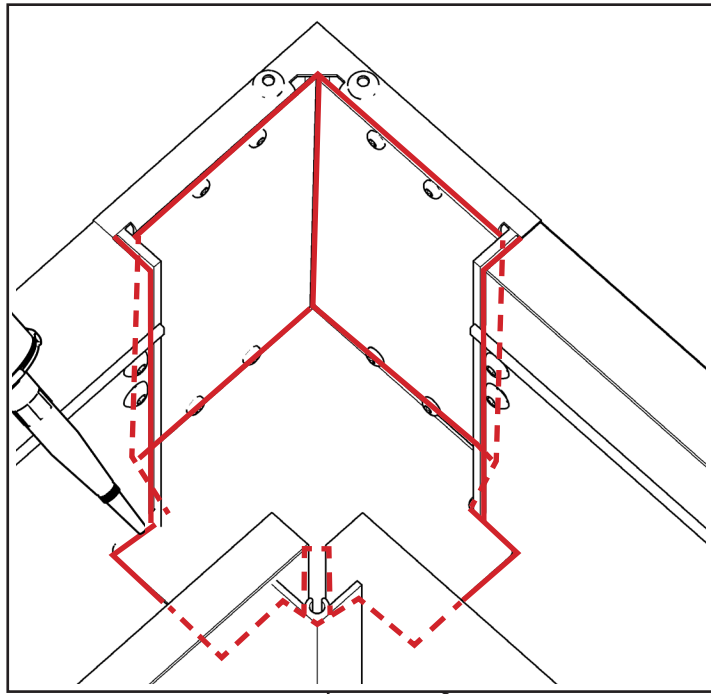
**D**



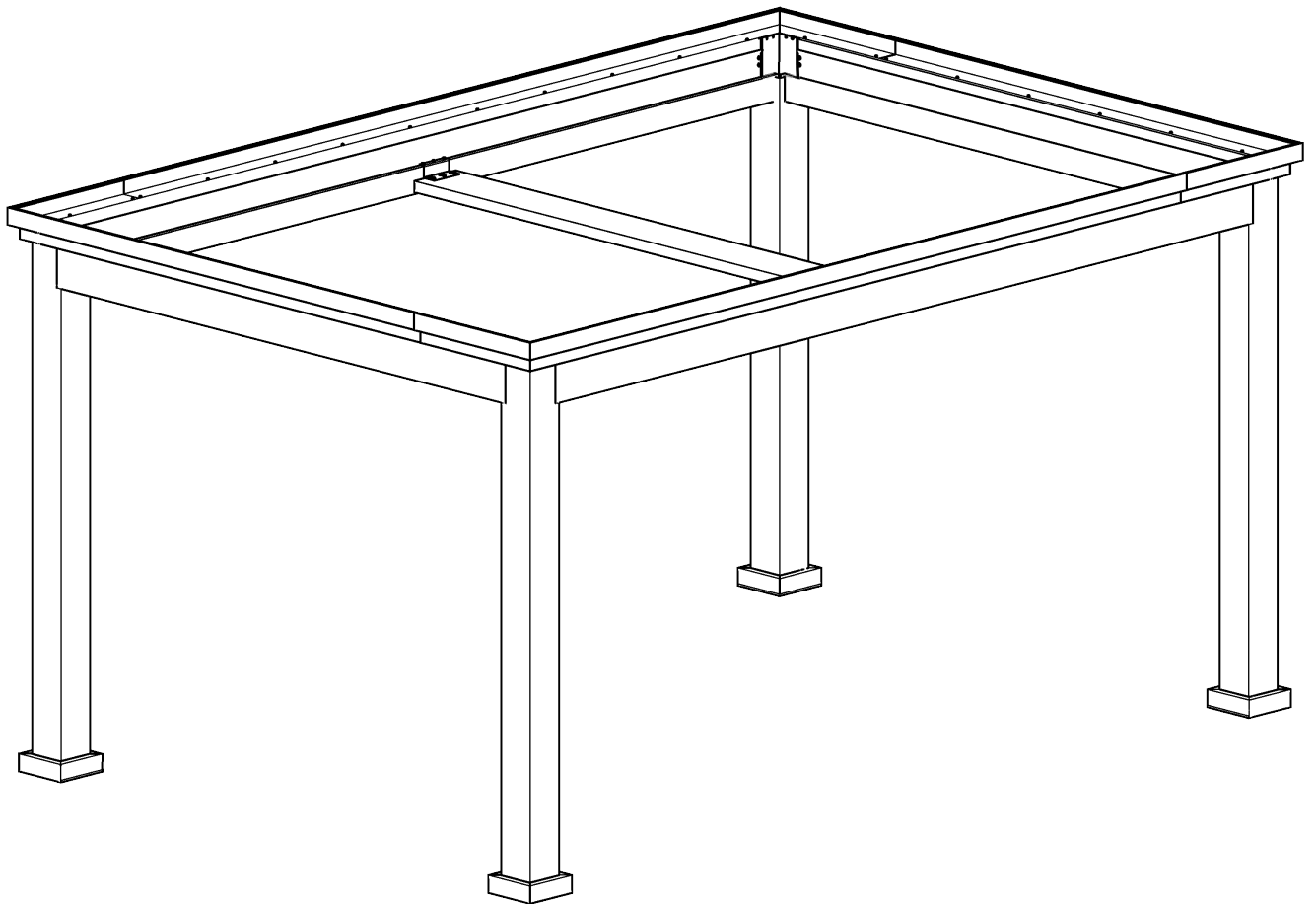
**DRAINAGE POST**



# 17

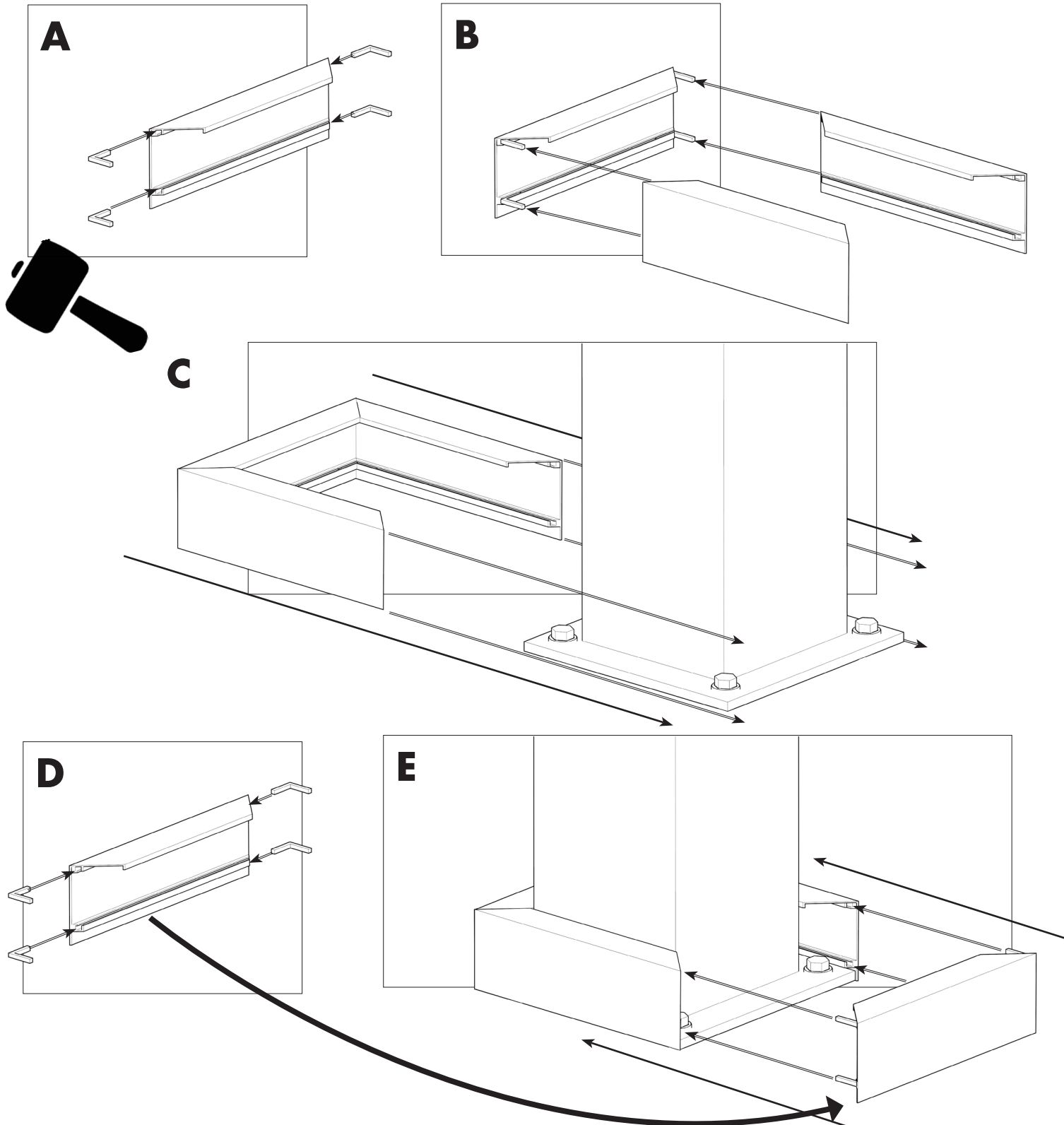


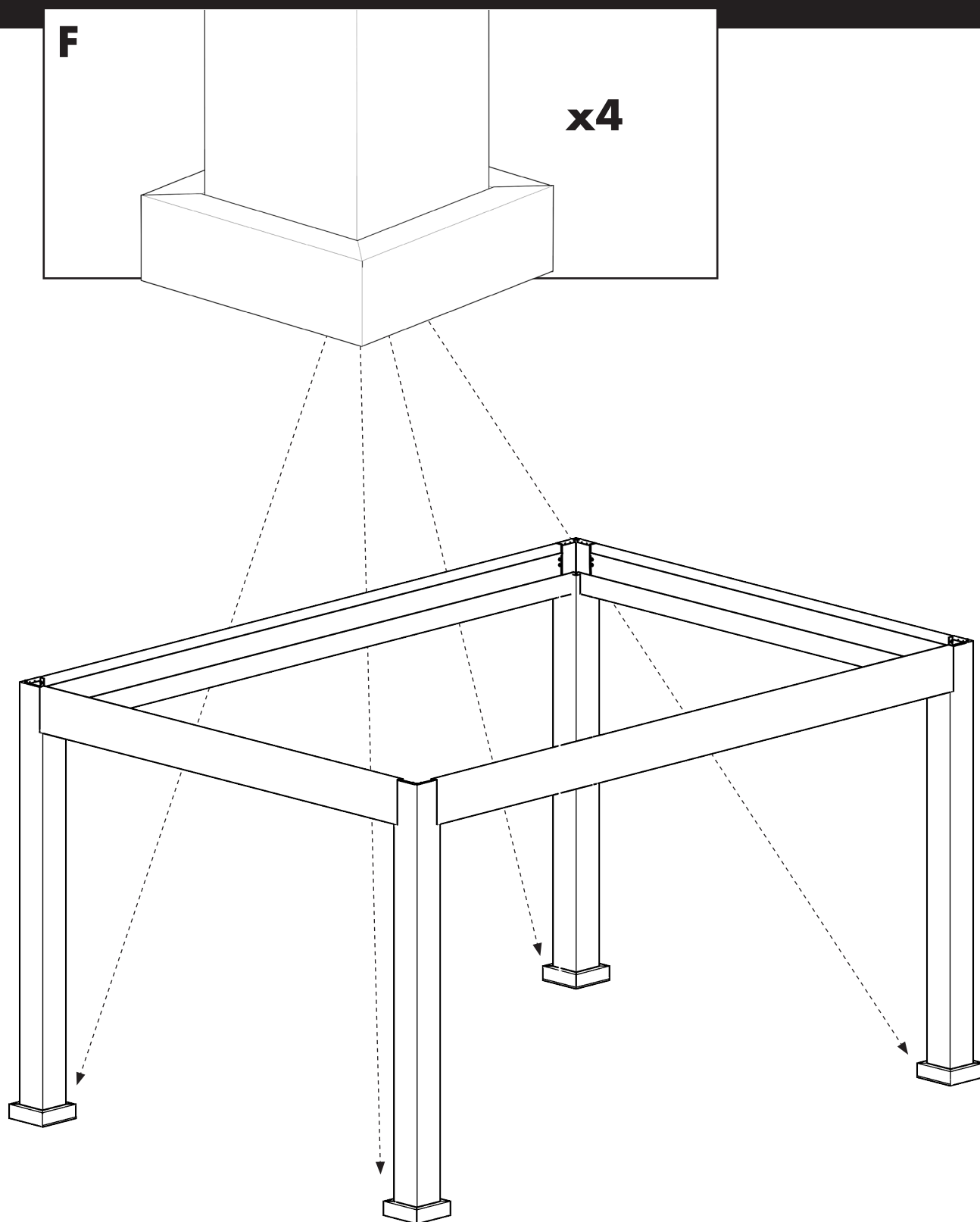
# PART II



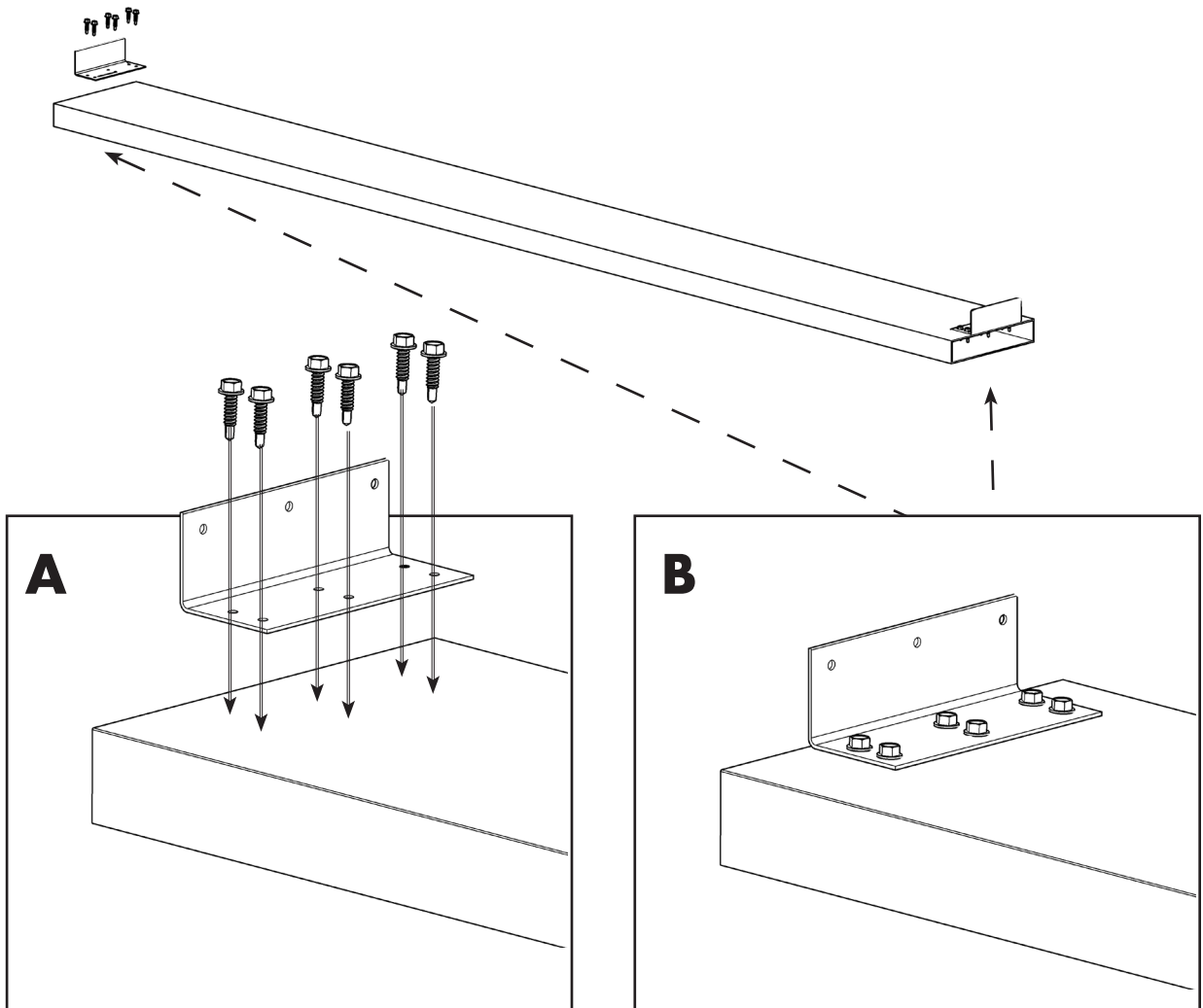
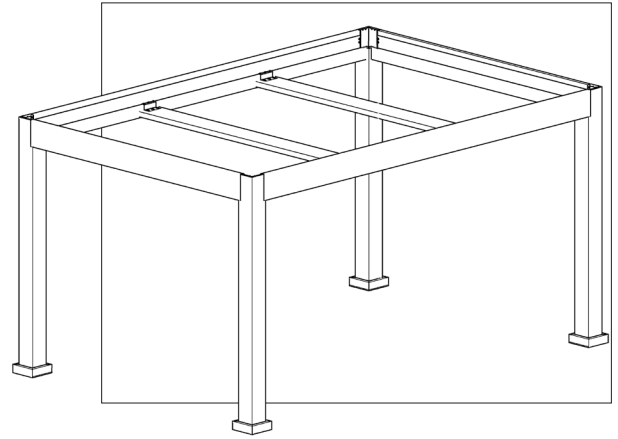
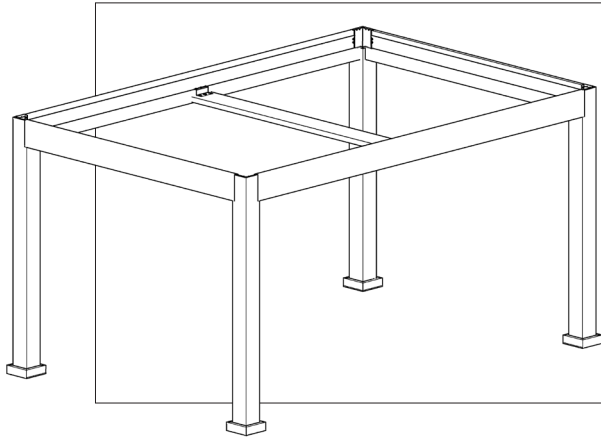
Accessories (Optional)

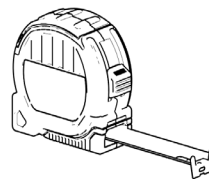
# Base Collars



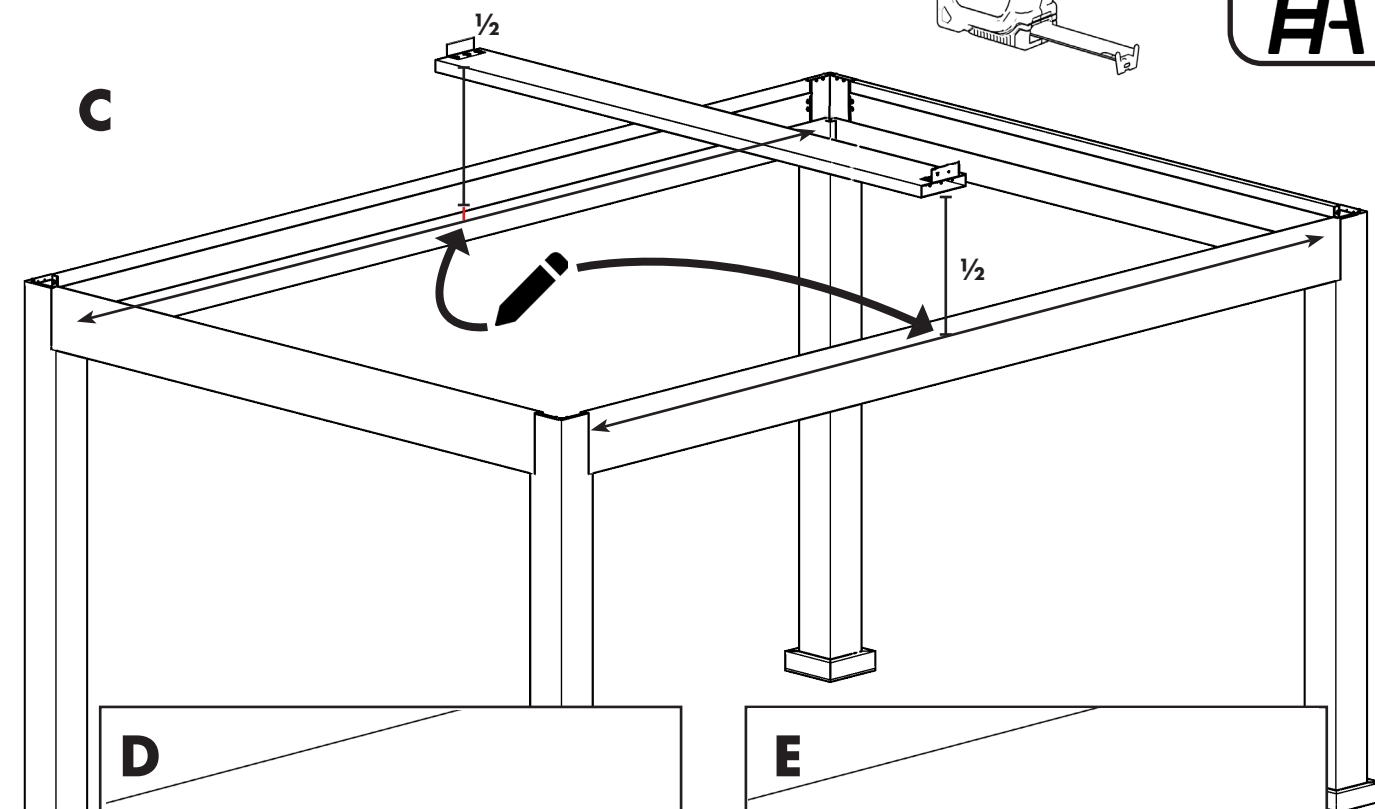


# Center Beam(s)

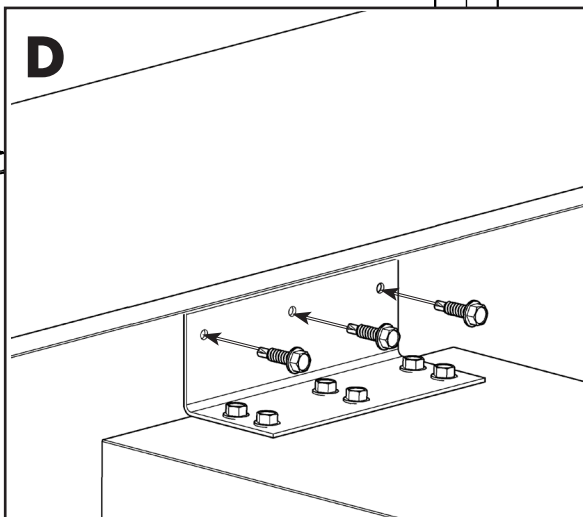




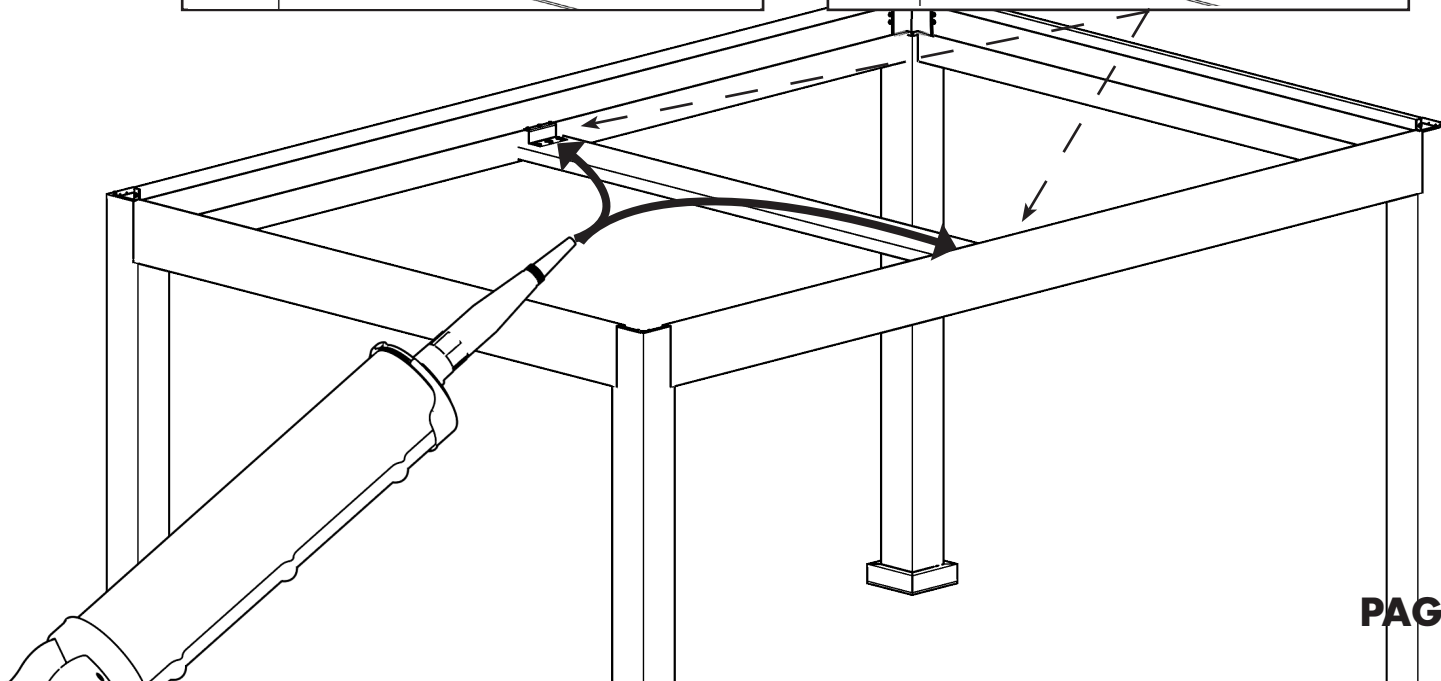
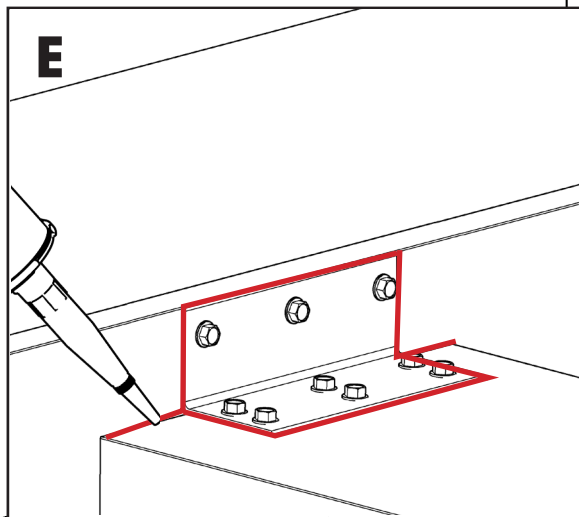
**C**



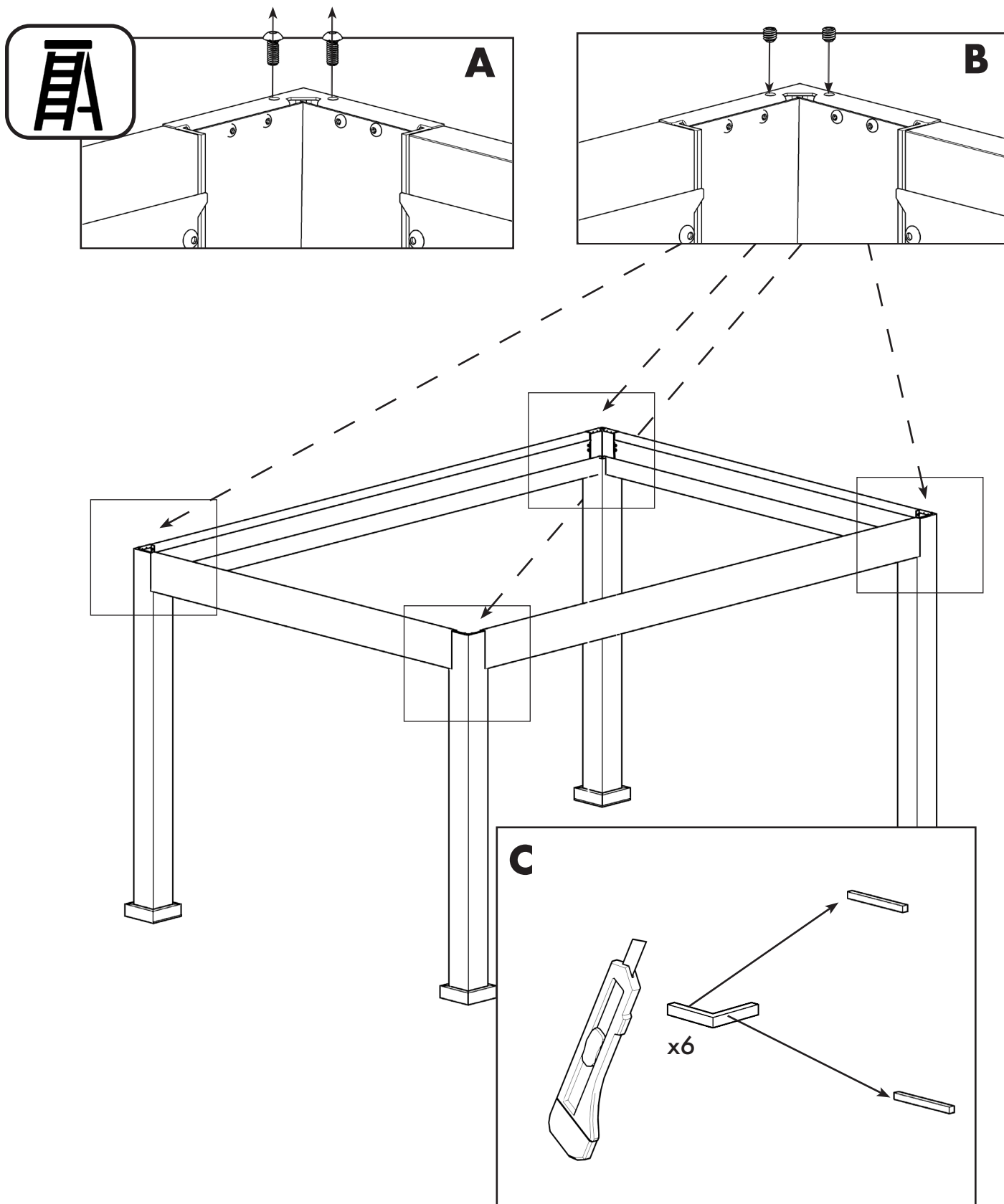
**D**

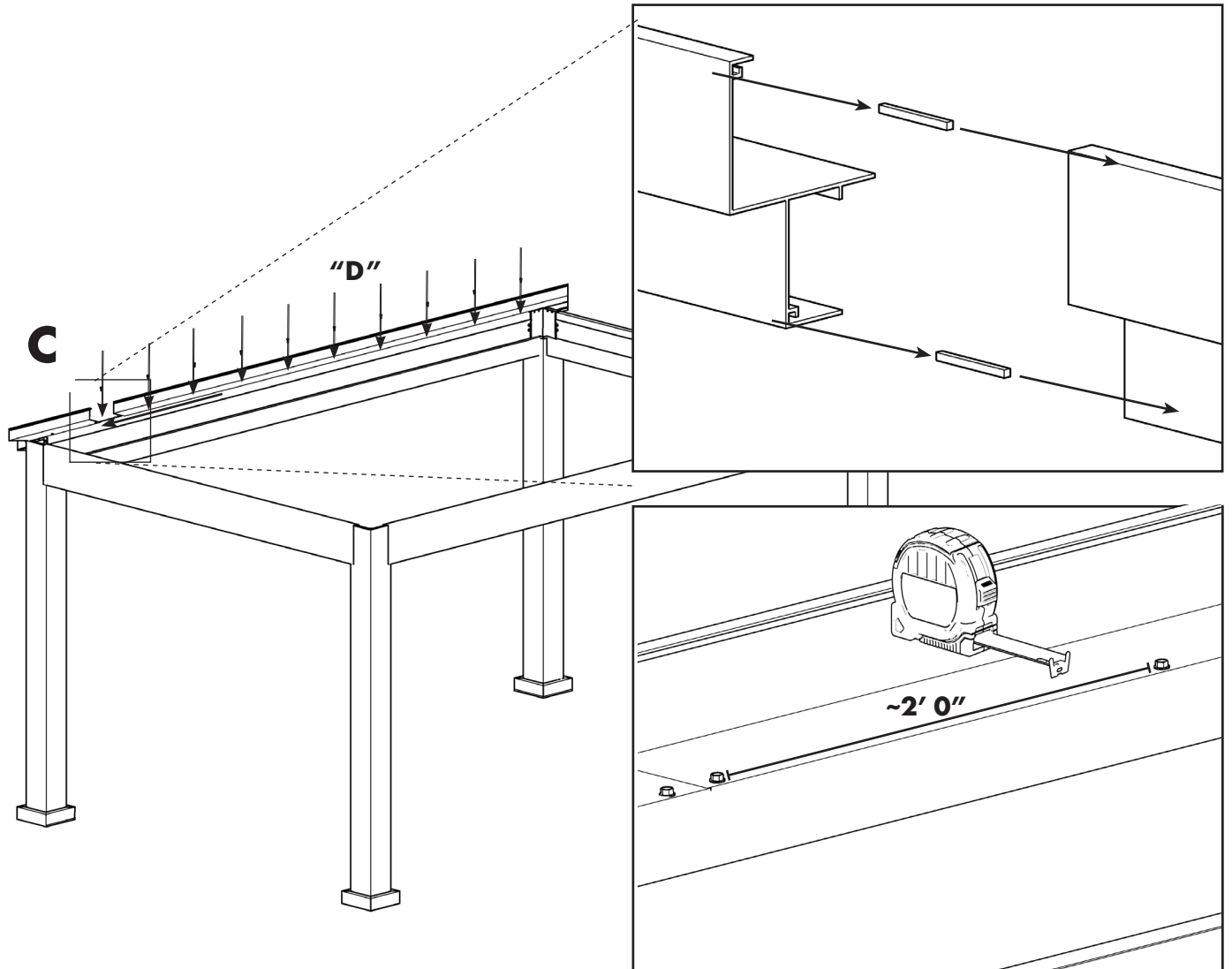
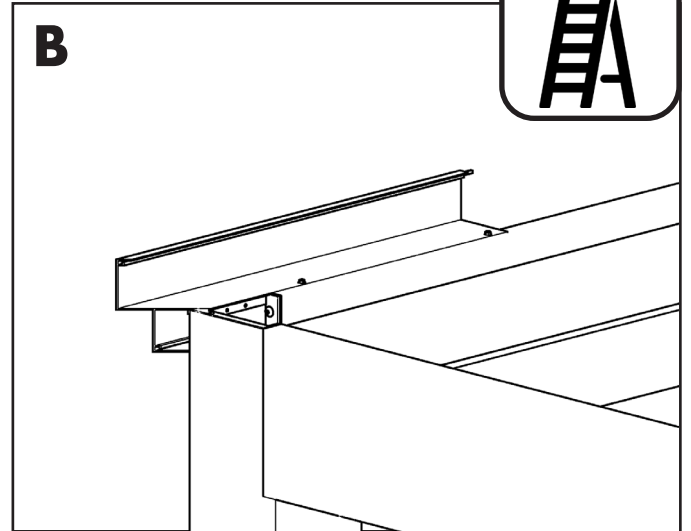
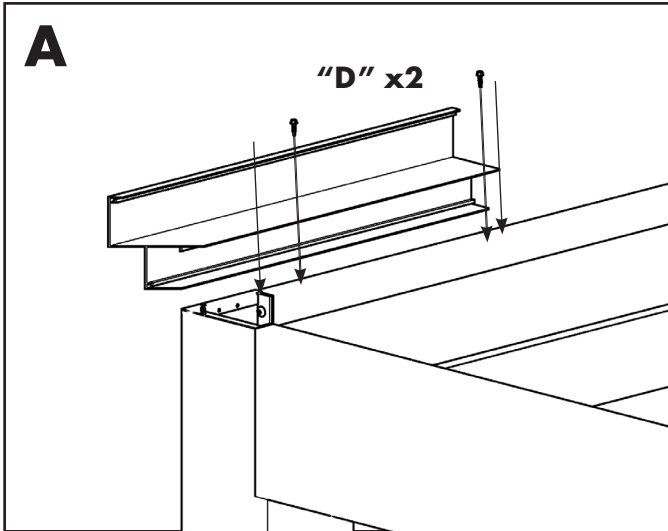


**E**

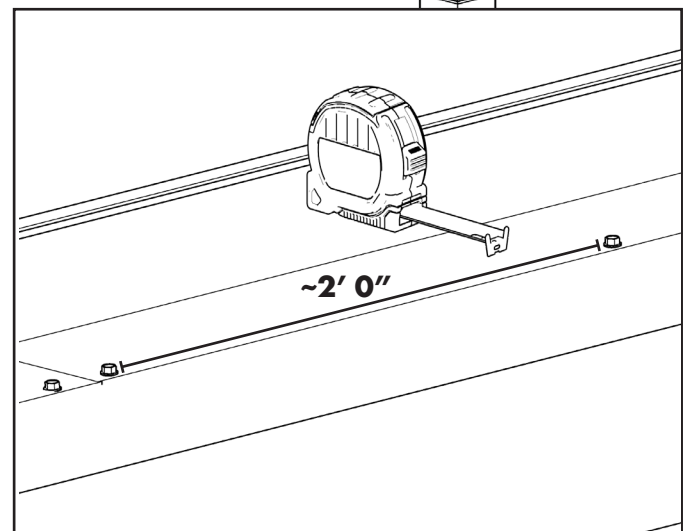
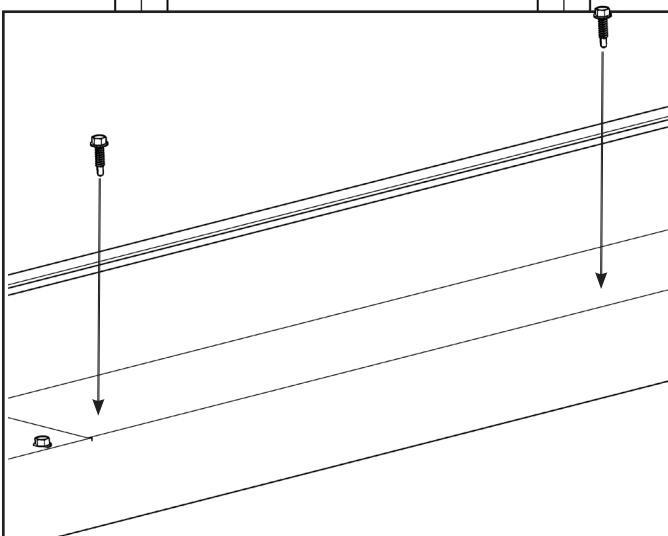
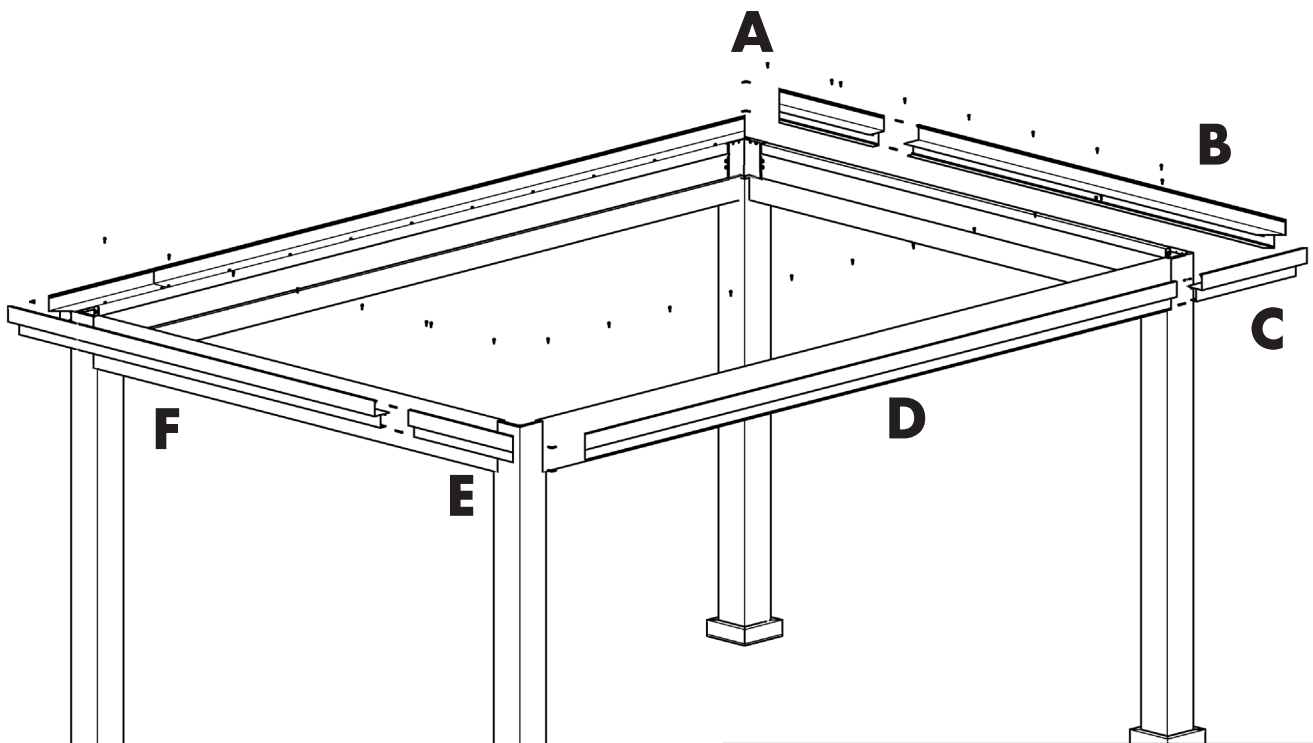
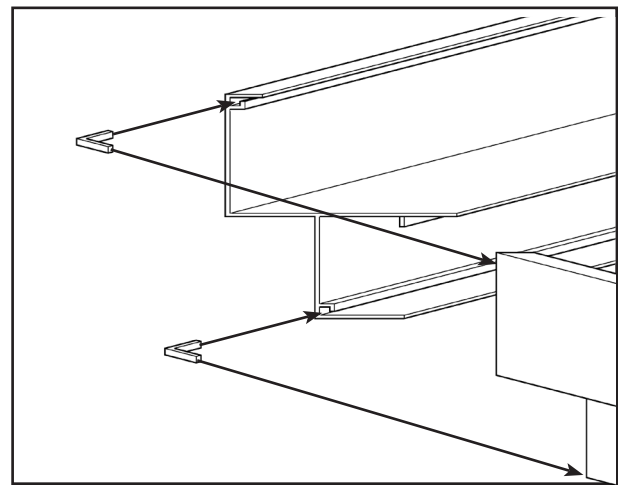
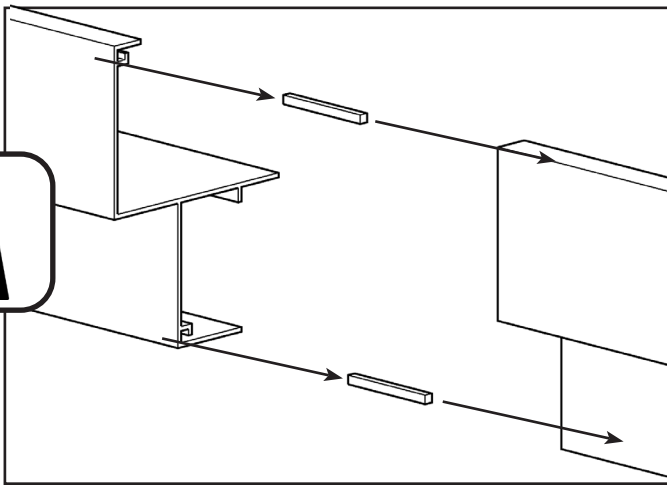


# 1 Crown Molding

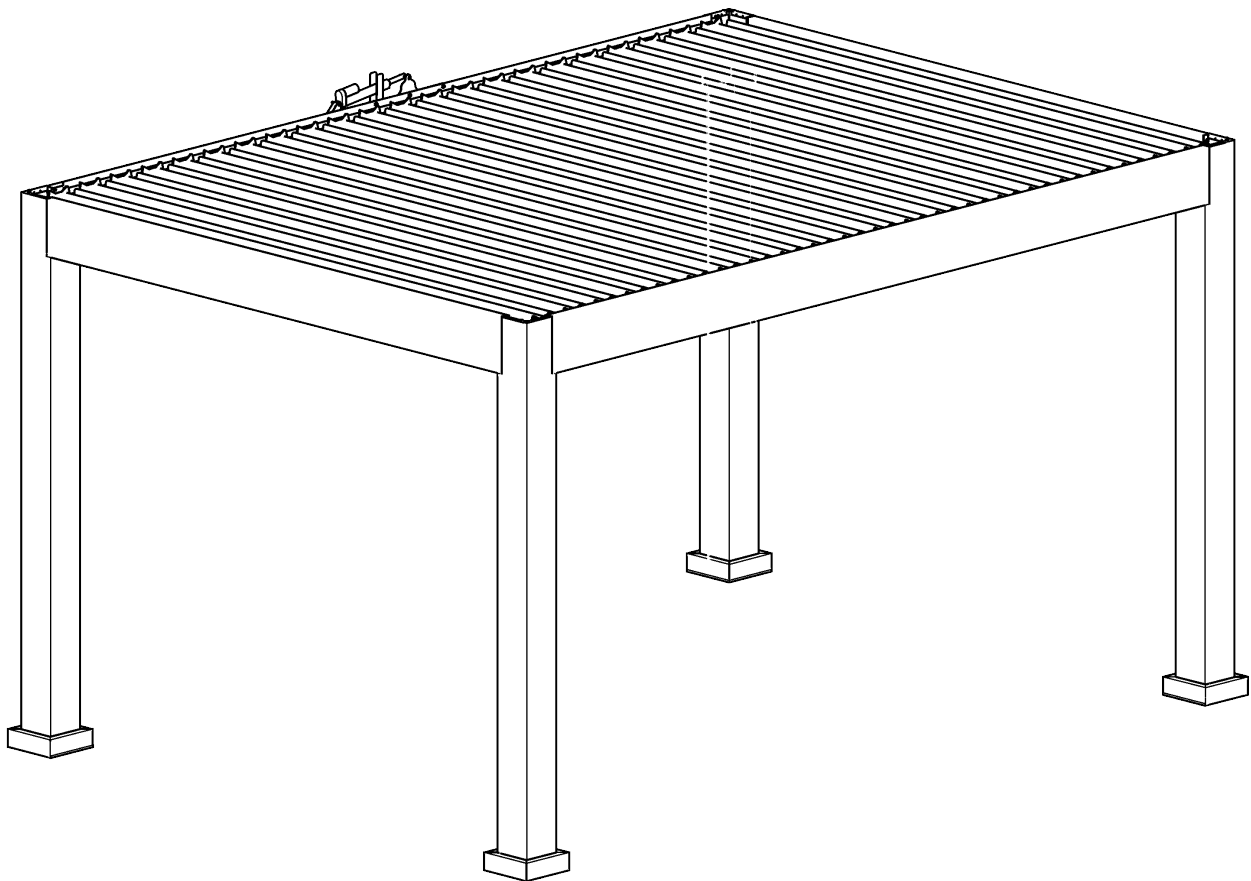




# 3

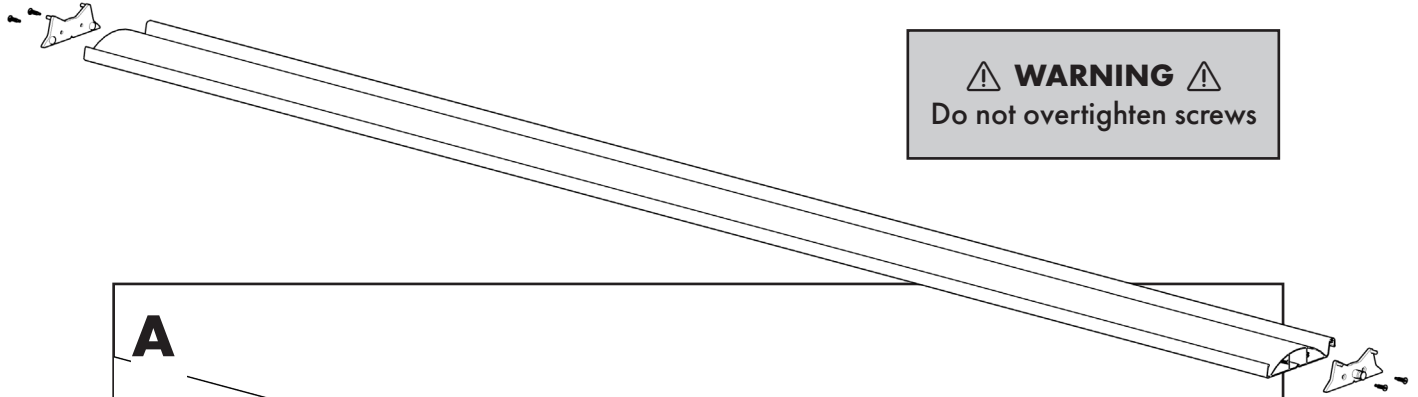


# PART III

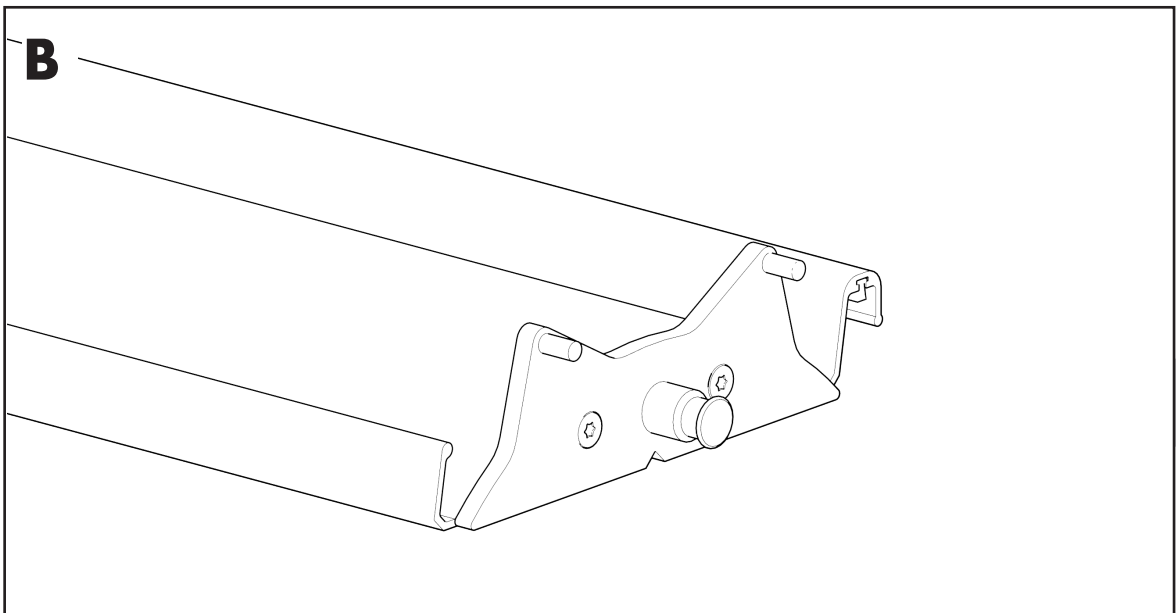
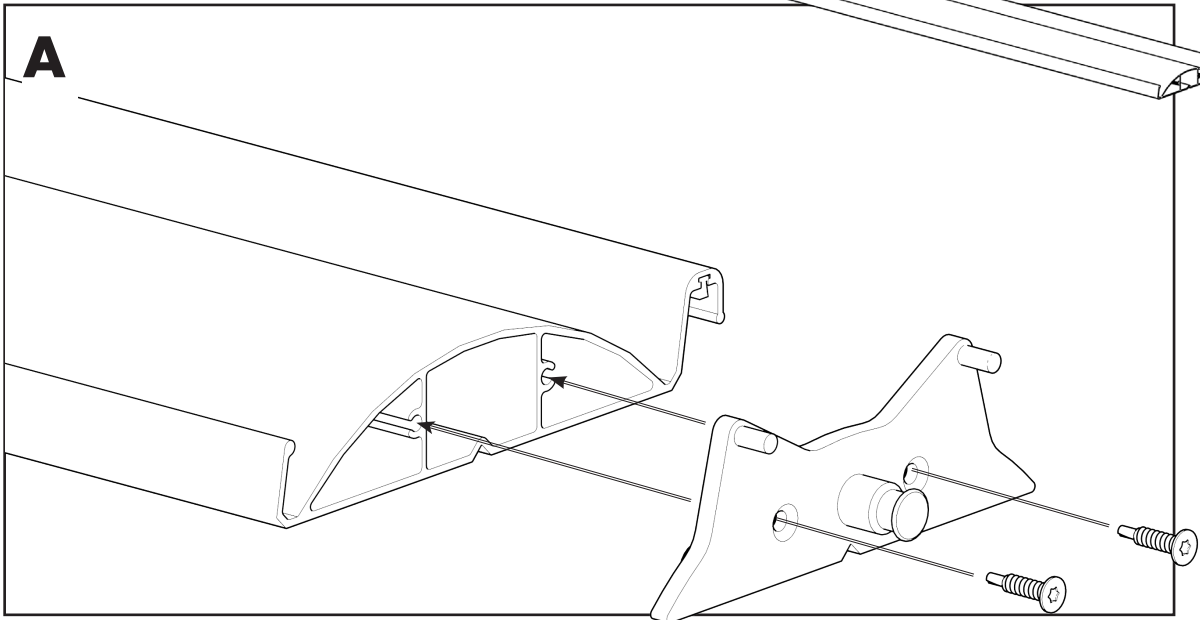


Installing the Louvers

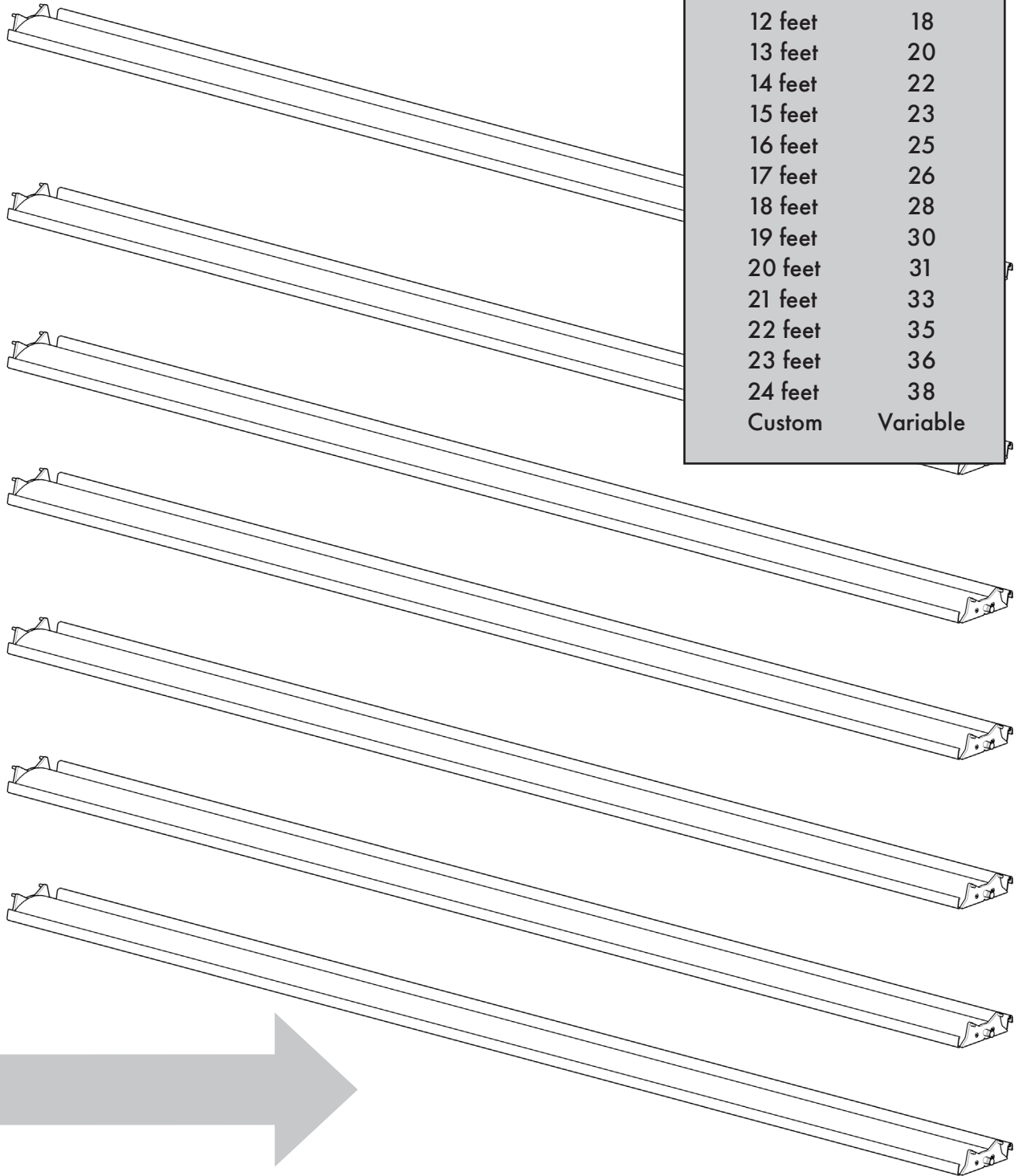
# 1



**⚠ WARNING ⚠**  
Do not overtighten screws



**C**



**# OF LOUVERS BY  
PERGOLA LENGTH**

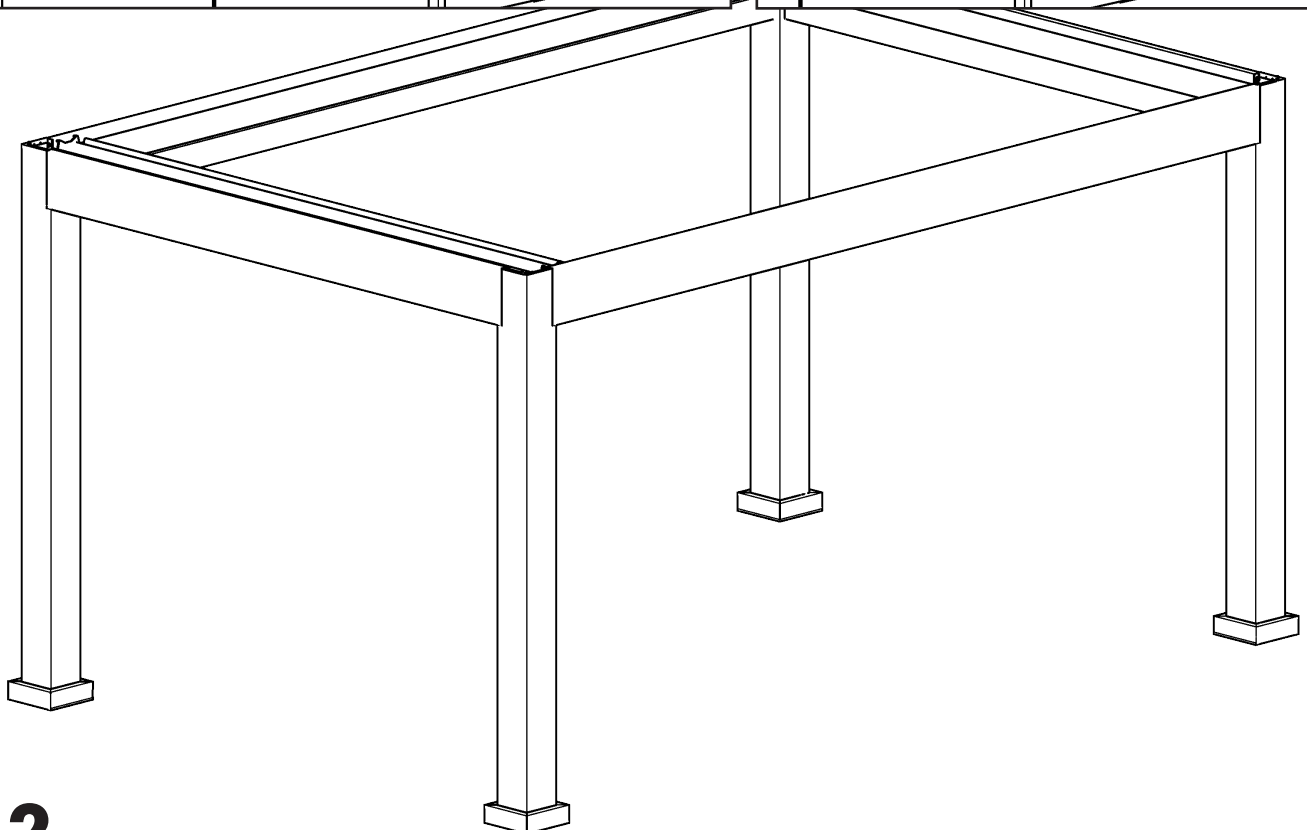
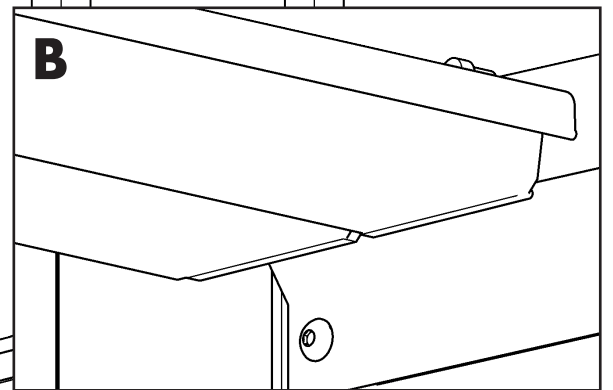
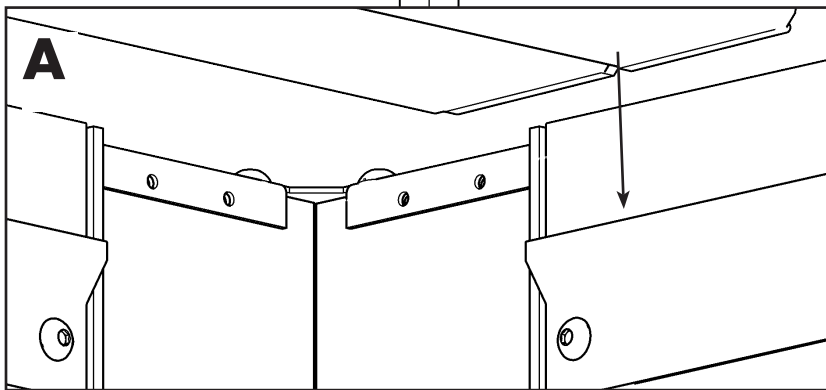
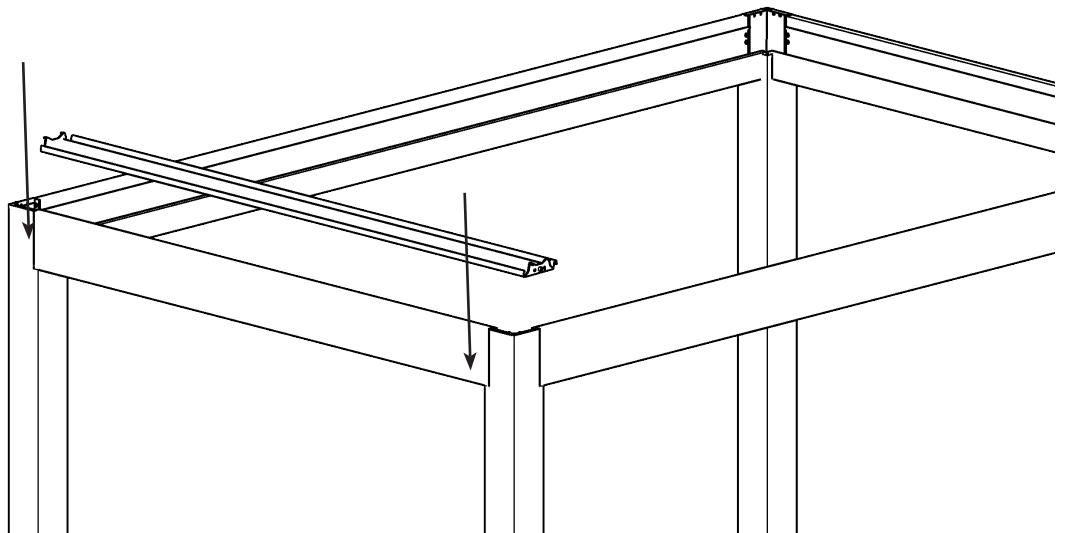
|         |          |
|---------|----------|
| 8 feet  | 12       |
| 9 feet  | 13       |
| 10 feet | 15       |
| 11 feet | 17       |
| 12 feet | 18       |
| 13 feet | 20       |
| 14 feet | 22       |
| 15 feet | 23       |
| 16 feet | 25       |
| 17 feet | 26       |
| 18 feet | 28       |
| 19 feet | 30       |
| 20 feet | 31       |
| 21 feet | 33       |
| 22 feet | 35       |
| 23 feet | 36       |
| 24 feet | 38       |
| Custom  | Variable |

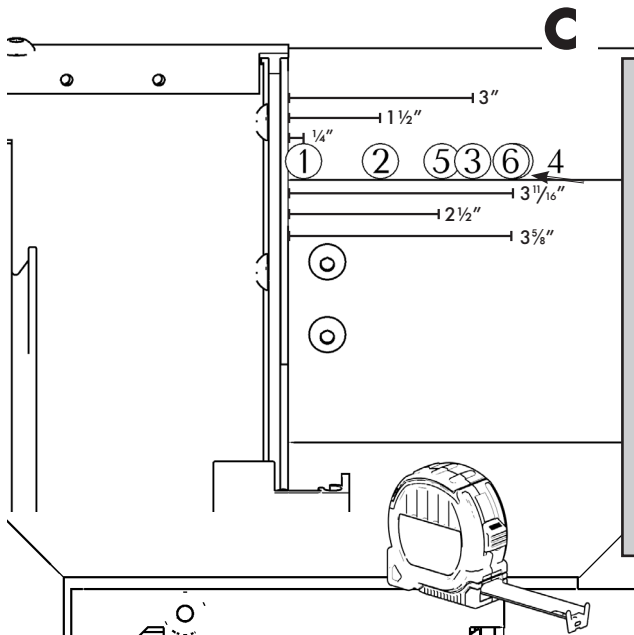
# 2



X

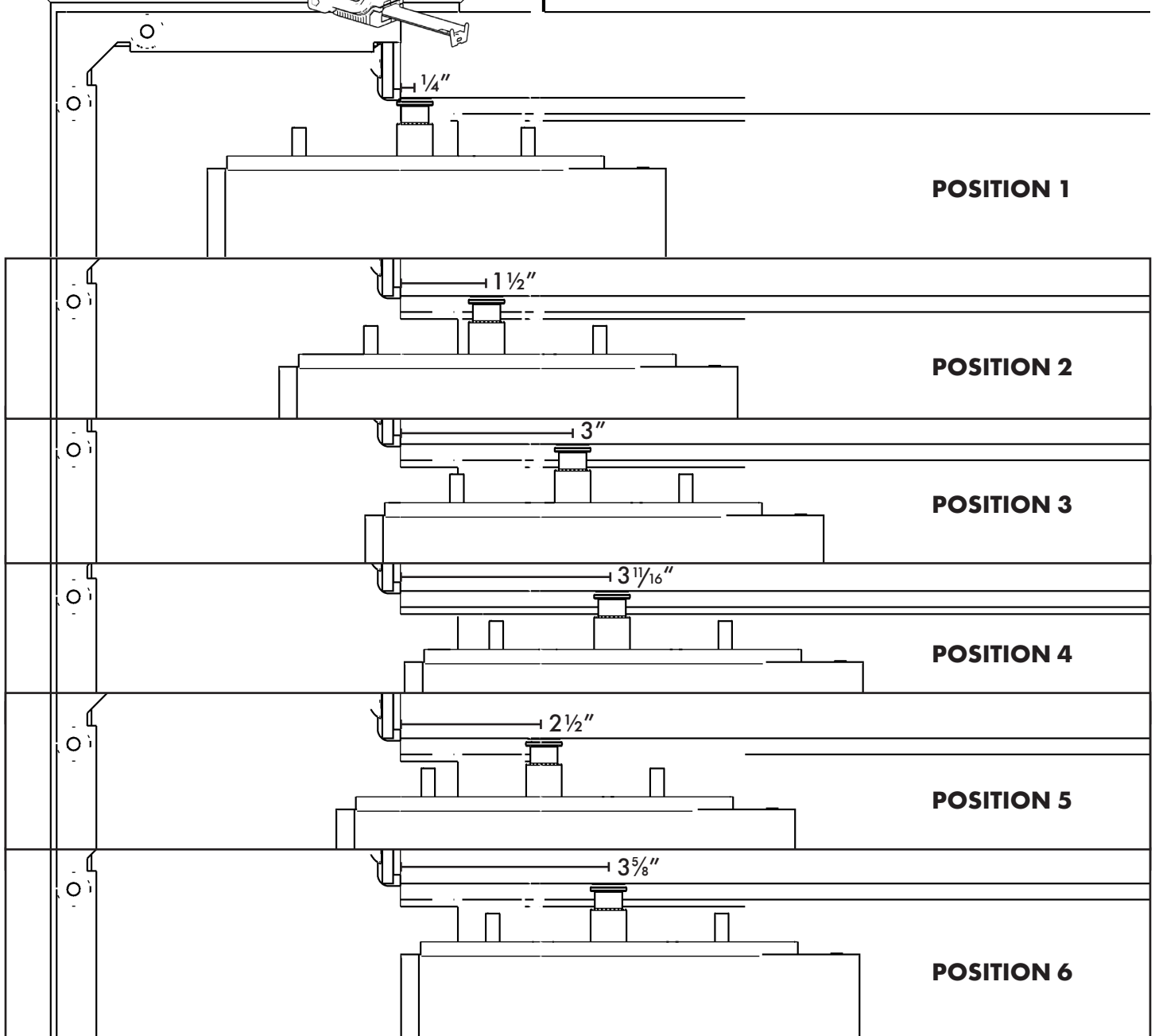
✓





### 1st LOUVER POSITION BY PERGOLA LENGTH

| POSITION   | LENGTH IN FEET       | DISTANCE                            |
|------------|----------------------|-------------------------------------|
| Position 1 | 14 or 22             | $\frac{1}{4}$ " or 0.25 inches      |
| Position 2 | 8, 11, 16, 19, or 24 | $1\frac{1}{2}$ " or 1.5 inches      |
| Position 3 | 13 or 21             | 3" or 3 inches                      |
| Position 4 | 10 or 18             | $3\frac{11}{16}$ " or 3.6875 inches |
| Position 5 | 12, 15, or 23        | $2\frac{1}{2}$ " or 2.5 inches      |
| Position 6 | 9, 17, or 20         | $3\frac{5}{8}$ " or 3.625 inches    |
| Variable   | Custom               | Variable                            |

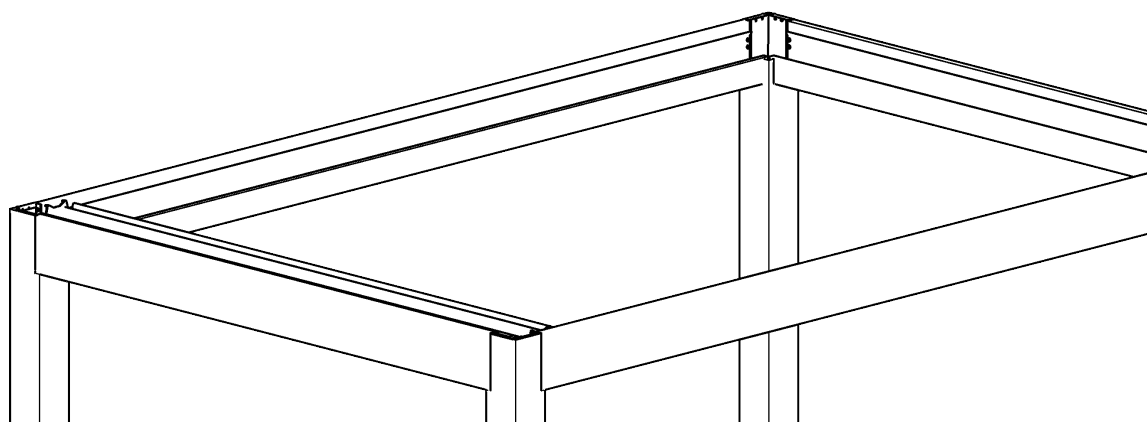


# 3

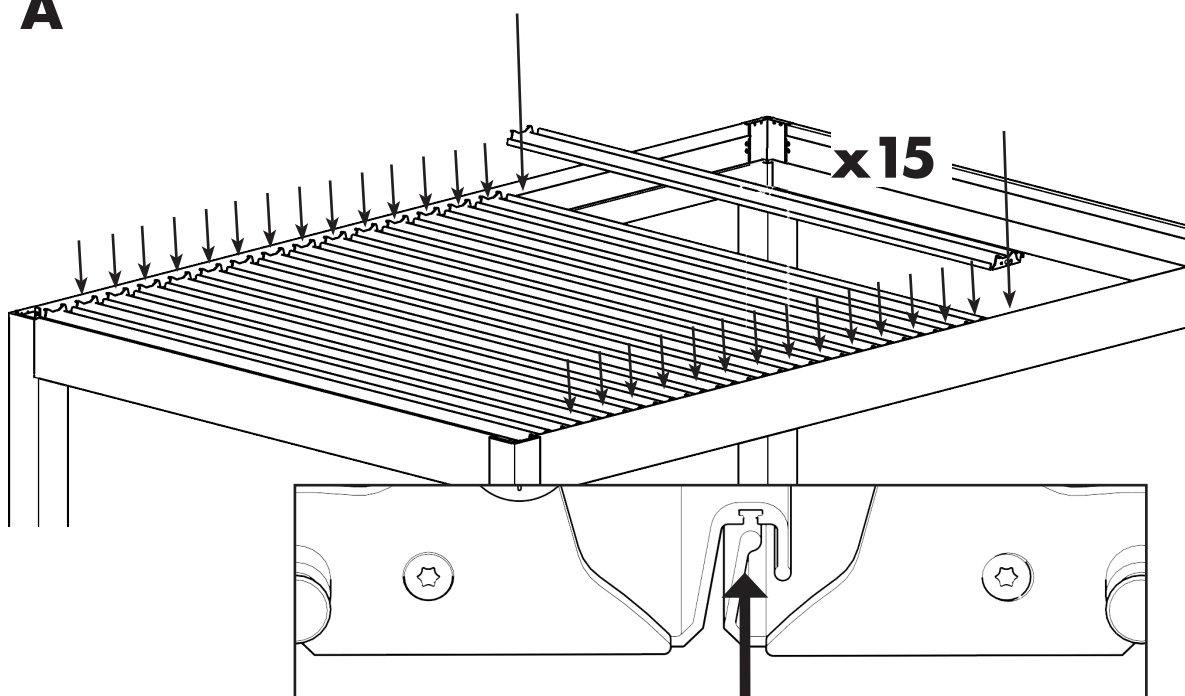


X

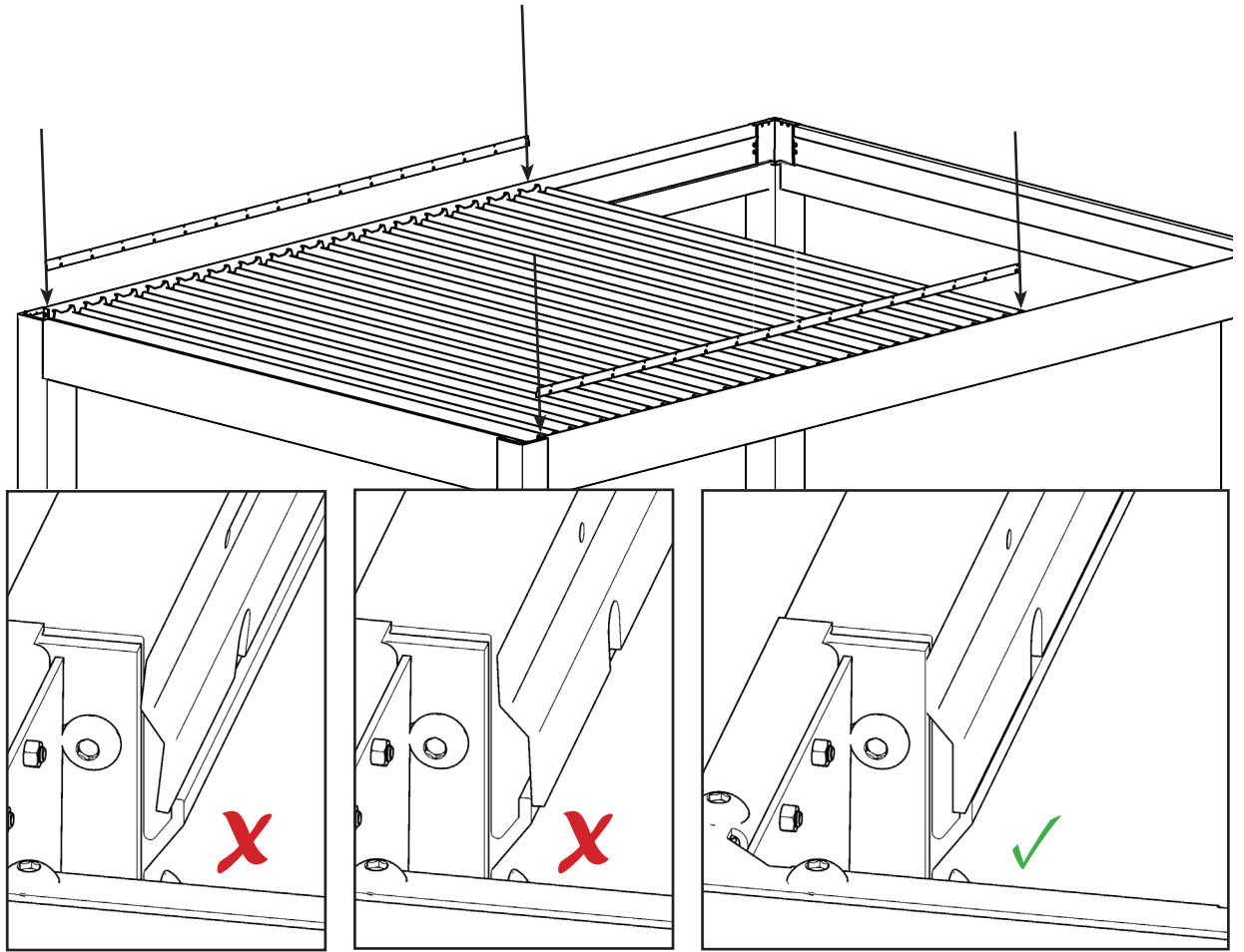
✓



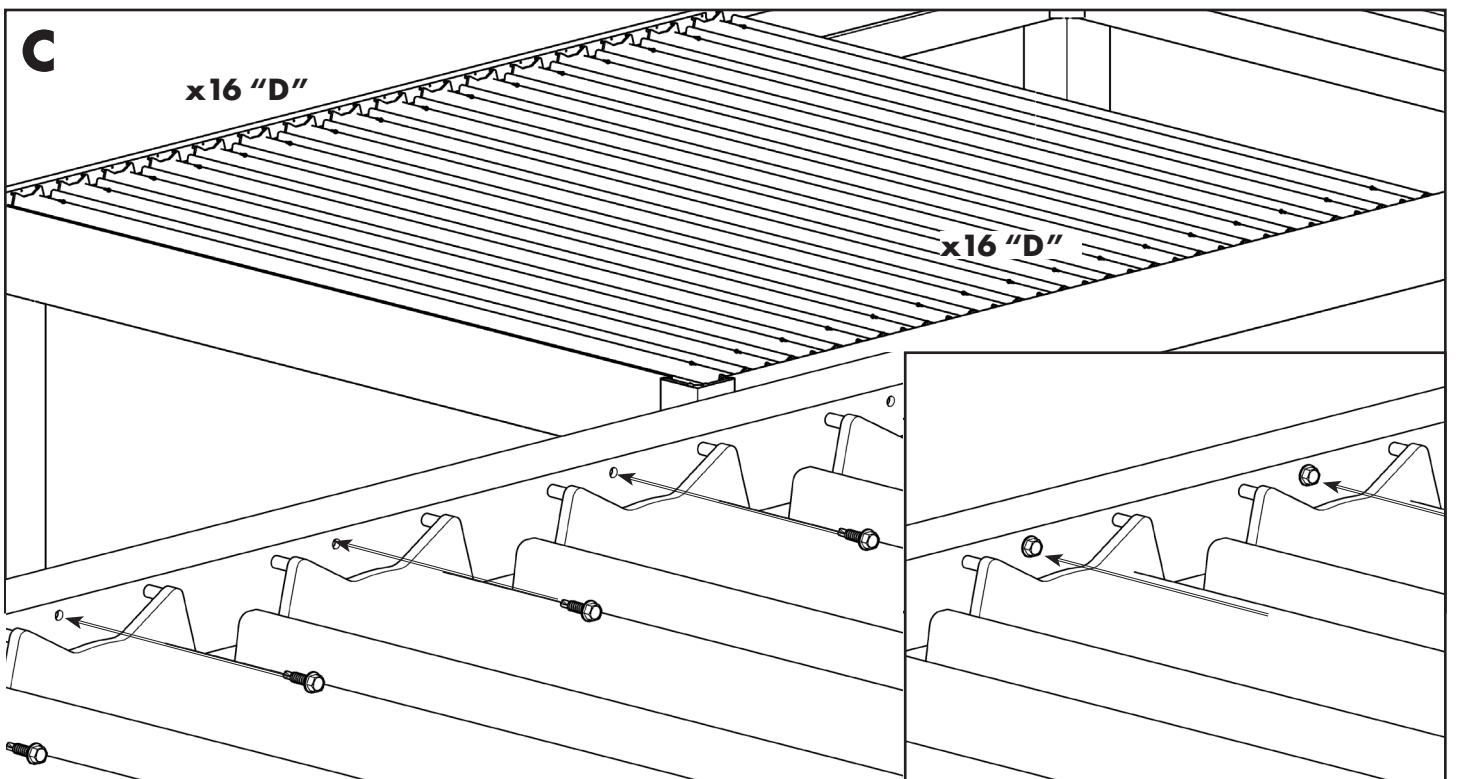
## A



**B**



**C**



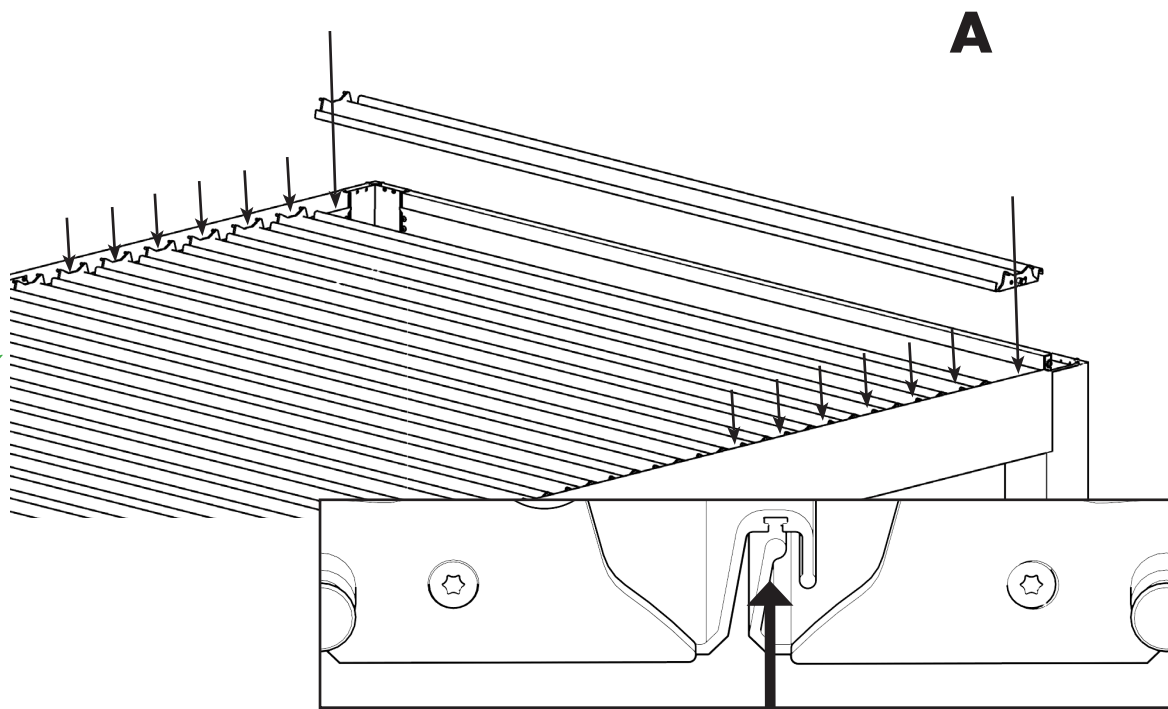
# 4 Does your pergola have 16 louvers or less?

If so, skip step 4, and move onto step 5.

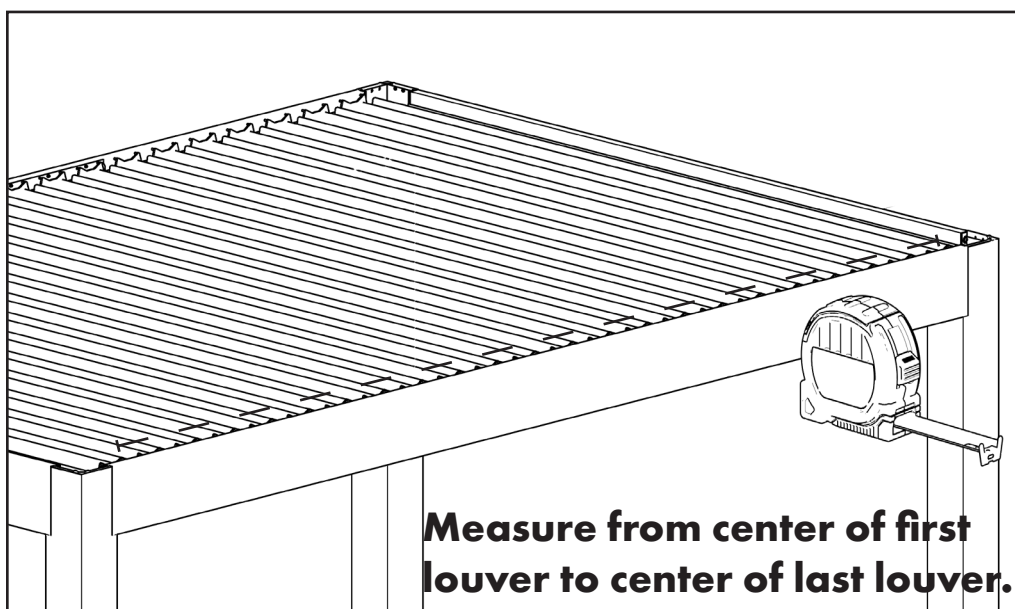


X

✓



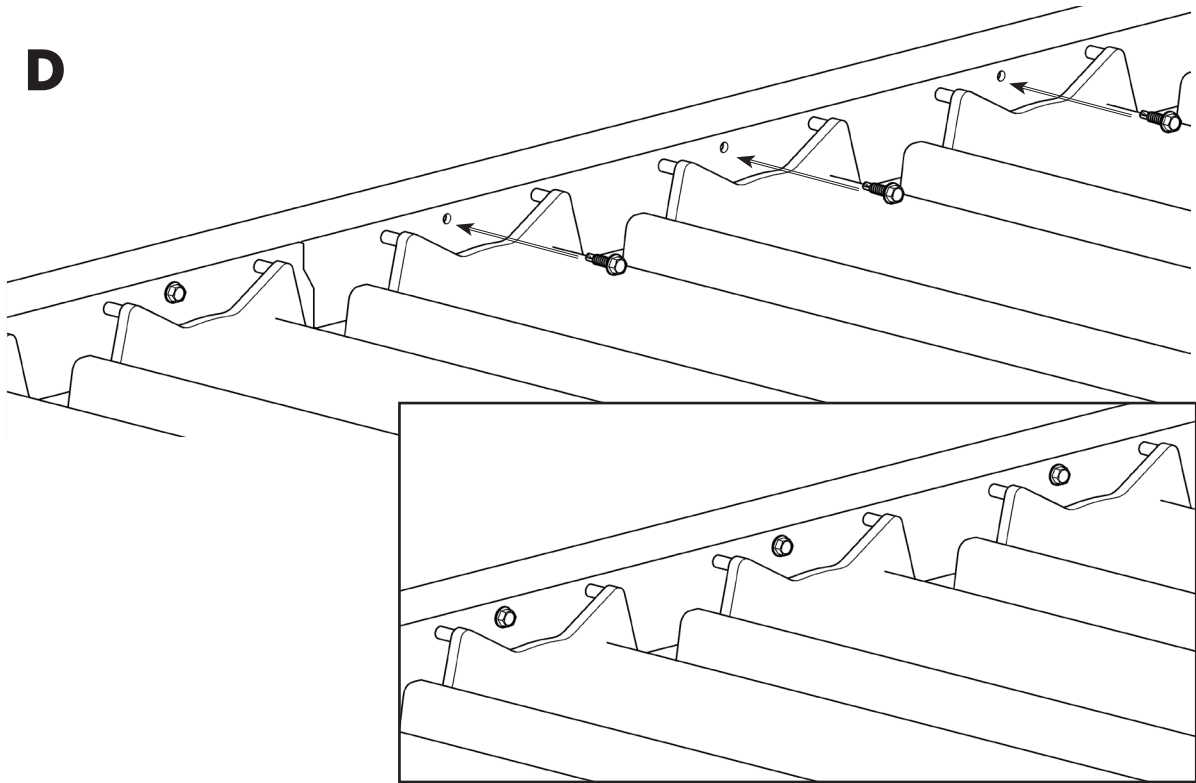
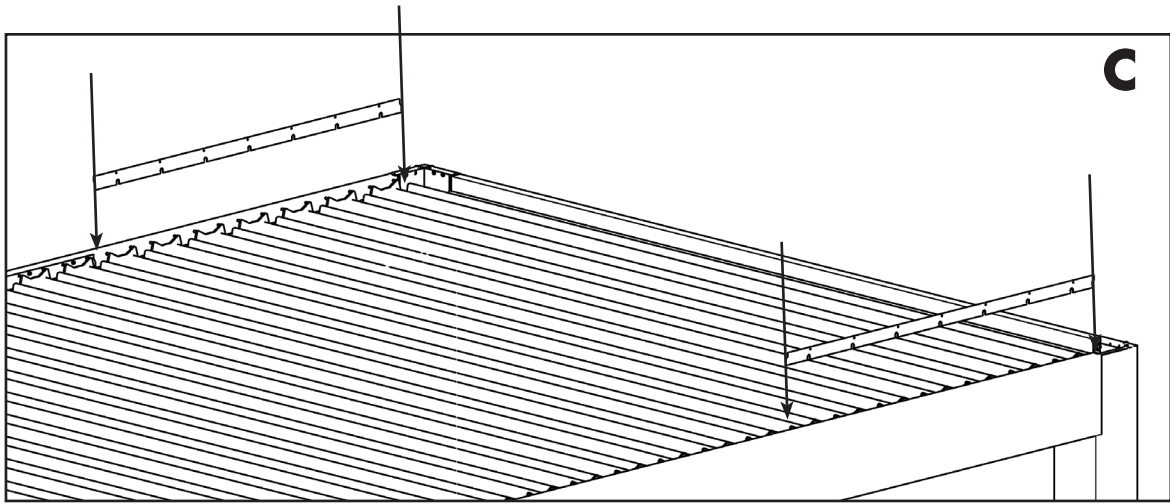
A



B

## MEASUREMENT BY PERGOLA LENGTH

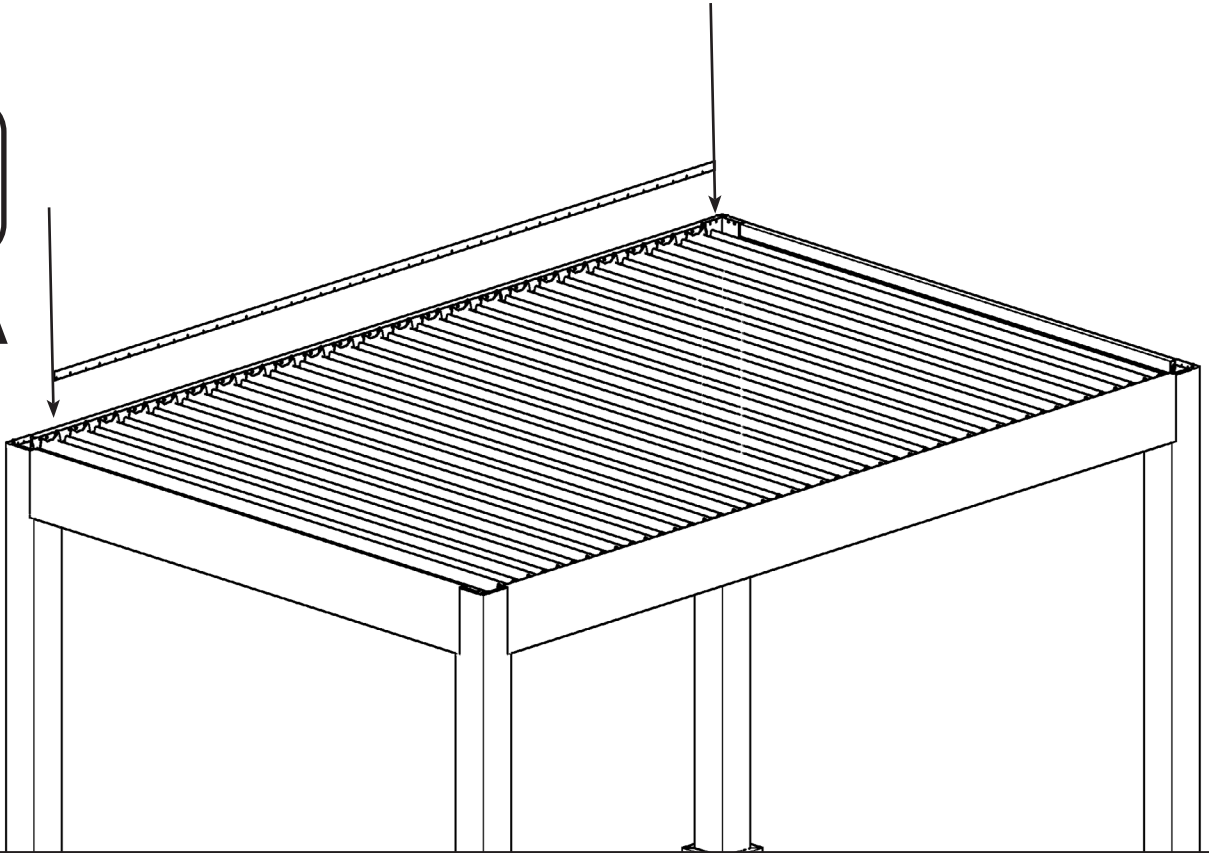
|         |                                      |
|---------|--------------------------------------|
| 11 feet | 118 inch                             |
| 12 feet | 125 <sup>3</sup> / <sub>8</sub> inch |
| 13 feet | 140 <sup>1</sup> / <sub>8</sub> inch |
| 14 feet | 154 <sup>7</sup> / <sub>8</sub> inch |
| 15 feet | 162 <sup>1</sup> / <sub>4</sub> inch |
| 16 feet | 177 inch                             |
| 17 feet | 184 <sup>3</sup> / <sub>8</sub> inch |
| 18 feet | 199 <sup>1</sup> / <sub>8</sub> inch |
| 19 feet | 213 <sup>7</sup> / <sub>8</sub> inch |
| 20 feet | 221 <sup>1</sup> / <sub>4</sub> inch |
| 21 feet | 236 inch                             |
| 22 feet | 250 <sup>3</sup> / <sub>4</sub> inch |
| 23 feet | 258 <sup>1</sup> / <sub>8</sub> inch |
| 24 feet | 272 <sup>7</sup> / <sub>8</sub> inch |
| Custom  | Variable                             |



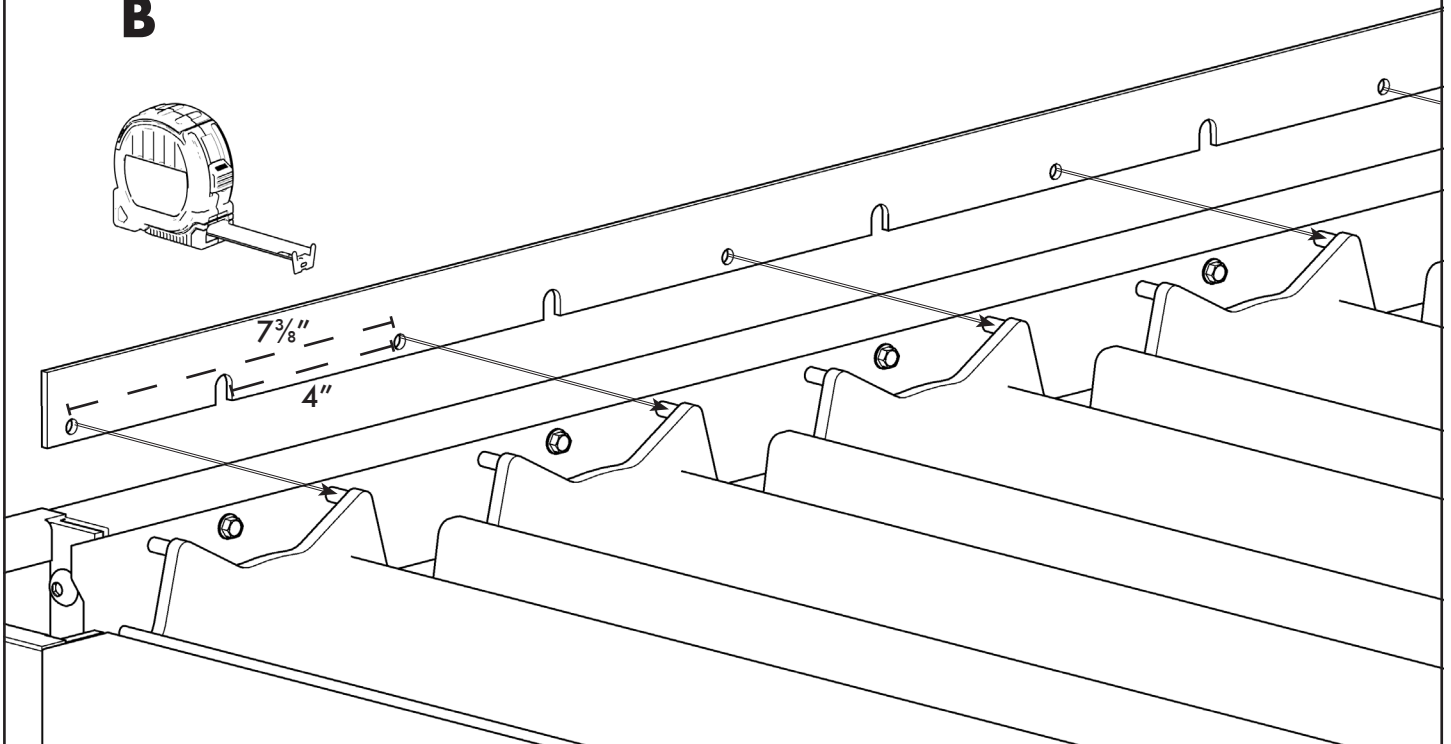
# 5

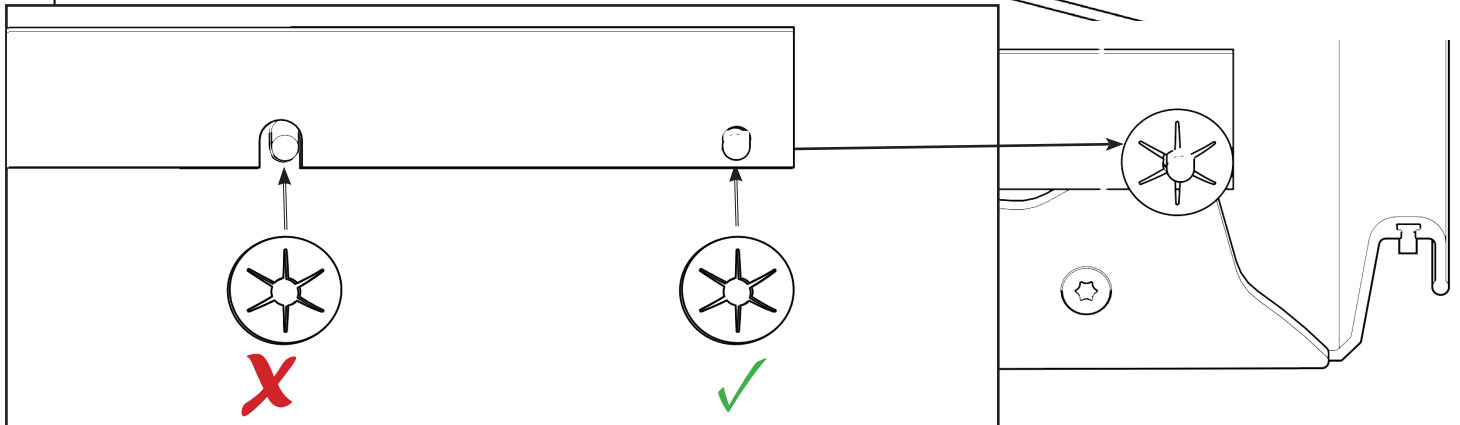
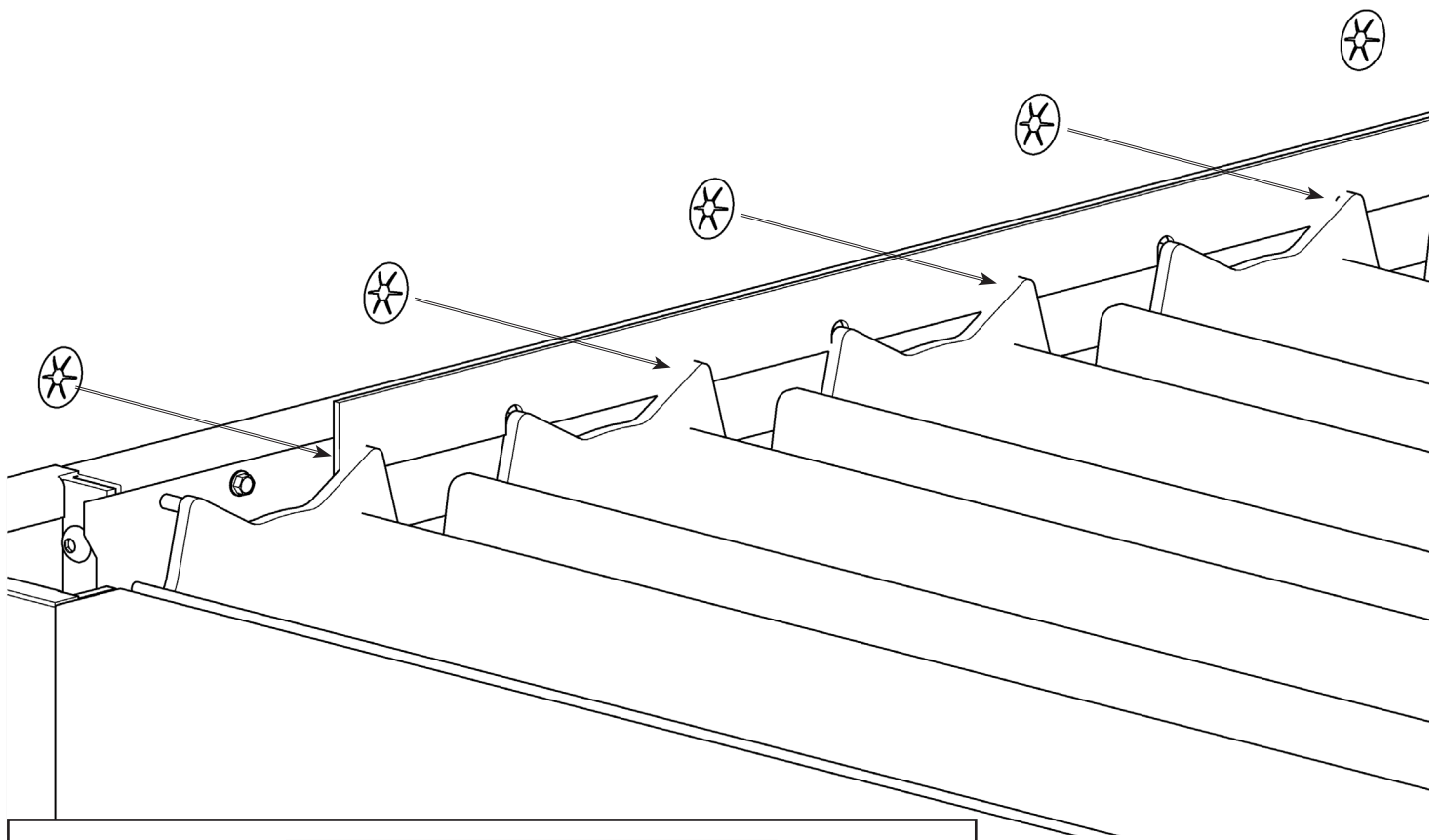
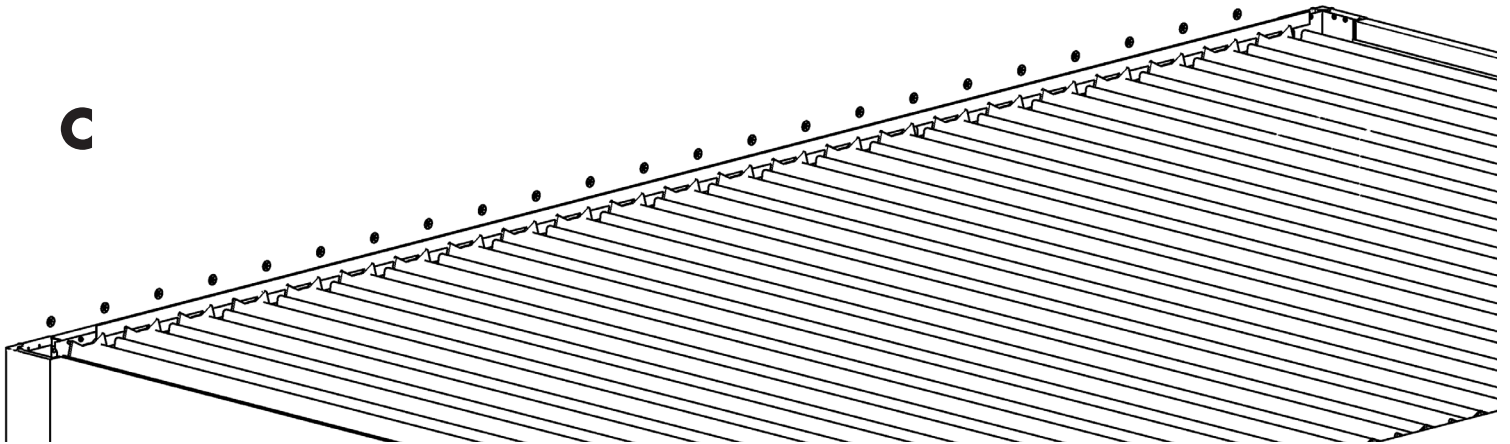


**A**



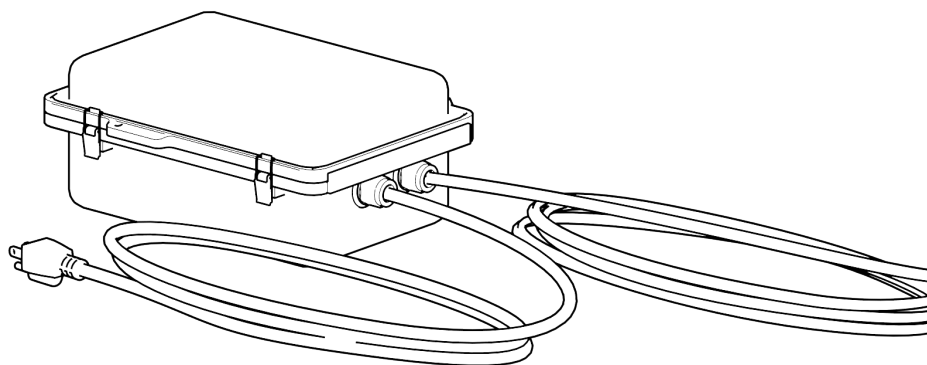
**B**



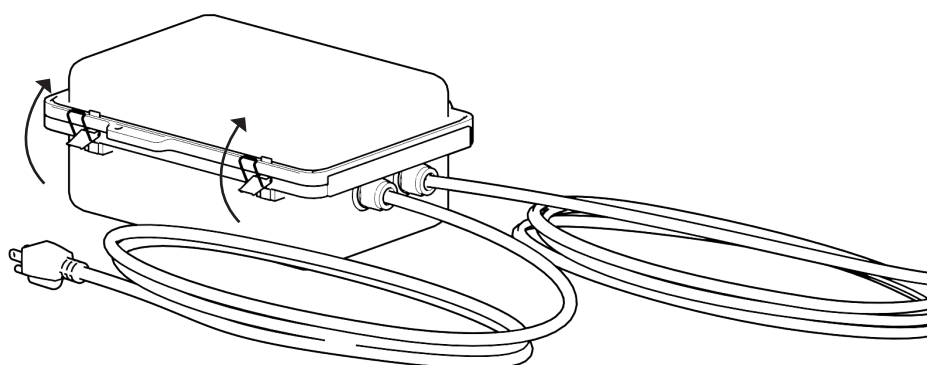


# 6

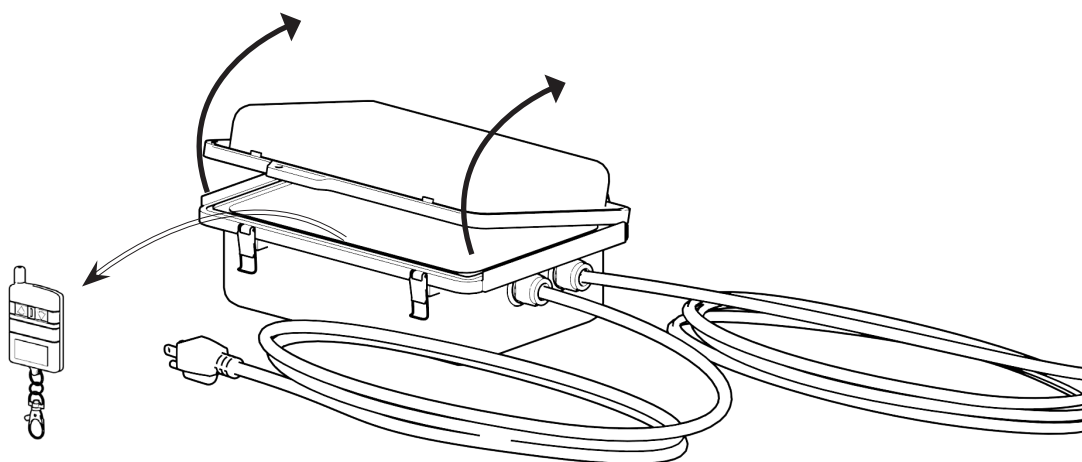
**A**

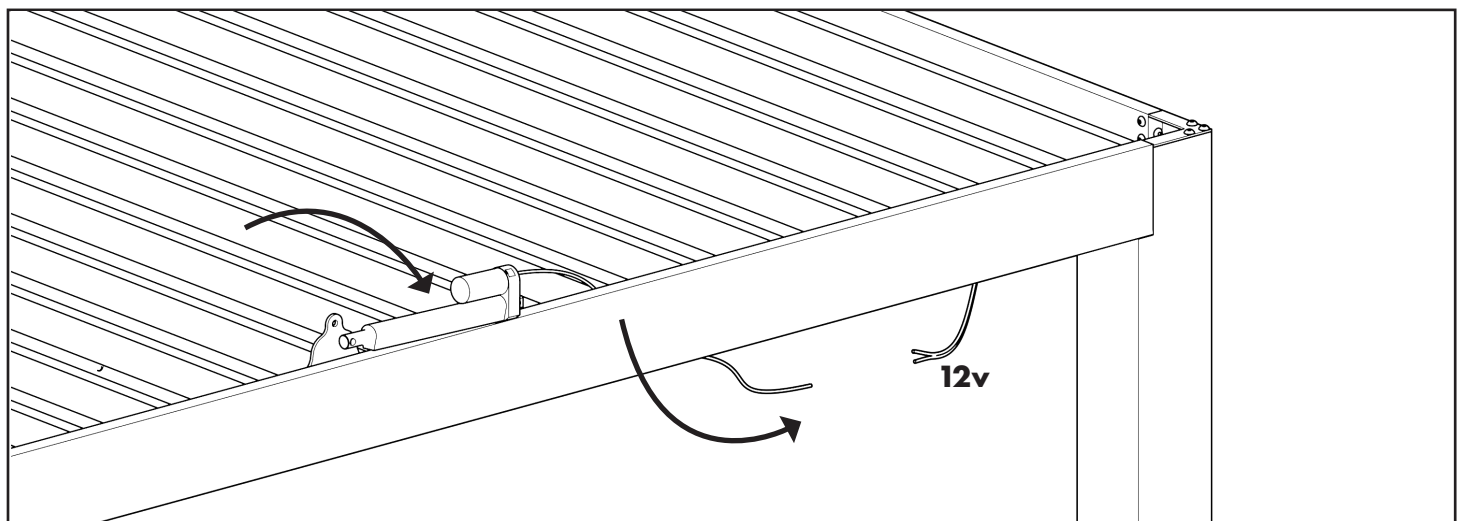
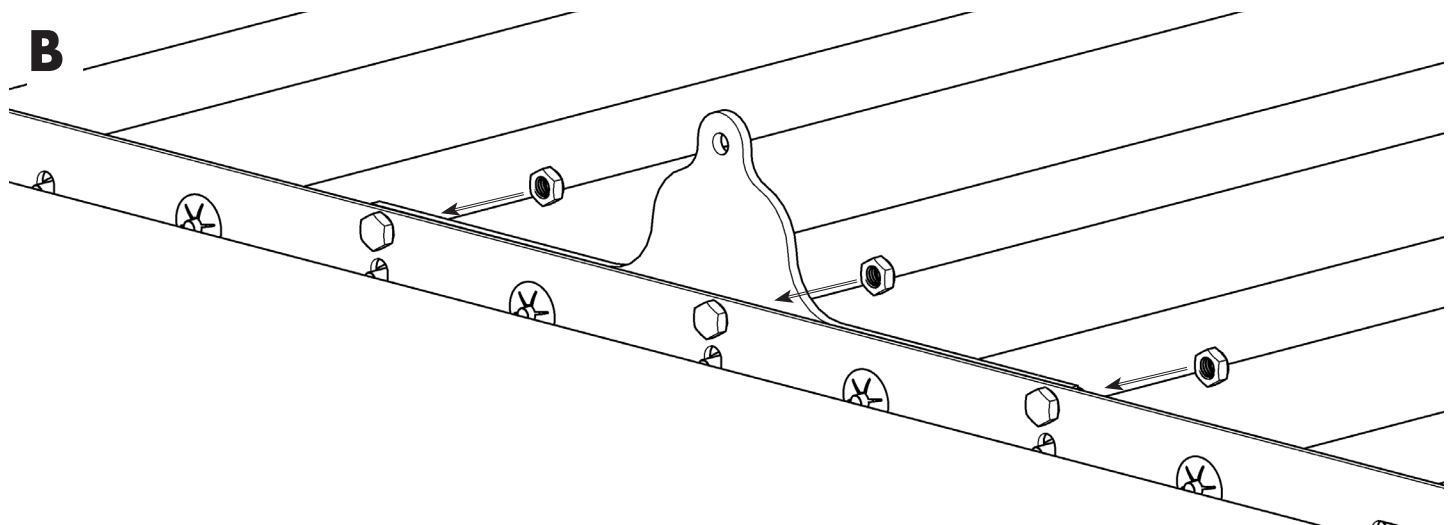
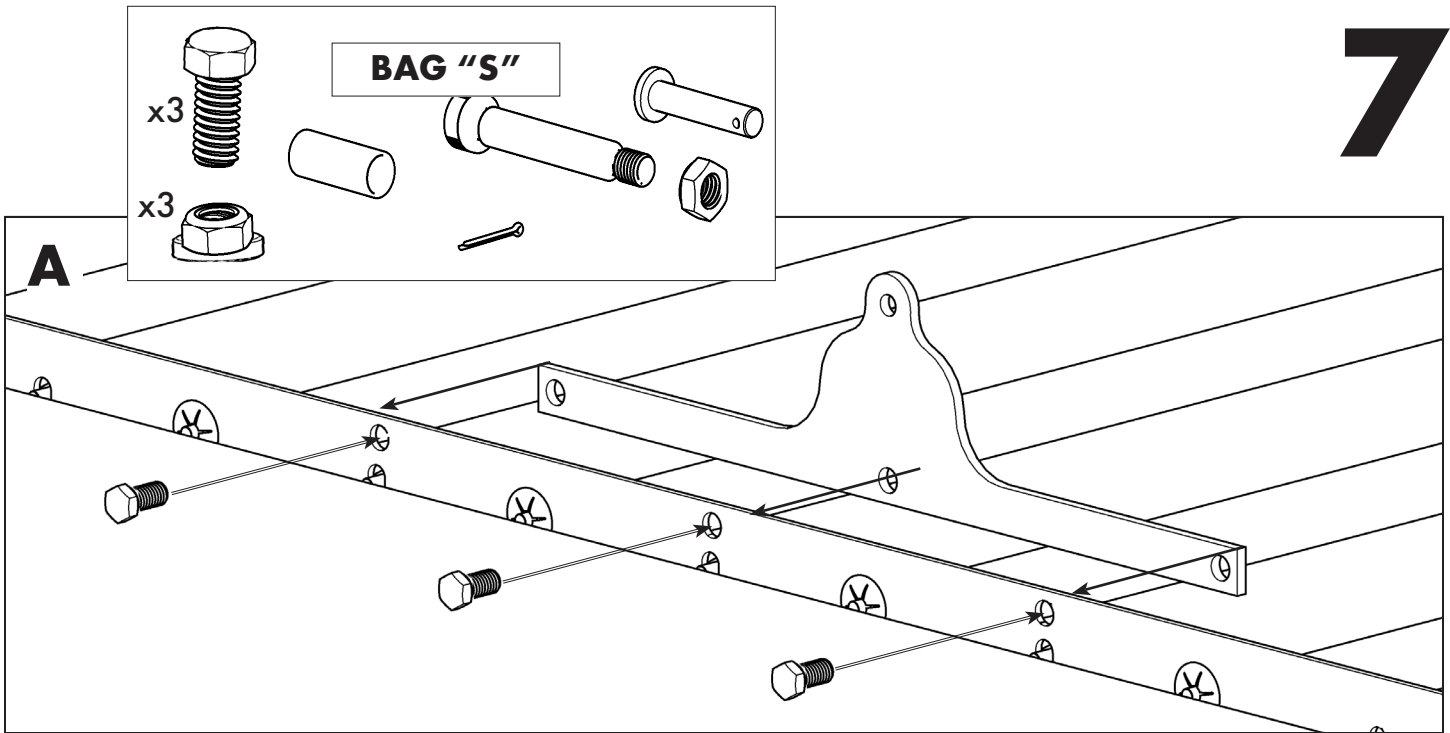


**B**

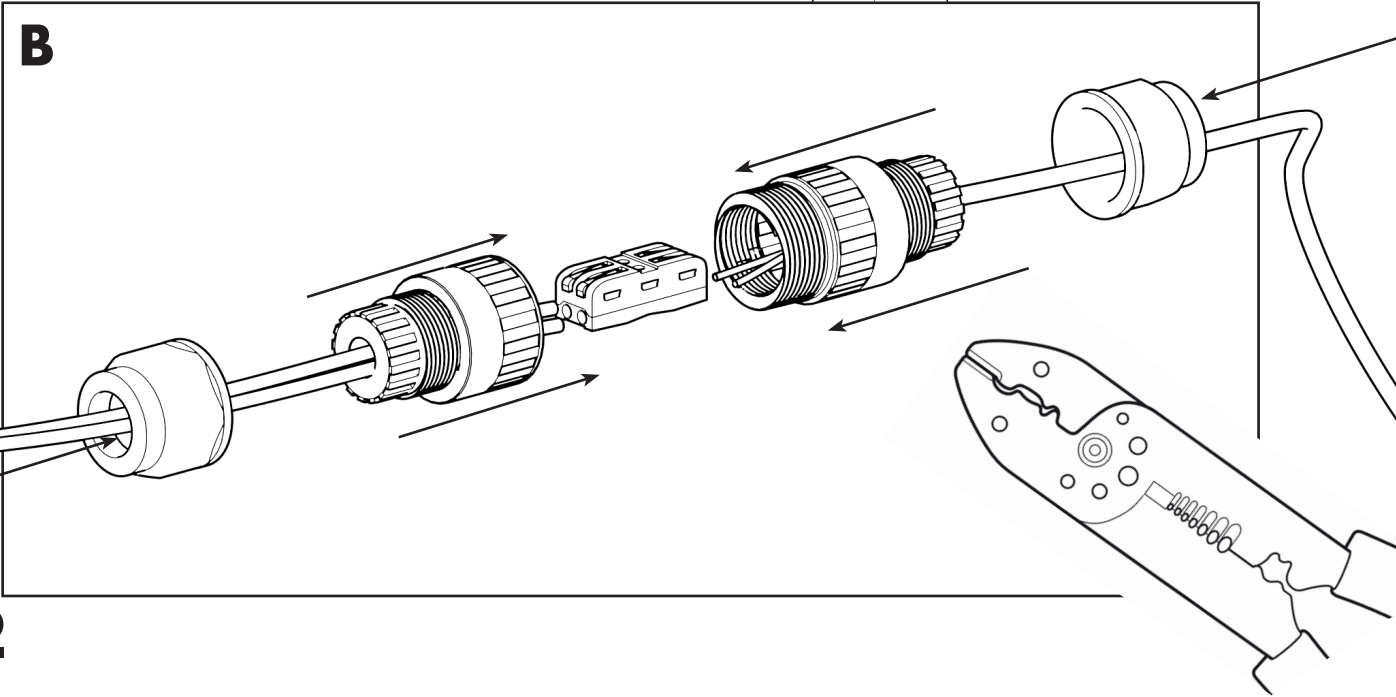


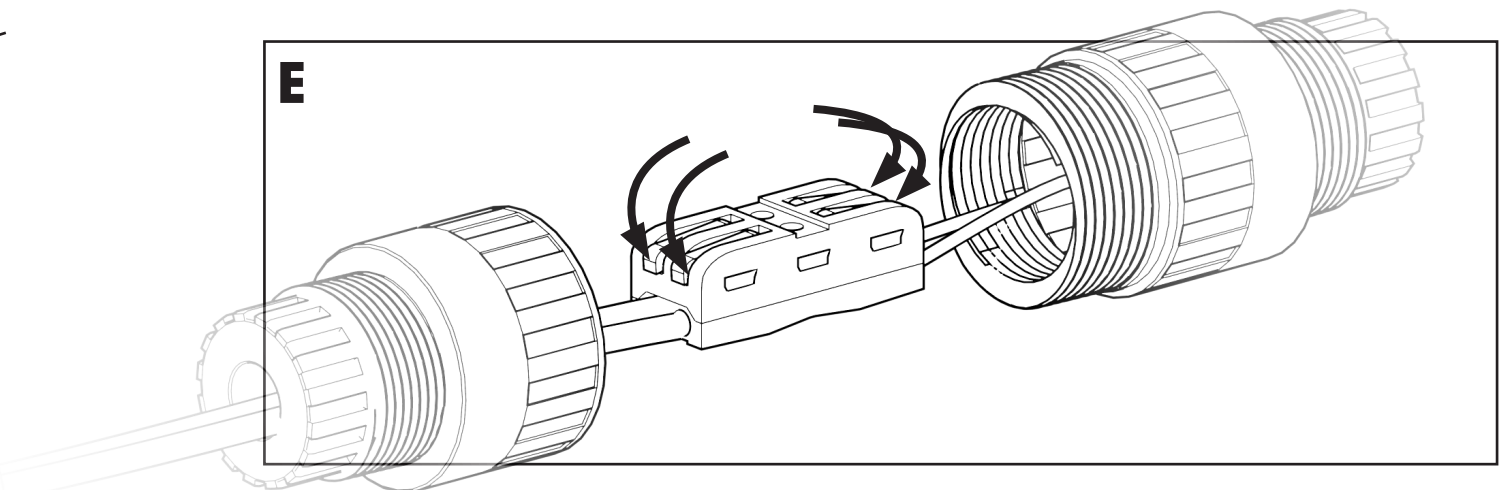
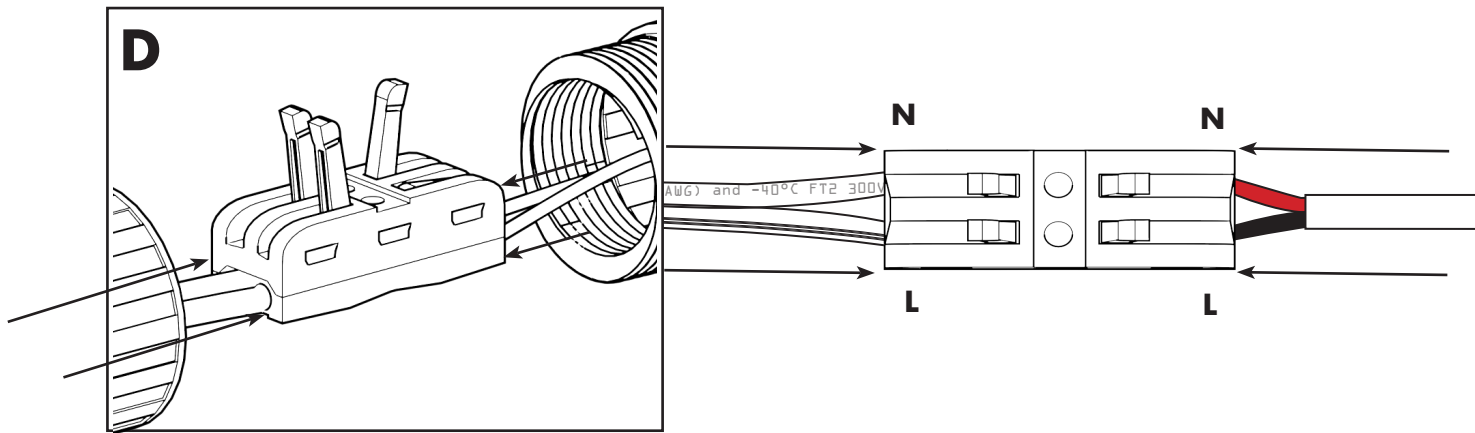
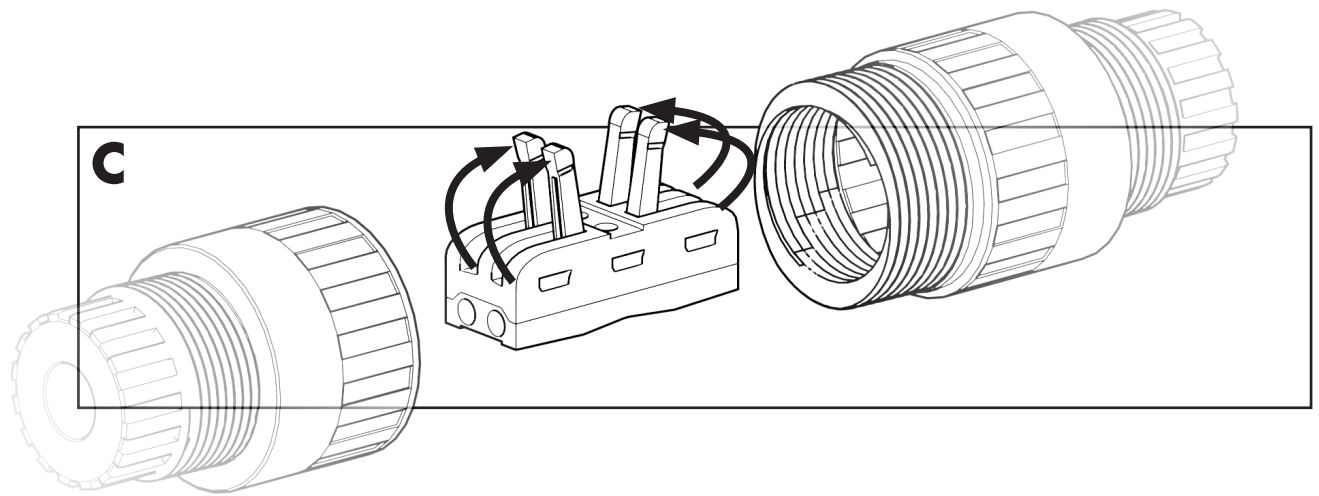
**C**

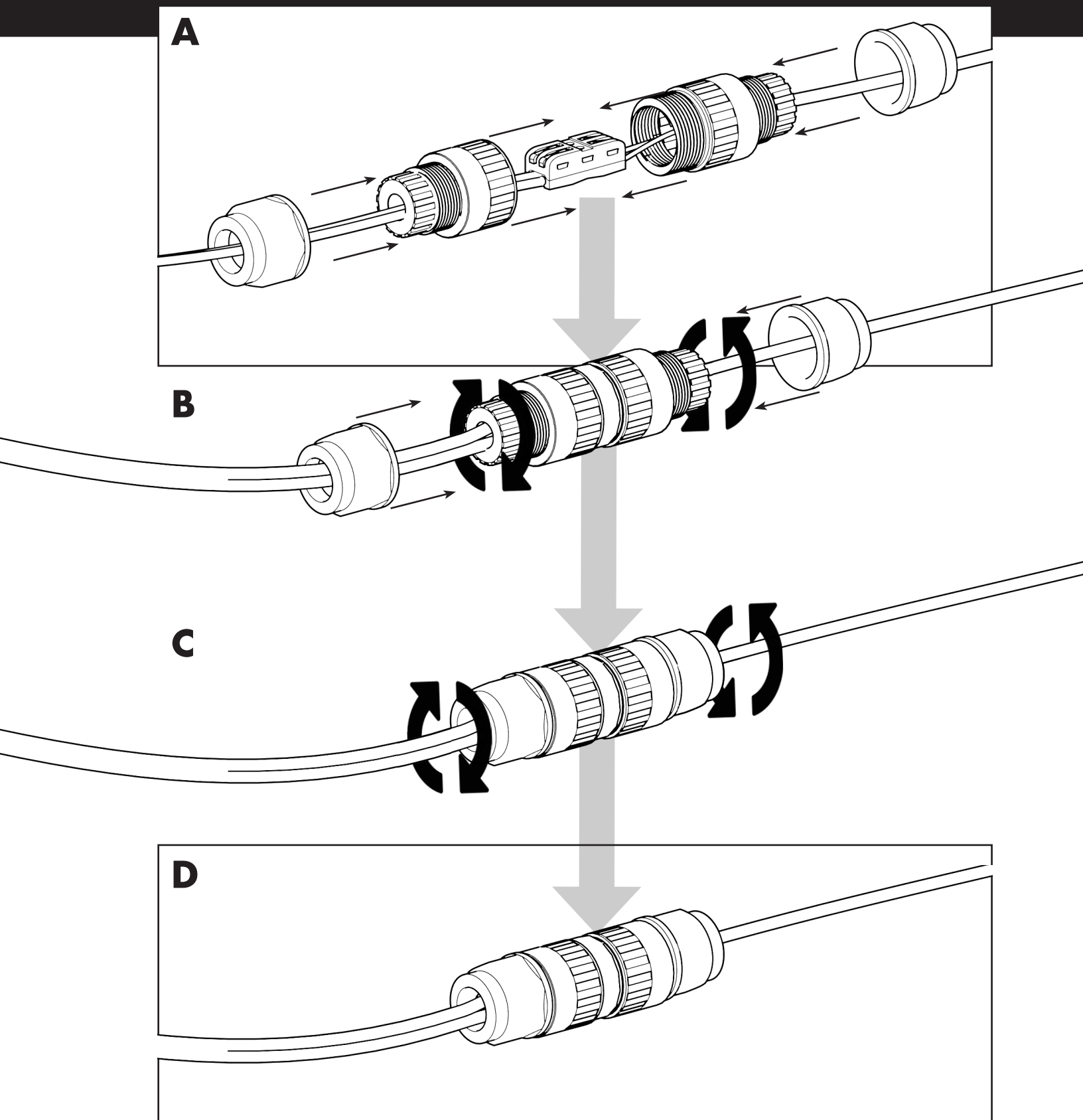


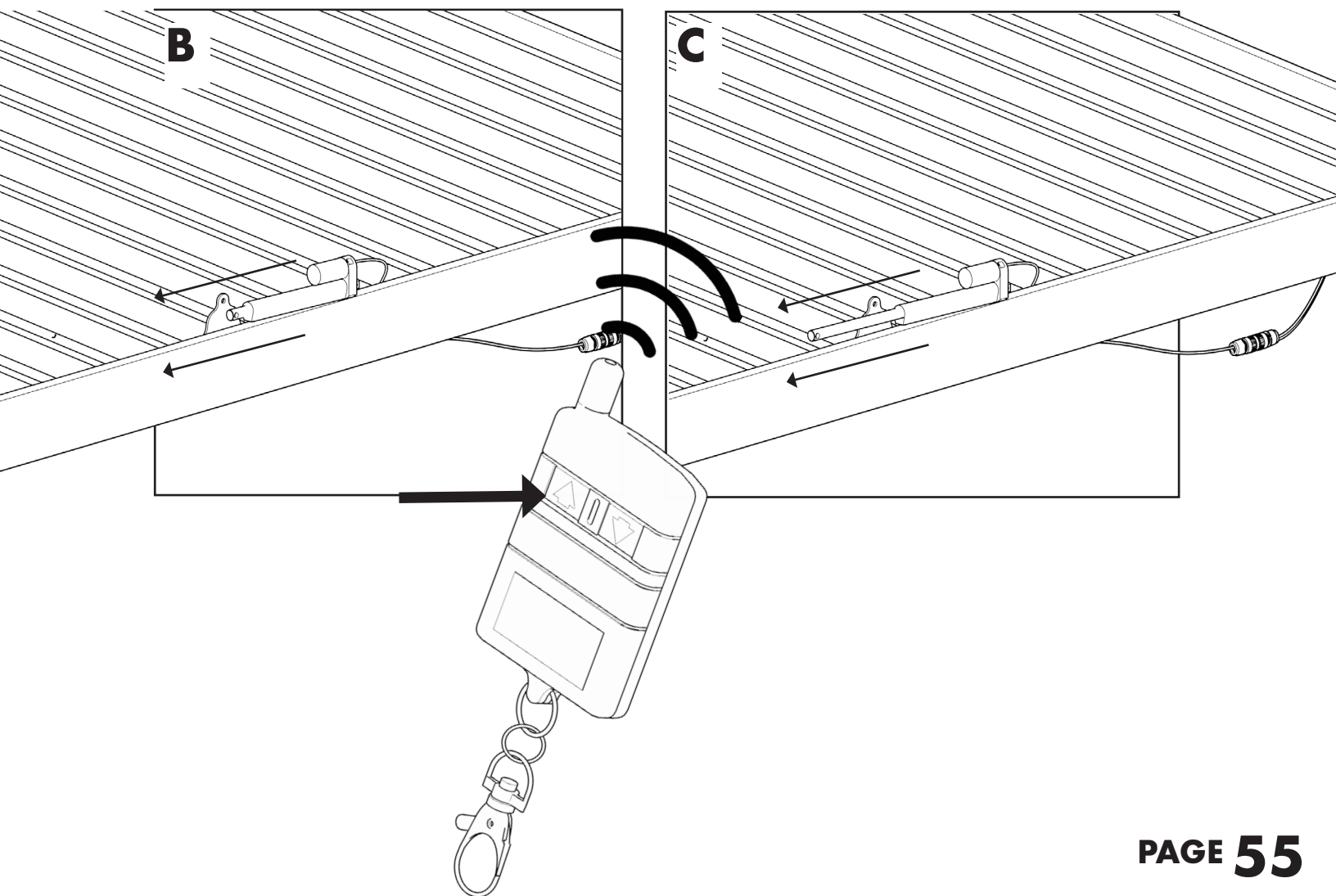
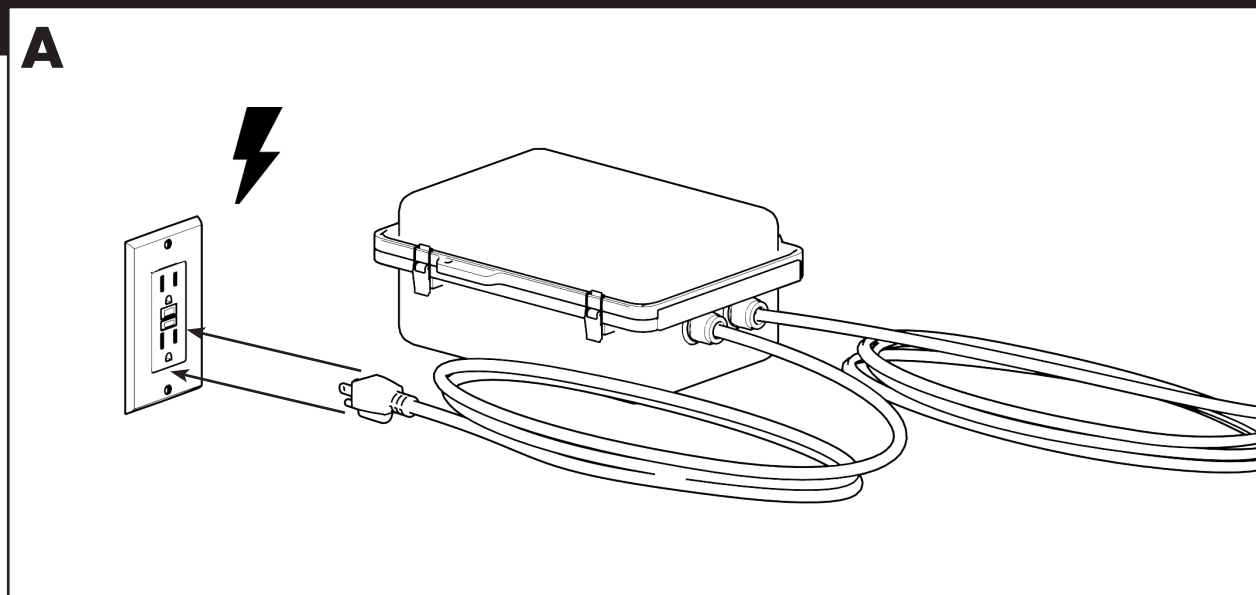


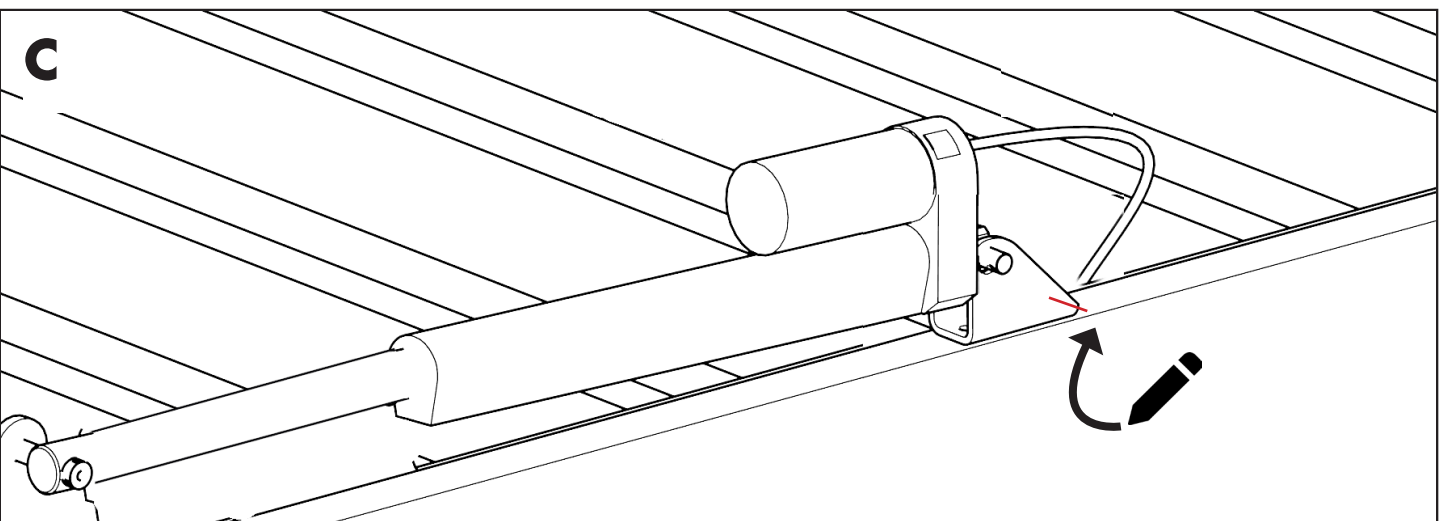
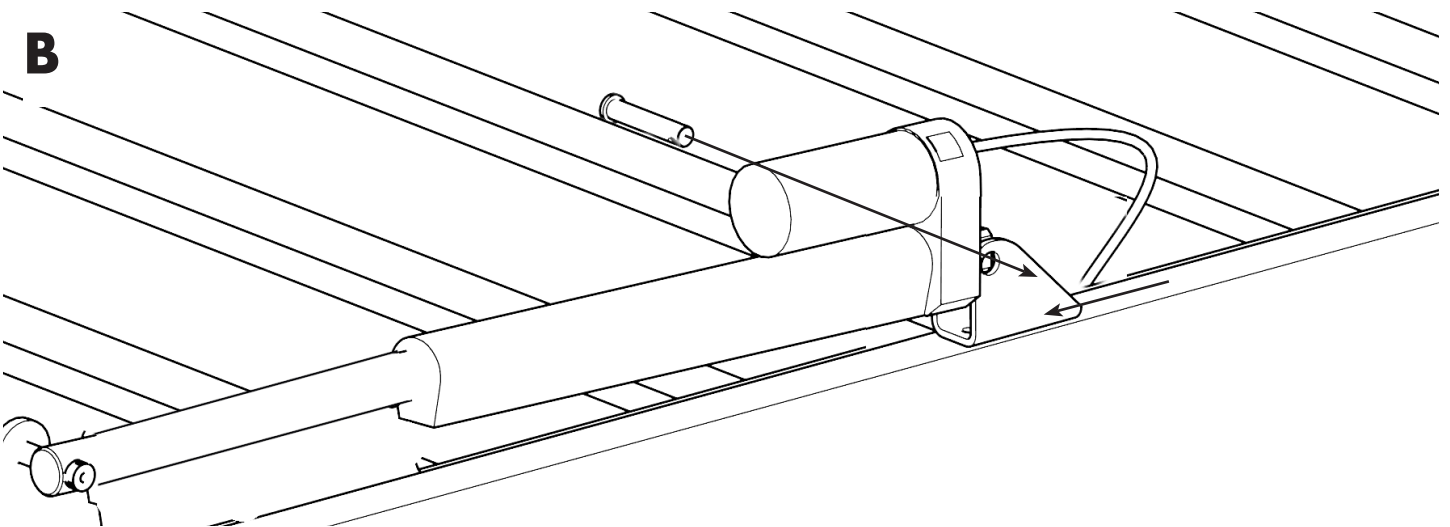
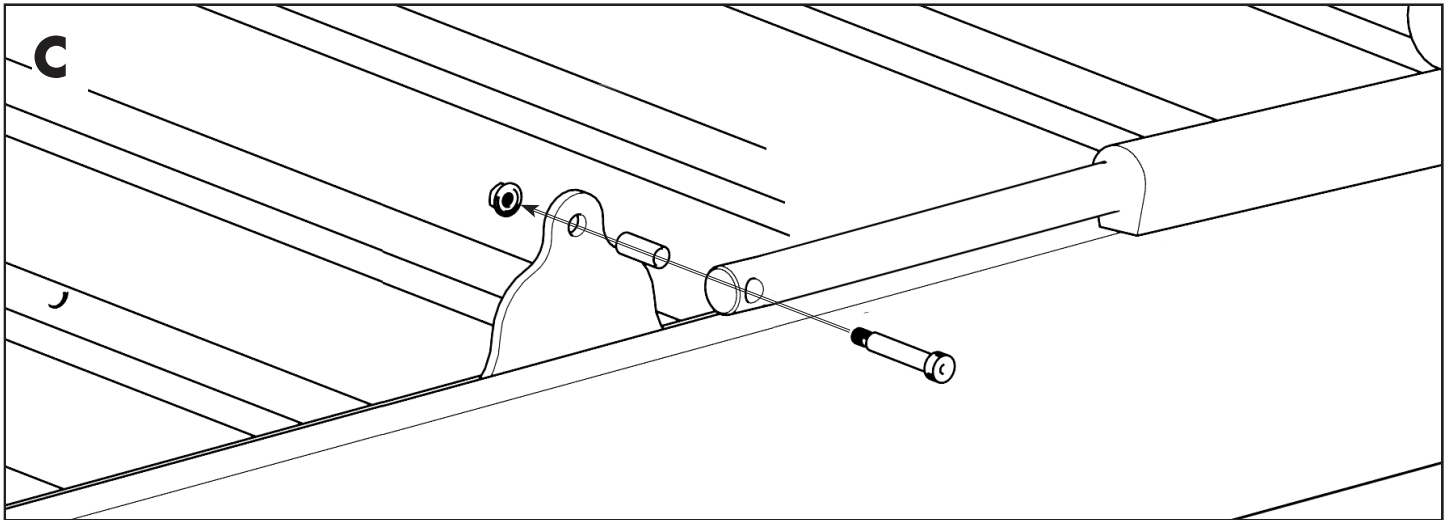
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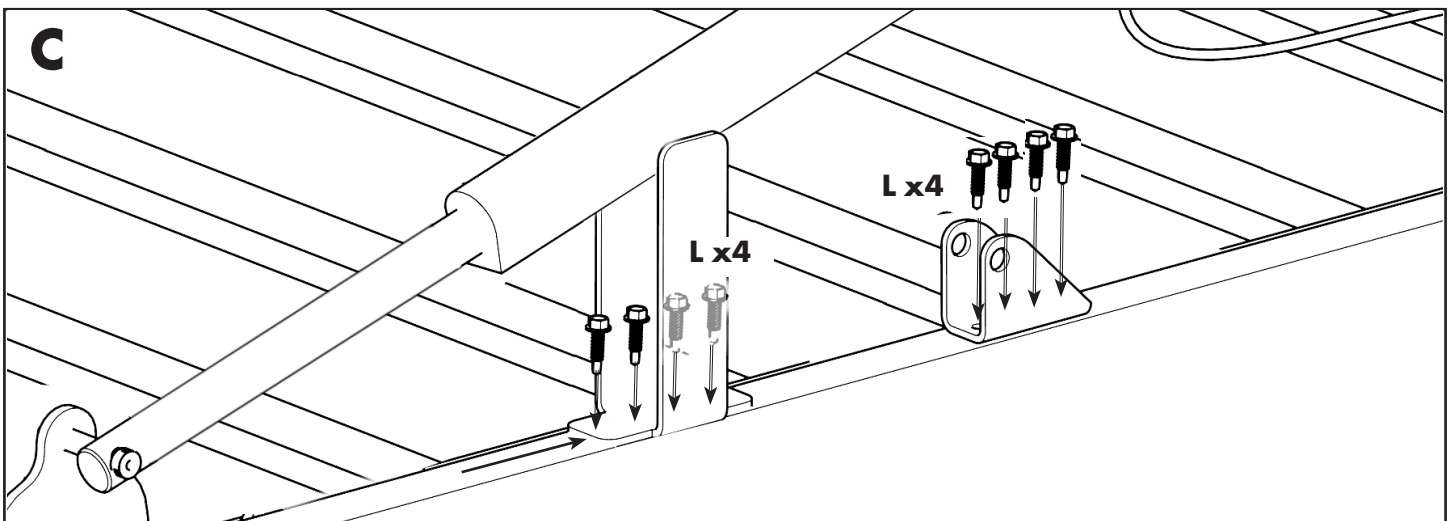
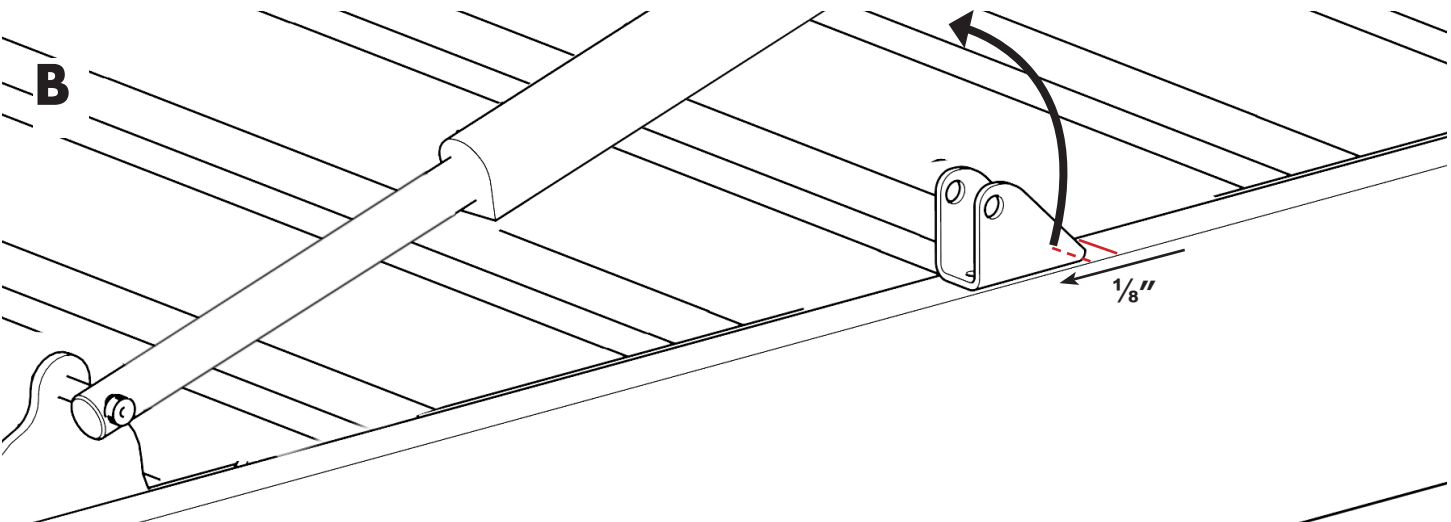
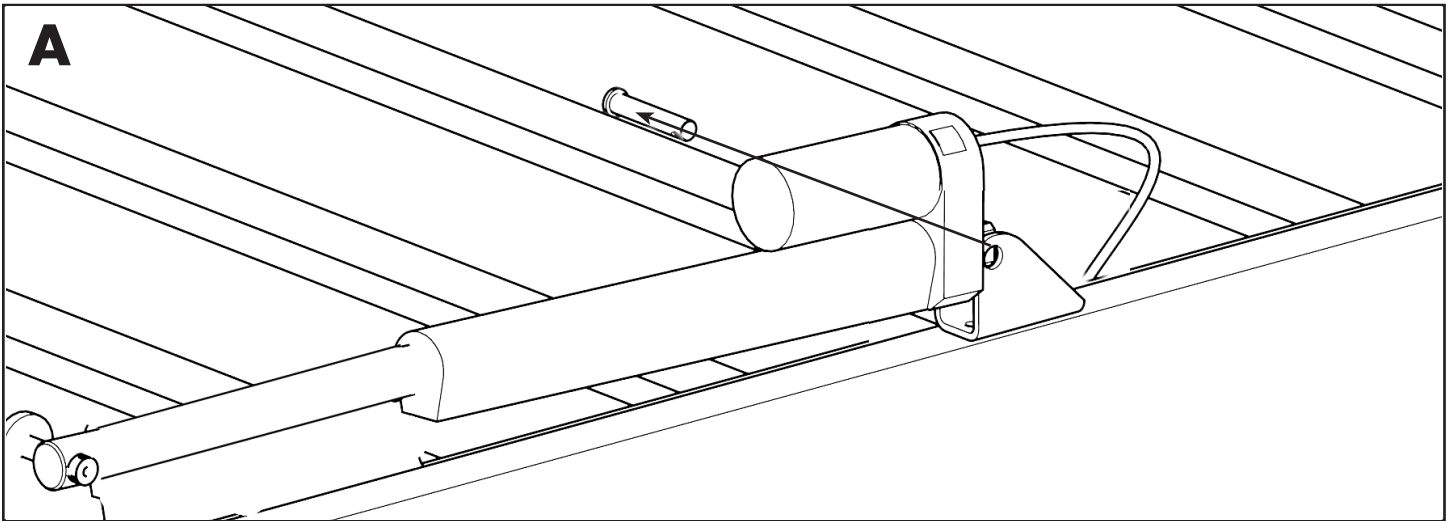




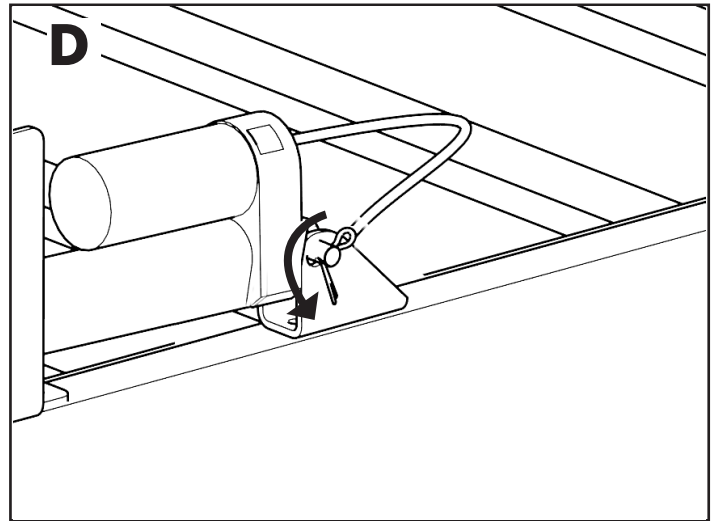
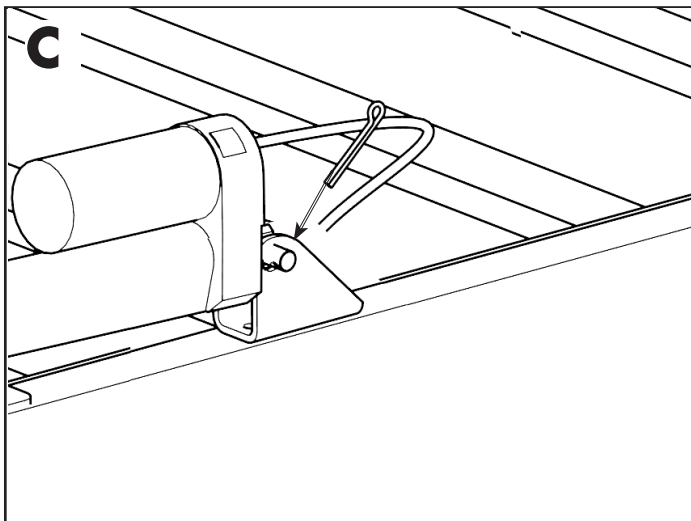
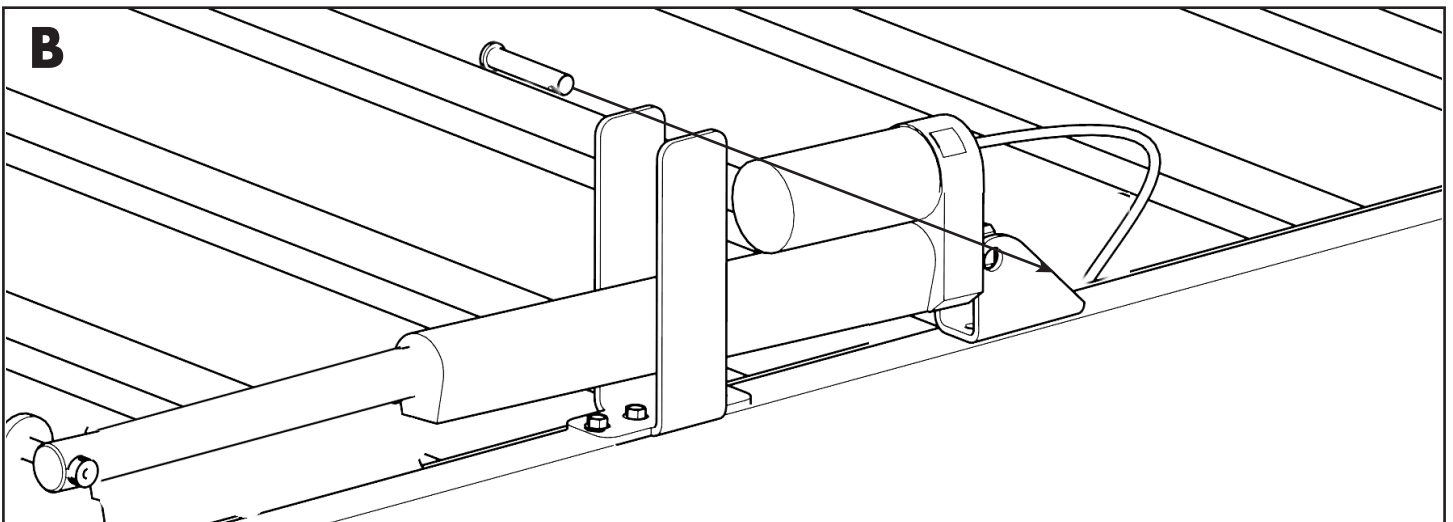
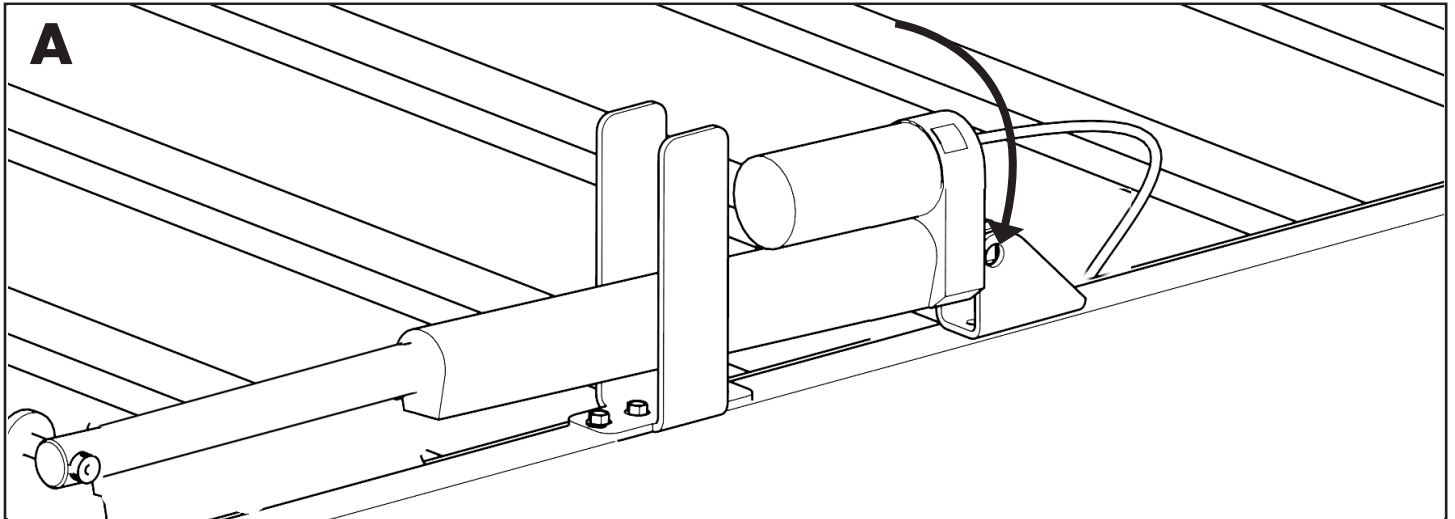


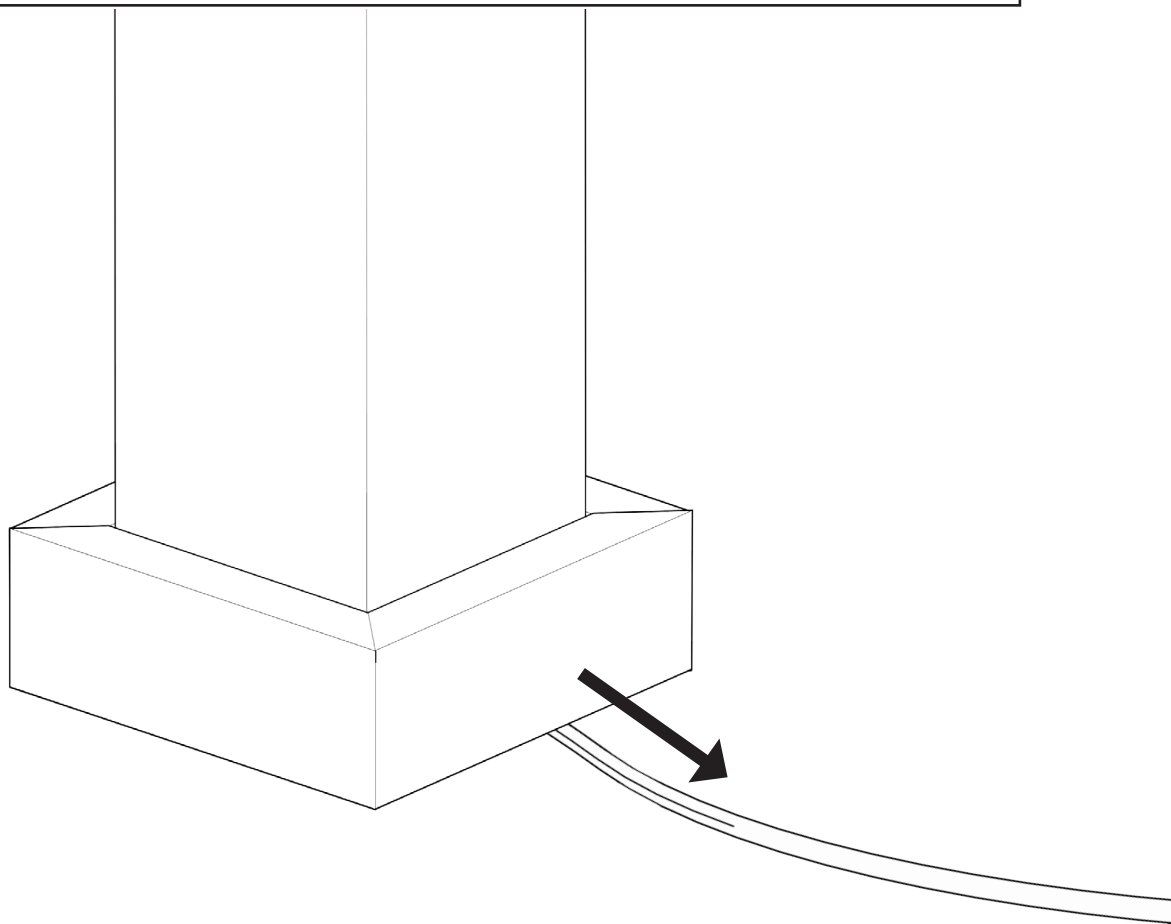
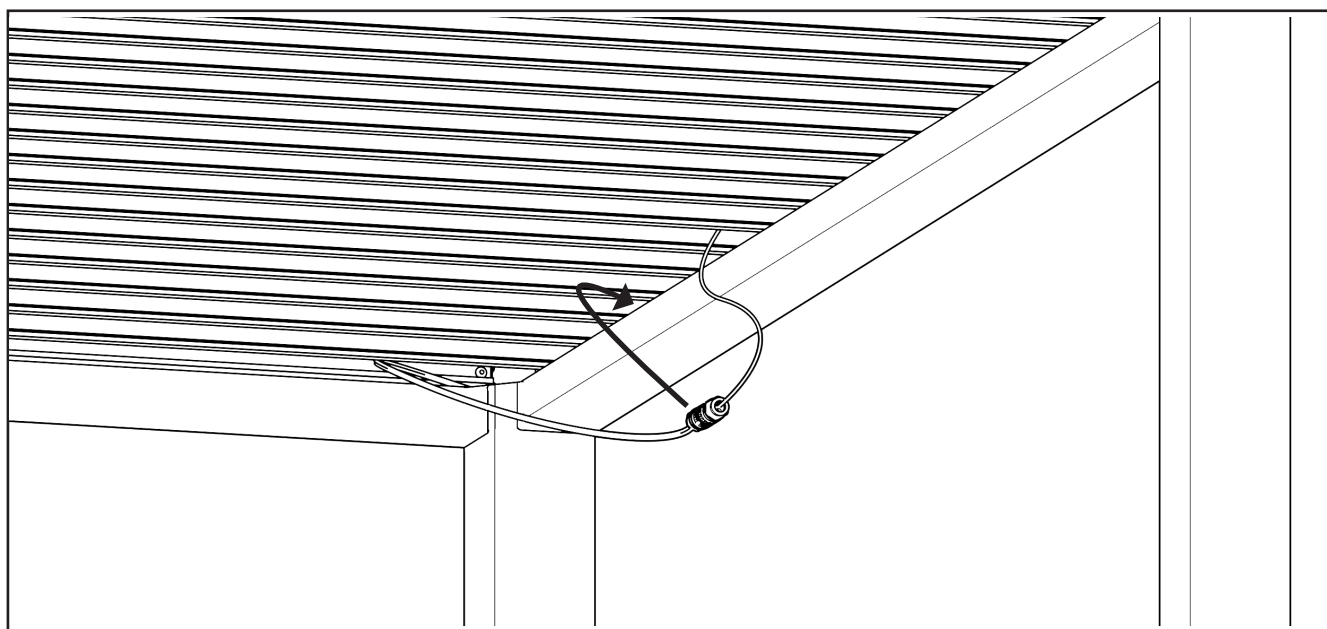


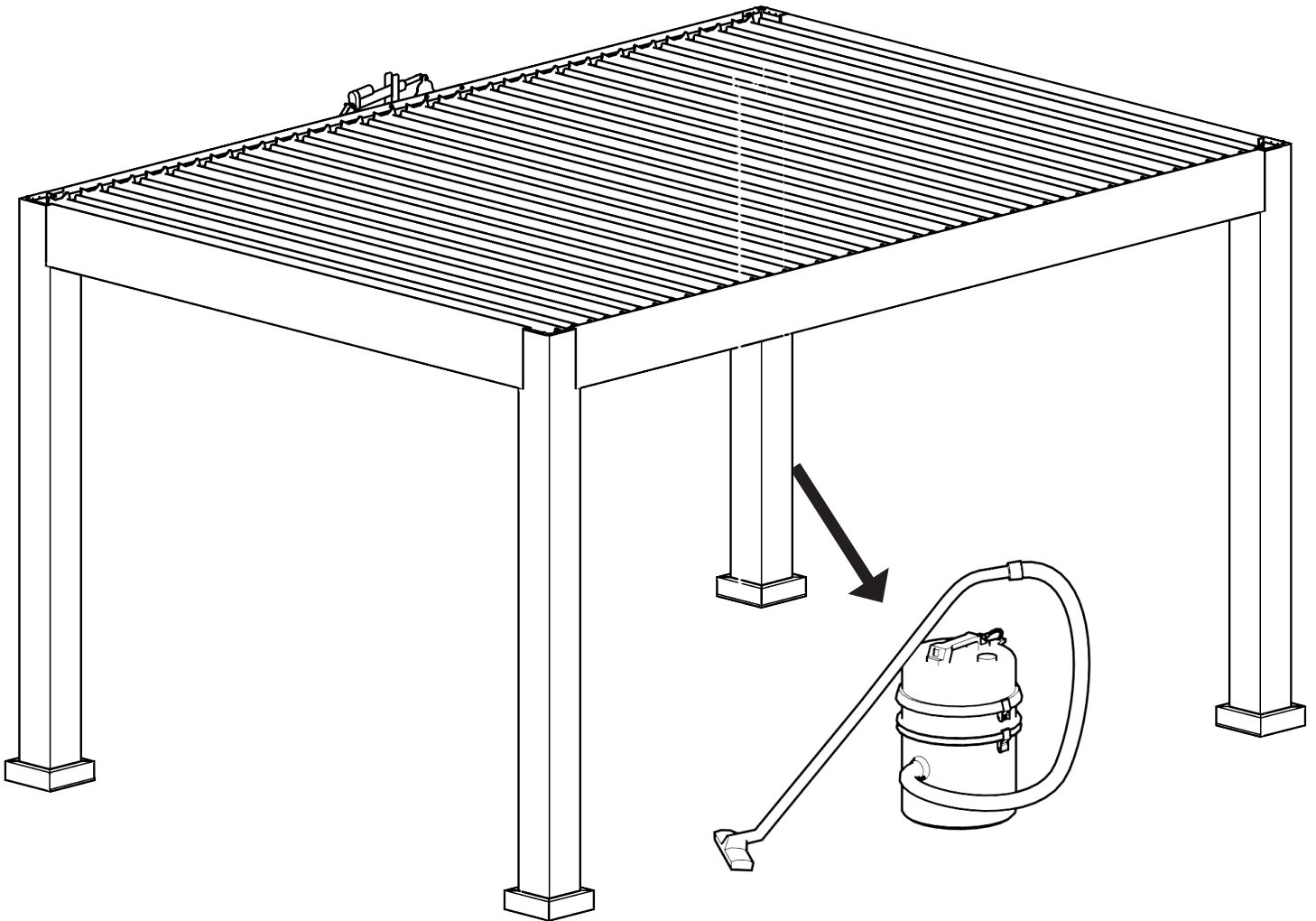


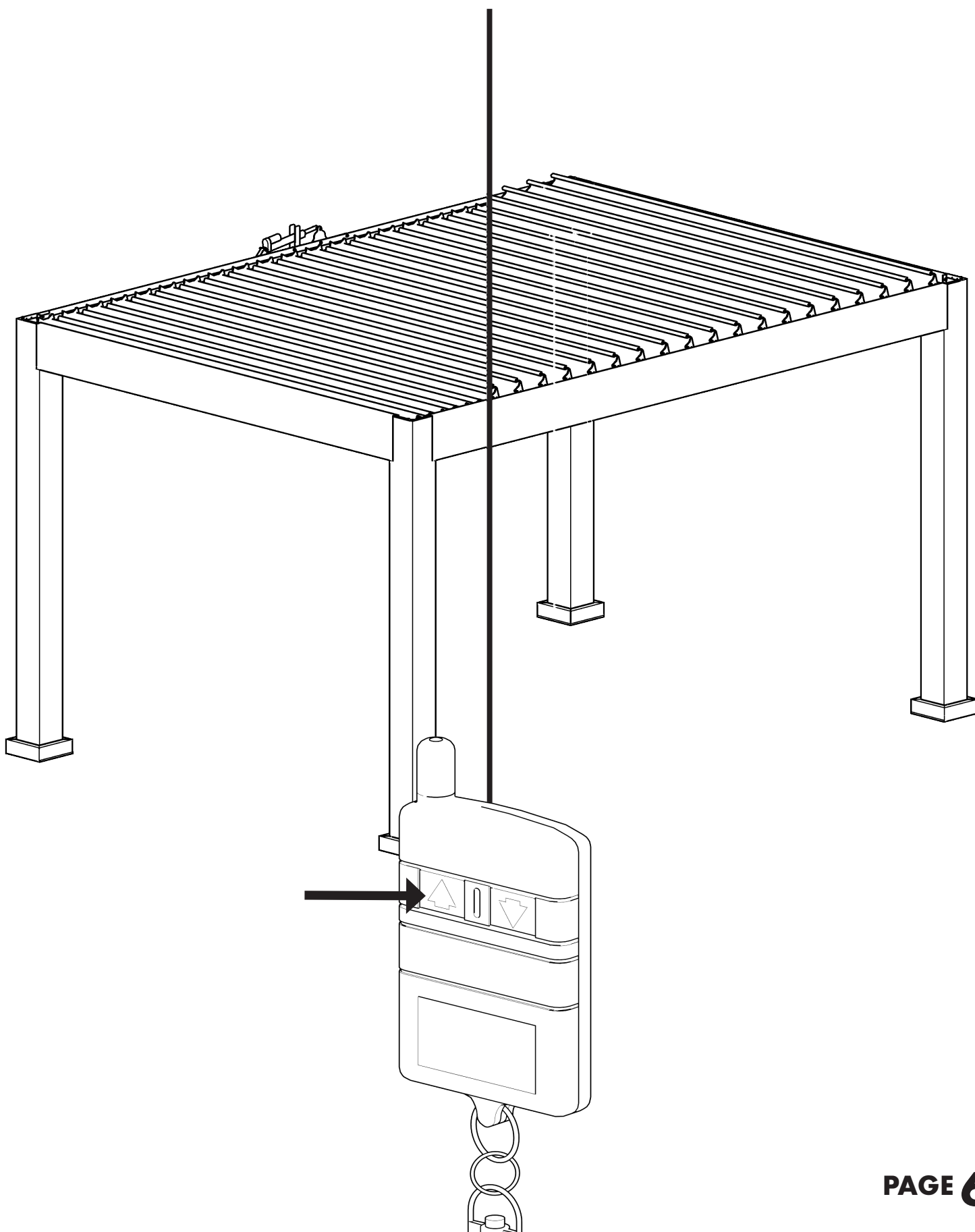


# 16











# **ASSEMBLY COMPLETE!**

Thank you for choosing the Luxury Pergola -  
don't hesitate to reach out if you have any questions!

[www.theluxurypergola.com](http://www.theluxurypergola.com)  
Phone: +1 (844)-589-7374  
Email: [info@theluxurypergola.com](mailto:info@theluxurypergola.com)

# CARE AND MAINTAINENCE



**SNOW:** The Luxury Pergola is designed to handle the same snow and wind loads as your home. This means you can leave the louvers closed and allow snow to accumulate on top with no concerns about the structural integrity when installed correctly & according to your local building code.



**FROZEN LOUVERS:** If you've had your louvers closed during freezing temperatures **DO NOT attempt to open them until the unit has thawed out. Thawing will likely require at least a week of temperatures consistently above freezing, including nighttime low temperatures.** The louvers may be frozen together and if you attempt to open them you may damage the unit. **This type of damage is not covered by your warranty.** Most customers close the unit for the winter and don't attempt to open the louvers until spring. Alternatively, you may decide to leave the louvers open during the winter, but care is still required before moving the louvers during freezing temperatures. **If you decide to leave your louvers open during the winter, they MUST be positioned straight up and down at a 90 degree angle to the frame.**



**GUTTERS:** Your Luxury Pergola has perimeter gutters. It's important to keep the gutters clear of leaves, twigs or other debris to allow the unit to drain properly. If the gutters aren't cleaned the downspout hole may become clogged and the gutters may overflow. It is the customer's responsibility to keep the gutters clean.



**LOUVER CLEANING:** It's important to open your louvers all the way to inspect the top side of the louvers periodically. Any accumulated debris should be cleaned off to allow the louvers to drain properly. If debris is allowed to accumulate it can cause water to back up along the sides of the louvers and overflow onto the area below. It is the customer's responsibility to keep the top sides of the louvers clean.



**MODERATE DIRT:** A garden hose and a soft-bristled brush are usually adequate to remove most accumulated dirt. For stubborn dirt auto detergent products mixed according to the detergent manufacturer's directions are recommended.



**HEAVY DIRT:** Using a garden hose and a soft-bristled brush, use the following solution: 1/3 cup powdered fabric detergent, 2/3 cup trisodium phosphate mixed in (1) gallon of water.

# CARE AND MAINTAINENCE

## (CONTINUED)



**MILDEW ACCUMULATION:** Mildew may collect on any building surface given the right combination of environmental conditions. Mildew can be easily removed using the following cleaning solution:

- 1/3 cup powdered fabric detergent,
- 2/3 cup trisodium phosphate,
- (1) quart sodium hypochlorite 5% solution (common household bleach)
- (3) quarts of water.



**BLACK STREAKING:** Black streaking may collect on the surface of outdoor structures. Black streaking can be removed using products like Gutter Zap 4 or Starbrite Black Streak Remover both of which can be purchased online.



**CAULK:** Use mineral spirits to remove tar or similar compounds from the surface of The Luxury Pergola and rinse thoroughly with water immediately after cleaning.



**POWER WASHING:** **Do not** use a power washer on any part of the pergola. Doing so can damage the unit and the electrical system. This damage is not covered by your warranty.



**WALKING ON PERGOLA:** **Do not** walk on the pergola louvers. Doing so can damage the louvers and void your warranty.



**STRONG SOLVENTS:** **Do not** use strong solvents such as lacquer thinner or acetone on the pergola. Chemicals like these can damage the paint finish.



**ABRASIVE CLEANERS:** **Do not** use abrasive cleaners or cleansers on any part of The Luxury Pergola. These will damage the paint finish. Non-abrasive cleaners such as Fantastic or 409 are recommended.



## **LIFETIME LIMITED WARRANTY**

For Luxury Pergola Pro and Ultra Models

### WARRANTY REGISTRATION

To register your warranty, go to:

<https://theluxurypergola.typeform.com/to/YXAZBxmL>

Or, scan the QR code below:



### SEE Enterprises, LLC Manufacturer's LIFETIME LIMITED WARRANTY Coverage:

SEE Enterprises, LLC (SEE Enterprises) warrants the components used in the frame of the pergola (posts, gutters, louvers, and beams, and fabricated aluminum parts) under normal use and service conditions to be free of defects for as long as the customer owns their home.

SEE Enterprises also warrants the electronic components (motor, power supply, receiver, and electronic controls) to be free of defects under normal use and service conditions for as long as the customer owns their home. Batteries are not covered by this warranty.

Somfy electronics are warranted against defects for (5) years from date of shipment.

All electric components are warranted subject to the wire connections being protected and to the electric controls being installed in a waterproof box, in accordance with the relevant codes, protected from water and other weather conditions and installed according to SEE Enterprises installation instructions.

SEE Enterprises will at our expense and option correct any defects by repairing or replacing the defective components. SEE Enterprises reserves the right to discontinue and make changes to any of our products and in such event will substitute components that in our opinion are of equal grade, quality, and price. Normal weathering and aging of existing components will preclude a perfect color match of repaired or replaced components.

SEE Enterprises places intense importance on properly training dealer installation personnel; however, as the manufacturer SEE Enterprises provides no warranty on the installation itself. Transportation charges and installation labor charges are payable by the property owner in all cases for warranty replacements.

# **LIFETIME LIMITED WARRANTY (CONTINUED)**

For Luxury Pergola Pro and Ultra Models

## **Excluded from coverage:**

Incorrect fasteners or use; normal wear and tear including fading, staining, streaking or chalking, environmental effects including mildew, mold or pollution; rusting of steel components; components that show evidence of damage caused by improper installation (i.e. contravention to building code, SEE Enterprises guidelines or engineering documentation), chemicals or corrosives (including alkalis or chlorides from cement based materials, de-icing chemicals and corrosive salt atmosphere), power washing, accident, abuse, misuse, neglect, vandalism, fire, lightning, wind, earthquake, hailstorm or other acts of God, any movement of the supporting structure, unauthorized repairs or modifications, product that was not purchased new from SEE Enterprises or an authorized re-seller, accessories, connected materials and products, or related products not manufactured by SEE Enterprises.

## **Transfer of Warranty:**

This warranty is transferable by the original property owner to a successor owner of the property, provided SEE Enterprises receives written notice of the transfer of title of all property within thirty (30) days of the date of the transfer of ownership. Failure to give proper notification to SEE Enterprises of property ownership transfer shall relieve SEE Enterprises of any further obligation under this Limited Warranty and will result in the cancellation of warranty coverage. Please include the address of the installation, the installing dealer, if applicable, and the date of installation. Alternatively, the successor owner may request a new warranty registration card from SEE Enterprises which they may fill out and return to SEE Enterprises noting that this is a transfer. There is no charge for this transfer, however, SEE Enterprises must acknowledge in writing that the new registration has been received.

This Warranty only applies to product(s) installed within the continental United States.

## **CLAIM PROCEDURE**

Any claim under this warranty must be in writing to:

SEE Enterprises, LLC  
17437 Carey Road #285  
Westfield, IN 46074  
Attention: Claim Clerk

In the event of a claim, the writing should describe the claimed defect, date of the installation, name of the installing dealer, and proof of purchase. Allow a reasonable time for inspection purposes if determined to be necessary. Replacement parts provided by SEE Enterprises under this warranty will have the standard color available at that time. A color variance may occur between new parts or components in comparison with the original, due to color changes or weathering exposure and would not be indicative of a defect in the part or component. NOTE: All repair / service decisions are up to SEE Enterprises, i.e. part repair or replacement. Some parts may be repaired or repainted vs. replaced. These decisions are SEE Enterprises decisions and may vary from original preparation processes.

The foregoing states the EXCLUSIVE REMEDY of the purchaser and the entire liability of SEE Enterprises. SEE ENTERPRISES, LLC SHALL NOT BE LIABLE IN ANY EVENT FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES. ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE ARE LIMITED IN TIME TO THE DURATION OF THE EXPRESS WARRANTY SET FORTH ABOVE AND ON PREVIOUS PAGE.



CONTACT US

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Email: [info@theluxurypergola.com](mailto:info@theluxurypergola.com)

2026 MANUAL SIGNATURE v1.4.5